

USER MANUAL



BERNINA 700 PRO

BERNINA
made to create

We take pride in providing you the perfect sewing experience!



BERNINA has represented exceptional quality since 1893. As a traditional Swiss company, we use high quality materials to manufacture our products and have them extensively tested, ensuring high performance and a long life. Over the years, we have always remained true to our company philosophy - we are personally committed to offering our customers an exceptional sewing experience.

Every BERNINA is characterized by state-of-the-art technology paired with innovations in both hardware and software. This is because we truly want you to enjoy the creative process to the fullest - after all, creativity is turning your ideas into something that makes you and others happy.

With this in mind, I wish you many joyous moments with your BERNINA 700 PRO.

A handwritten signature in black ink, reading "H.P. Ueltschi". The signature is fluid and cursive, with the first letters of the first and last names being capitalized and prominent.

Sincerely, yours
Hanspeter Ueltschi
Owner, BERNINA

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Please be aware of the following basic safety instructions when using your machine. Before using this machine, read instruction manual carefully.

DANGER

To protect against electric shock, the following instructions must be observed:

- ▶ Never leave the machine unattended when it is connected to the power supply. Immediately after use and before cleaning, switch off the machine and disconnect the power cable from the outlet.

In order to protect against injury, the following instructions must be adhered to:

- ▶ Do not look directly into the laser beam or view it with optical instruments (e.g. magnifying glasses).
If the laser is damaged or defective, have the laser checked or repaired by your local BERNINA dealer.
- ▶ Do not look directly into the LED lamp with optical instruments (e.g. magnifying glass).
If the LED lamp is damaged or defective, have the LED lamp checked or repaired at your local BERNINA dealer.
- ▶ Switch off the machine before working in the needle area.
- ▶ Before starting the machine, close all covers.

WARNING

To reduce the risk of burns, fire, electric shock or personal injury, the following instructions must be observed.

General Facts

- ▶ This machine may only be used for the purpose described in this instruction manual.

Working Environment

- ▶ Do not use the machine outdoors.
- ▶ Only use the machine in dry rooms.
- ▶ Do not use the machine in a humid area.
- ▶ Do not use the machine in rooms where aerosol products (sprays) are being used.
- ▶ Do not use the machine in rooms where oxygen is dispensed.

Technical Condition

- ▶ Never use the machine when it is damp.
- ▶ Do not use the machine if it is not working properly.
- ▶ Do not use the machine if a cable or the plug is damaged.
- ▶ Do not use the machine if it has been dropped, damaged or has fallen into water.
- ▶ If the machine is damaged or does not work properly, have the machine checked or repaired by your local BERNINA dealer.
- ▶ Keep all ventilation openings of the machine and the foot control free of lint, dust and loose cloth.
Do not use the machine if the ventilation openings are blocked.

Accessories and Supplies

- ▶ Only use the accessories recommended by the manufacturer.

IMPORTANT SAFETY INSTRUCTIONS

- ▶ Always use an original BERNINA Stitch Plate.
An incorrect stitch plate can result in needle breakage.
- ▶ Use only straight needles of good quality.
Bent or damaged needles can cause needle breakage.
- ▶ The machine is double-insulated.
Only use original spare parts. See instructions for servicing of double-insulated products.
- ▶ To lubricate the machine, only use oil recommended by BERNINA.
- ▶ Do not insert any objects into the openings of the machine.
- ▶ Do not place any objects on the foot control.
- ▶ While sewing, guide the fabric gently.
Pulling and pushing the fabric can cause needle breakage.
- ▶ Keep fingers away from all moving parts.
Special care is required in the needle area.
- ▶ Only lift the machine by the handle.
- ▶ For activities in the needle area – such as threading the needle, changing the needle, threading the looper or changing the presser foot – switch off the machine.
To switch off, set the power switch to «0».
- ▶ When protective covers are removed, when the machine is oiled or when other cleaning and maintenance operations mentioned in this instruction manual are carried out, switch off the machine and disconnect the power plug from the outlet.
- ▶ Pull the plug out of the outlet by pulling on the plug. Do not pull on the cable.

Appropriate Use

- ▶ The machine may be used, cleaned and maintained by children older than eight or by people with reduced physical, sensory or mental capabilities or if there is a lack of experience and knowledge.
Furthermore, these persons must be supervised while working with the machine, or they must know the safe operation of the machine and be aware of resulting hazards.
- ▶ Children are not allowed to play with the machine.
Special care should be taken when the machine is operated by or in the presence of children.
- ▶ Only use the machine with the supplied power cable.

USA and Canada only: Do not connect power plug NEMA 1-15 to circuits exceeding 150 volt-to-ground.

If the machine is to be used in a country other than the country of origin, obtain a power cable suitable for this country from a BERNINA dealer.

- ▶ Only use the machine with the supplied power cable.
USA and Canada only: Do not connect power plug NEMA 1-15 to circuits exceeding 150 volt-to-ground.
- ▶ Only use this machine with the supplied foot control of type LV-1.

SAFE THESE INSTRUCTIONS

Safety Signs on the Machine

Sign

Purpose



Attention: Close the doors, lids and covers before operating the machine.

Caution; moving parts. To reduce the risk of injury, switch off the machine before maintenance work. Attach the covers.

FCC Declaration of Conformity

(For USA and Canada)

Responsible Company: BERNINA International AG,
Seestrasse 161, 8266 Steckborn, SCHWEIZ

Product Name: BERNINA 700 PRO

This device satisfies the provisions of Section 15 of the guidelines of the American Federal Communications Commission (FCC). Operation of this device is subject to the following conditions: (1) This device must not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This device has been tested and, according to the specifications in Paragraph 15 of the FCC regulations, is compliant with the limit values for a digital Class B device. These specifications define appropriate protection against such interference in closed rooms. This device can generate, use and radiate HF energy. Therefore, if not installed and used properly, it may cause harmful interference to radio communications. There is, however, no guarantee that interference will not occur in certain situations. If this device does cause harmful interference to radio or television reception, which can be determined by turning the device off and on, the user should try to correct the interference by one or more of the following measures:

- Reorient the antenna or set it up at a different location.
- Increase the spacing between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Contact your BERNINA dealer or an experienced radio/television technician.

Any change or modification to the device that has not been expressly approved by BERNINA can invalidate the electromagnetic compatibility (EMC) and result in the revocation of the operating license for this device.

Availability of the Instruction Manual

The instruction manual is supplied with the machine.

- Keep the instruction manual safe at a suitable place near the machine to have it at hand in case that you need to look up something.
- If you pass the machine to a third party, always include the instruction manual.
- The latest version of the instruction manual can be downloaded at www.bernina.com/700pro-support.

Equipment and Scope of Delivery

Example images are used in these instructions for the purposes of illustration. The machines and the accessories shown in the images therefore do not always match the actual items included with your machine. The supplied accessory can vary depending on the country of delivery. Accessories mentioned or shown, which are not included in the scope of delivery, can be purchased as optional accessories from a BERNINA dealer. Further accessories can be found at www.bernina.com/700-pro#!accessories.

For technical reasons and in order to improve the product, changes may be made to the equipment of the machine and the scope of delivery at any time and without prior notice.

BERNINA Quality Control

All BERNINA machines are assembled with utmost care and are subjected to an extensive functionality test. The integrated stitch counter therefore indicates that the machine has already sewn stitches, which were performed exclusively for test purposes and quality control. The subsequent thorough cleaning does not exclude the possibility that thread remnants may still be found in the machine.

Servicing of Double-insulated Products

In a double-insulated product two systems of insulation are provided instead of grounding. No grounding means is provided on a double-insulated product nor should a means for grounded be added to the product. Servicing a double-insulated product requires extreme care and knowledge of the system and should only be done by qualified service personnel. Replacement parts for a double-insulated product must be identical to the

original parts in the product. A double-insulated product is marked with the words: *Double-Insulation* or *double-insulated*.

 The symbol may also be marked on the product.

Environmental Protection

BERNINA International AG is committed to environmental protection. We strive to minimize the environmental impact of our products by continuously improving product design and our manufacturing technology.



The machine is labeled with the symbol of the crossed-out wastebin. This means that the machine should not be disposed of in household waste when it is no longer needed.

Improper disposal can result in dangerous substances getting into the groundwater and thus into our food chain, damaging our health.

The machine must be returned free of charge to a nearby collection point for electrical waste and electronic equipment or to a collection point for the reuse of the machine. Information on collection points can be obtained from your local administration. When purchasing a new machine, the dealer is obliged to take back the old machine free of charge and dispose of it properly.

If the machine contains personal data, you are responsible for deleting the data yourself before returning the machine.

Explanation of Symbols

DANGER

Designates a danger with a high risk which can lead to serious injuries or even death unless it is avoided.

WARNING

Designates a medium-risk hazard which can lead to serious injuries if not avoided.

CAUTION

Designates a low-risk hazard which can lead to minor or moderate injuries if not avoided.

NOTICE

Designates a hazard which can lead to material damage if not avoided.

1 Welcome to the World of BERNINA

With your BERNINA 700 PRO you can embroider and quilt. Fine silk or satin fabrics as well as heavy linen, fleece and denim fabrics can be easily processed with this machine. Numerous embroidery motifs are at your disposal.

Further Information



In addition to your BERNINA 700 PRO, further information products are also enclosed.

The current version of your manual as well as further information about the machine and the accessories can be found on our website.

bernina.com

"Made to Create" is the BERNINA slogan. Not only do our machines support you as you make your ideas a reality, we offer additional suggestions and instructions for projects and the opportunity to exchange ideas with other sewing, quilting and embroidery enthusiasts. We hope you have a great pleasure in doing so.

BERNINA YouTube Channel



On YouTube we offer a wide range of how-to videos and support concerning the most important functions of our machines. You can also find detailed explanations of presser feet and accessories that make your projects successful.

youtube.com/BerninaInternational

Available in English and German.

"inspiration" – the Creative Sewing Magazine and Online Store with Sewing Patterns



Are you looking for ideas, sewing patterns and instructions for great sewing projects? If so, the BERNINA magazine "inspiration" is just the right thing for you. Three times a year, "inspiration" offers you great sewing and embroidery ideas. From seasonal fashion trends to trendy accessories and practical tips to original decorations for your home or cute sewing ideas for children.

The magazine is available in English, German, Dutch, and French.

In our online shop you can purchase "inspiration" as an e-magazine or as a print version, either as individual issues or as a subscription. Furthermore, there are many individual downloadable patterns to discover! Why not take a look at:

inspiration.bernina.com

And follow us on Instagram (@inspiration.sewing.magazine).

BERNINA Blog



Sophisticated instructions, free sewing patterns and embroidery designs as well as many new ideas can be found weekly on our BERNINA Blog. Our experts give useful tips and step by step instructions to achieve your desired results. In the community you can upload your own projects and exchange experiences and ideas with other sewing and embroidering enthusiasts.

bernina.com/blog

Available in English, German, Dutch and French.

BERNINA Social Media



Follow on social networks to learn more about events, exciting projects and tips and tricks all about sewing, quilting and embroidering. We will keep you informed and are looking forward to sharing highlights from the world of BERNINA.

bernina.com/social-media

BERNINA Stitchout App



WiFi enabled BERNINA embroidery machines can be used together with the BERNINA Stitchout App. Once the machine is connected to the app, the embroidery process can be tracked and monitored via the smartphone. The app shows how far the embroidery design has progressed, which color will be next and how long the embroidery process will take in total. Furthermore, messages are displayed for the case that the thread is broken or the embroidery is finished. The app is available in the Apple App Store and the Google Play Store.

bernina.com/stitchout-app

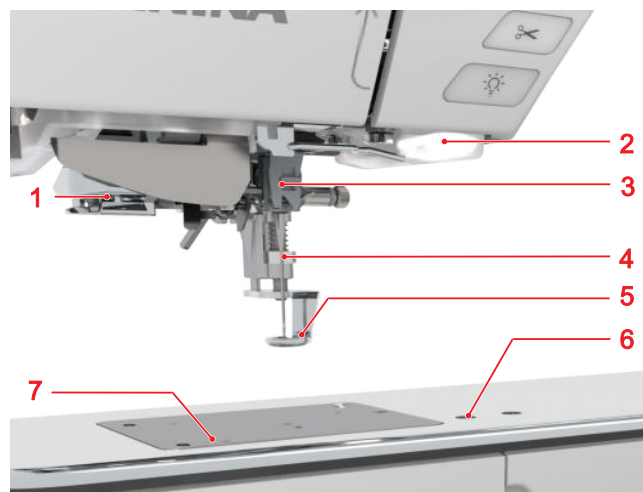
2.1 Machine

Front



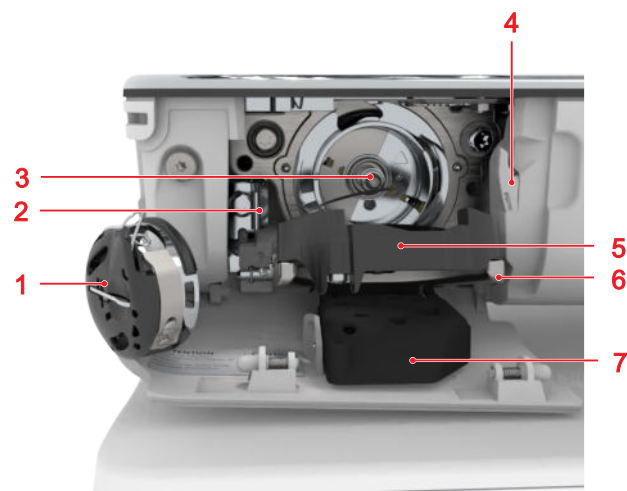
1 Embroidery Module Connection 2 Bobbin Cover 3 Needle Area 4 Thread Cutter 5 Thread Take-up Lever Cover 6 Connection for Slide-on Table

Needle Area



1 Needle Threader 2 Lighting 3 Thread Guide
4 Needle 5 Presser Foot 6 Connection for Sewing
Accessories 7 Stitch Plate

Bobbin Area



1 Bobbin Case 2 Release Lever 3 Hook 4 Thread
Cutter 5 Bobbin Cover 6 Fastening Bracket
7 Bobbin Thread Indicator

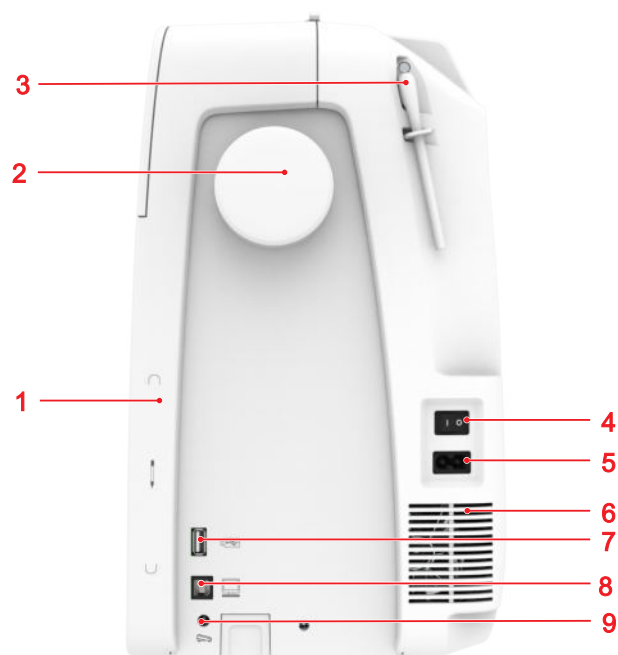
2 Introduction

Back



1 Air Vents **2** Connection for Multiple Spool Holder **3** Spool Pin, Horizontal **4** Bobbin Winding Unit with Thread Cutter **5** Carry Handle **6** Thread Guide, Winder **7** Thread Guide, Rear

Right Side



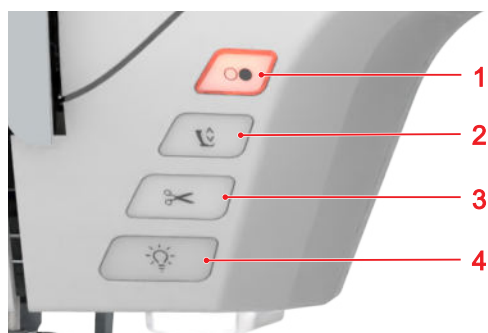
1 Magnetic Holder for Touchscreen Pen **2** Handwheel **3** Spool Holder Vertical **4** Power Switch **5** Connection for Power Cable **6** Air Vents **7** USB Port, Type A **8** Service Connection **9** Connection for Foot Control

Controls



1 External Buttons above the Needle 2 Left Controls 3 Display 4 Right Controls

Function Buttons above the Needle



1 Start/Stop 2 Presser Foot Up/Down 3 Thread Cutter 4 Quick Reverse

Start/Stop

You can use the **Start/Stop**  button to start or stop the machine.

- Lights up green when the machine is ready.
- Lights up red when the machine is not ready.
- Does not light up when the machine is sewing or embroidering.

Presser Foot Up/Down

You can use the **Presser Foot Up/Down**  button to raise or lower the presser foot.

Depending on the starting position, the presser foot is either raised all the way up or lowered to the hover position.

You can define the hover position height in the Settings.

Thread Cutter

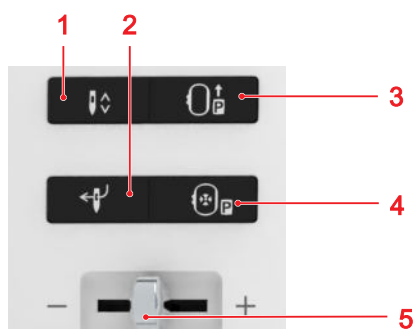
You can use the **Thread Cutter**  button to cut the upper thread and the bobbin thread automatically.

If necessary, the machine is stopped, the needle and presser foot are lowered, the upper thread and lower thread are cut.

Lighting

Use the button **Lighting**  to switch the sewing light on and off.

Left Controls



1 Bobbin Thread Up **2** Automatic Needle Threader
3 Hoop at the Rear **4** Hoop Centered **5** Speed Control

Bobbin Thread Up

Use the **Bobbin Thread Up** ↕ button to lower the needle and raise it again to pull up the thread. The presser foot is lowered before the needle is lowered.

Automatic Needle Threader

You can use the **Automatic Needle Threader** 🧵 button to thread the needle automatically.

The **Start/Stop** ⬢ button is deactivated and lights up red. The upper thread is threaded into the needle.

If the needle is in the incorrect position, the needle will first be moved to the correct position.

Hoop at the Rear

Use the button **Hoop at the Rear** 🧺 to move the embroidery hoop to the back. This gives you easier access to the hook area, e.g. when changing the bobbin.

Hoop Centered

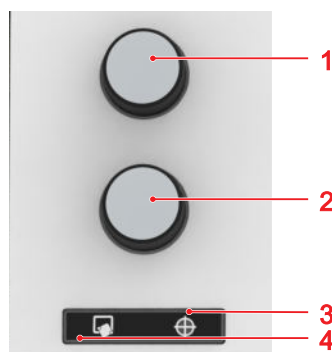
Use the button **Hoop Centered** 🧺 to move the embroidery hoop centered to the needle. This makes it easier to thread the needle.

Speed Control

You can regulate the embroidery speed with the speed control.

For better control while embroidering, you can set the maximum embroidery speed in the settings.

Right Controls



1 Upper Multi-function Knob **2** Lower Multi-function Knob
3 Center Design **4** Pinpoint Placement

Upper Multi-function Knob

You can use the upper multifunction button to move the embroidery design horizontally and enter the values of a function.

Lower Multi-function Knob

You can use the lower multifunction button to move the embroidery design vertically and enter the values of a function.

Center Design

Use the button **Center Design** ⊕ to position the needle in the center of the embroidery design.

Pinpoint Placement

By pressing the button **Pinpoint Placement** 📍 you can call up the function **Pinpoint Placement** 📍. [▶ see page 41]

2.2 Accessories

Further information and application notes on the supplied and optional accessories can be found under: www.bernina.com/700-pro#!accessories

Included Accessories

Accessories	Purpose
Dust Cover	To protect the machine from dust and contamination.
	

2 Introduction

Accessories	Purpose
-------------	---------

BERNINA Accessories Box

To store supplied and optional accessories.



Power Cable

To connect the machine with the power supply.



Multiple Spool Holder

For quick access to the thread spools and thread changes, e.g. for multicolored embroidery designs.

For a longer way to the needle and therefore to the option to untangle difficult threads before embroidering.



Touchscreen Pen

For precise operation of the touchscreen.



Spool Cap D12

Secures the thread spool in place and allows it to unwind consistently while sewing.



Accessories	Purpose
-------------	---------

Spool Cap D27

Secures the thread spool in place and allows it to unwind consistently while sewing.



Spool Cap D43

Secures the thread spool in place and allows it to unwind consistently while sewing.



2x Foam Pad

The foam pad prevents the thread from slipping, tangling or breaking on the spool pin.



5x Bobbin for B9/BERNINA Hook

To wind the bobbin thread.



Seam Ripper

To undo seams and to cut buttonholes open.



2 Introduction

Accessories	Purpose
-------------	---------

Brush

To clean the feed dog and the bobbin area.



Screwdriver, red, slot

To loosen and tighten slotted screws.



Screwdriver, gray, Torx

To change the needle.



Angular Torx wrench, Torx

To open the head cover.



Sewing Machine Oil

To oil the machine.



Embroidery Module



1 Embroidery Arm 2 Coupling for Securing the Hoop
3 Guide Rails 4 Connection to the Machine

Included Embroidery Accessories

Accessories	Purpose
-------------	---------

Embroidery Foot #26L

For embroidering, darning and free hand quilting.



Large Oval Embroidery Hoop (incl. embroidery template)

For embroidering designs and design combinations.

Max. Embroidery Area: 145 × 255 mm (5.7 × 10.0 in)



Medium Embroidery Hoop (incl. embroidery template)

For embroidering designs and design combinations.

Max. Embroidery Area: 100 × 130 mm (3.9 × 5.1 in)



Accessories	Purpose
Small Embroidery Hoop (incl. embroidery template)	To embroider small embroidery designs. For free arm embroidering with closed sewing projects such as sleeves, trouser legs or socks. Max. Embroidery Area: 72 × 50 mm (2.8 × 2.0 in)



2x Template Holder	To fix the template in the embroidery hoop.
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Embroidery Needle Assortment	For embroidering.
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Thread Spool Net	To regulate threads that unwind too quickly from the spool, e.g. nylon, rayon, silk or metallics.
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Embroidery Thread Set	For embroidering.
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2.3 User Interface Overview

Manipulation

The software can be operated with the touch-sensitive screen using touch gestures or the included touch-screen pen.

Operation with Touch Gestures

Gestures with One Finger	Application
Tap 	Select Functions or Embroidery Designs
Drag 	- Scrolling in Menus, Windows and Bars - Move selected layers in the Embroidery Screen - Delete layers from the layer bar in Embroidery Mode

Navigation

In the **Embroidery** mode, in the settings and in the consultant, the navigation path to the current content is displayed, which you can use to go back to a specific level in the path.

Activating/Deactivating Functions

You can switch functions on and off as follows:

- Tap the Switch
 - Green: Function is switched on.
 - Red: Function is switched off.
- Tap Icons
 - Outlined in white: Function is switched on.
 - Gray: Function is not available.
 - Outlined in yellow: Function or value deviates from the default value.

Setting Values

You can set values as follows:

- Slider

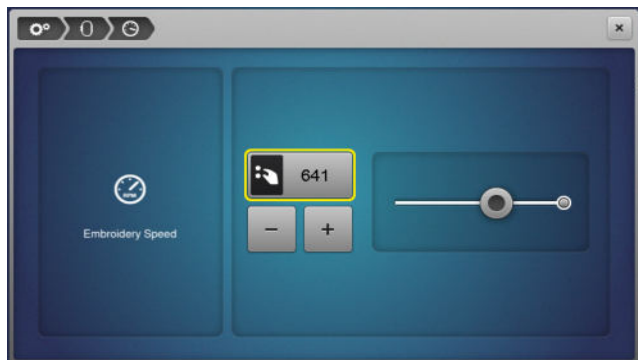
2 Introduction

Set the value with the slider control or reset the value to the default by tapping the small bullet.

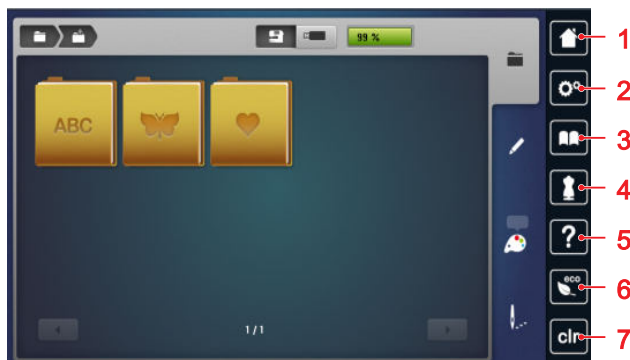
- Plus and Minus Icons



Modified values are marked in yellow. You can reset a modified value to the default value by tapping the field outlined in yellow.



Function Keys on the Screen



- 1 Home Screen 2 Settings 3 Tutorial 4 Consultant
5 Quick Help 6 eco-mode 7 Reset

Home Screen

By pressing the button **Home Screen** 🏠 you can call up the **File** 📁. [▶ see page 36]

Settings

By pressing the button **Settings** ⚙️ you can call up the settings. [▶ see page 29]

Tutorial

By pressing the button **Tutorial** 📖 you can call up the tutorials. [▶ see page 18]

Consultant

By pressing the button **Consultant** 👤 you can call up the function **Consultant** 👤. [▶ see page 18]

Quick Help

By pressing the button **Quick Help** ?, you can tap any screen element and will receive help on it. [▶ see page 18]

eco-mode

By pressing the button **eco-mode** 🌿 you can lock the screen, the embroidery functions and the motor.

1. Press the button **eco-mode** 🌿 to lock the machine.
2. To unlock the machine, press the button **eco-mode** 🌿 again.

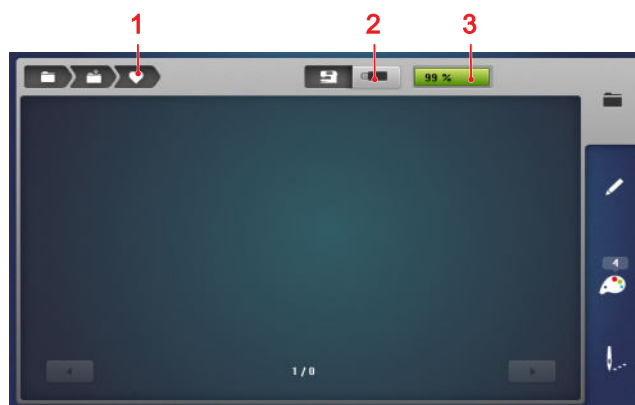
Clear

By pressing the button **Clear** clr, you can reset the following settings to the default values:

Embroidery Mode

- Design Position
- Rotation
- Scaling
- Mirroring
- Embroidery Density
- Presser Foot Selection

File Management



- 1 Personal Folder 2 USB Stick 3 USB Storage Space

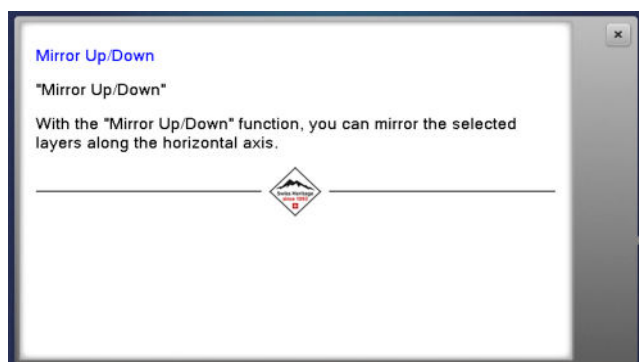
You can administer your own embroidery designs in the folder **Personal Folder** ♥ and on a USB stick. You can save, load or delete your own embroidery designs.

USB Storage Space

The display **USB Storage Space** shows how much free memory capacity is available.

2.4 Help and Consultant

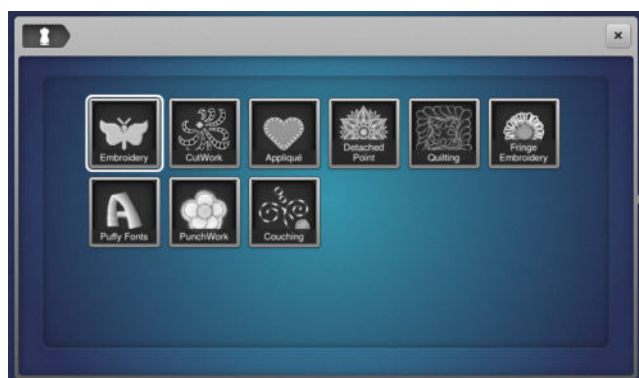
Quick Help



By pressing the button **Quick Help ?**, you can call up brief help for many screen elements, such as icons, buttons or entire screen areas.

1. Tap the icon **Quick Help ?**.
2. Tap the screen element for which help is required.
⇒ The Quick Help for the screen element appears.

Consultant



With the **Consultant**  function, you can obtain recommendations for preparing and setting the machine for various embroidery and quilting techniques. Depending on the selected technique and fabric, different recommendations are displayed.

Embroidery Mode

Icon	Recommended
	Needle
	Upper Thread
	Presser Foot
	Bobbin Thread

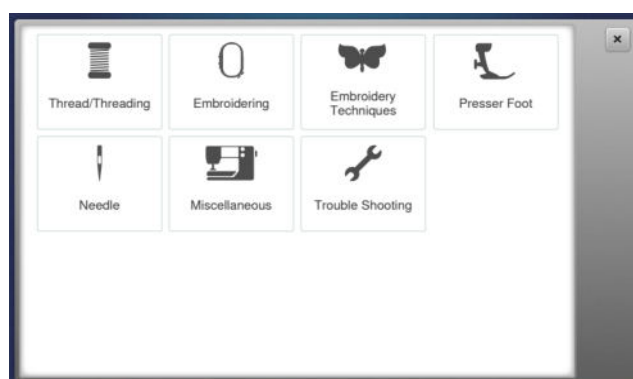
Icon	Recommended
	Upper Stabilizer
	Lower Stabilizer
	Adhesive
	Starch
	Hoop
	Basting
	Use yarn/cord

Depending on the selected technique, you must prepare the machine manually according to the recommendations:

- Fit the needle and presser foot.
- Thread the upper and bobbin thread.
- Reinforce fabric with the upper/lower stabilizer.
- Use spray adhesive or spray starch.
- Hoop the fabric in the embroidery hoop.
- Attach the hoop.

If you confirm the manual preparations using the icon **Apply Settings** , various settings are set automatically, e.g. **Upper Thread Tension**.

Tutorial



With the **Tutorial** function, you can obtain information and explanations on various embroidery techniques, areas of the machine and troubleshooting.

3.1 Prior to Machine's First Use

TIP

BERNINA recommends lubricating the hook before using the machine for the first time or after a longer period of non-use. [► see page 51]

Lubricating the hook keeps the machine running smoothly and quietly.

3.2 Working Area

A stable table with a secure stand is a good prerequisite for optimal sewing results. Ergonomics of the sewing table is important to protect the muscles and joints of the back, shoulder, arms and hands. The recommendation for optimal ergonomics includes matching the table height with the body posture. Avoid remaining in the same position for long periods.

The machine can also be operated when standing.

Correct Sitting Position

With the arms bent (90°), the fingertips can touch the stitch plate in a comfortable sitting position.

3.3 Connecting the Machine and Switching it On

1. Insert the cable into the machine.



2. Insert the power plug of the power cable into the socket.
3. Switch on the machine using the power switch.

3.4 Preparing the machine for embroidering

For your embroidery project you must prepare and set the machine accordingly.

Prerequisite:

- The machine is switched on.
 - The embroidery settings have been made. [► see page 30]
1. Insert a suitable embroidery needle. [► see page 22]
 2. Attach and select a suitable embroidery foot. [► see page 27]
 3. Attach the Embroidery Module. [► see page 28]
 4. Attach the suitable hoop. [► see page 28]
 5. Prepare and edit embroidery designs. [► see page 38]
 6. Thread a suitable bobbin thread. [► see page 26]
 7. Thread a suitable upper thread. [► see page 23]

TIP

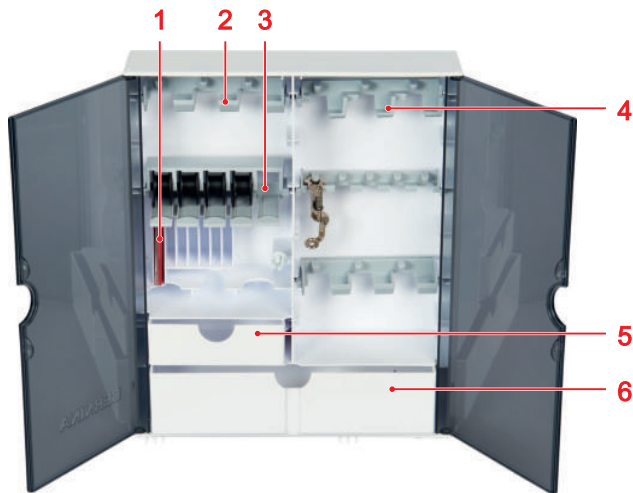
For special embroidery techniques and fabrics, the Consultant will recommend an embroidery foot, stitch plate and needles as well as fabrics and embroidery settings. [► see page 18]

3 Set Up the machine

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3.5 Storing Accessories

The accessories box provides tidy storage for your accessories.



- 1 Holder for Needle Sets 2 Holder for Presser Feet without Lens 3 Bobbin Holder with Spring Button
4 Holder for Presser Feet with Lens 5 Drawer, Small
6 Drawer, Large

1. Unfold the feet and stand up the accessories box.
2. Open the doors.



3. If necessary, insert the holders into the grooves in the accessories box.

NOTICE

Incorrect storing of the bobbin

Scratched or dirty sensor surfaces on the bobbins can cause malfunctions of the lower thread indicator.

- Always position the bobbins in the bobbin holder with the silver sensor surface to the right.

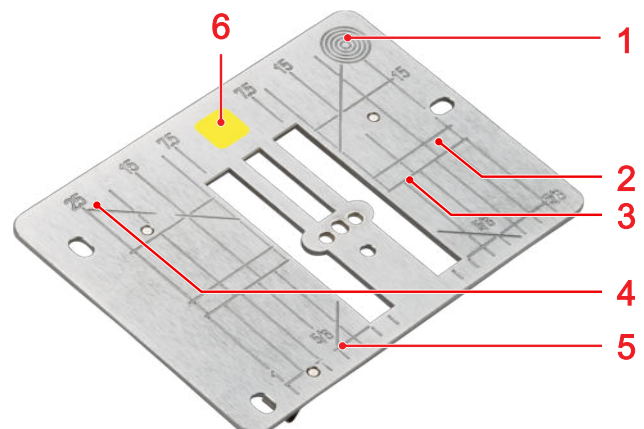
4. Place your accessories in the appropriate holders and compartments.
5. To remove a bobbin, press the spring button down.
6. Store small parts in the drawers.

3.6 Stitch Plate

The supplied 0 mm stitch plate is suitable for most embroidery tasks. For specific applications, e.g. PunchWork, special stitch plates are used. The special stitch plates are marked with a color code.

- Without color code: 0 mm Stitch Plate
- Yellow: PunchWork Stitch Plate

Vertical lines are engraved on each stitch plate, which you can use as a ruler for guiding the fabric in a straight line. You can use the diagonal lines to align the fabric at a precise 45° angle. You can use the horizontal lines to lay the fabric at the specified distance from the needle.



- 1 Pressure Point for Release 2 Fabric Placement
3 Needle Position 4 Ruler in cm 5 Ruler in inches
6 Color Code

Changing the Stitch Plate

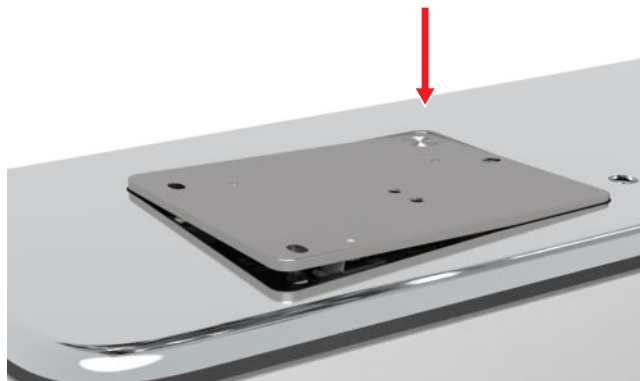
Prerequisite:

- The needle and the presser foot are raised.

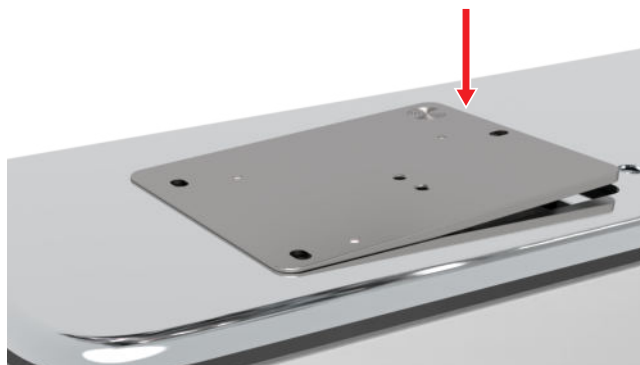
1. Lock the screen.
2. Remove the needle and presser foot.

3 Set Up the machine

3. Press the stitch plate down at the pressure point for release on the right until it tips.

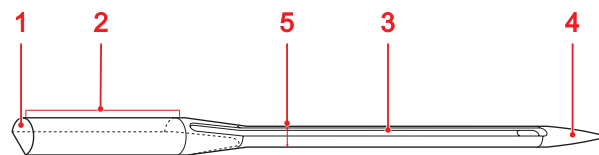


4. Remove the stitch plate.
5. Place the openings of the new stitch plate above the corresponding guide pins and press the stitch plate down until it clicks into place.



6. Unlock the screen.
7. Tap the status icon **Stitch Plate and Sewing Needle**  and select the fitted stitch plate in the **Stitch Plate Overview** section. [▶ see page 23]
 - ⇒ The machine checks the compatibility of the stitch plate with the fitted needle.

There are different needle types for different sewing projects. You can identify the needle type and needle size by the needle name, e.g. **130/705 H-S/70**:



1 705 = shank **2 130** = shank length **3 H** = groove
4 S = Point Type **5 70** = Needle Size



Detailed information on needles and their applications can be found in the BERNINA Needle Brochure.

Needles become worn over time. Needles should be replaced regularly, as a clean stitch can only be made with a sharp tip.

Needle/Thread Combination



The needle/thread combination is correct if the thread is guided exactly into the long groove and through the eye of the needle.



If the thread is too thin for the needle, it will have too much room to move in the long groove and in the eye of the needle. This can result in the thread breaking or skipping stitches.



If the thread is too thick for the needle, it will be difficult to guide it through the eye of the needle and it may rub along the edge of the long groove. This can result in the thread breaking and sticking in the needle.

3.7 Needle

Only use needles from the 130/705 system for your machine. Select a needle thickness that is suitable for the selected fabric: Fine needles for fine fabrics, thick needles for heavy fabrics.

- Needle sizes 70, 75: Lightweight fabrics
- Needle sizes 80, 90: Medium fabrics
- Needle sizes 100, 110 and 120: Heavyweight fabrics

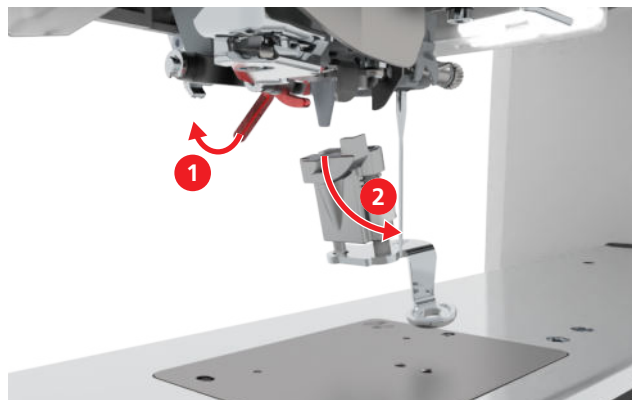
3 Set Up the machine

Needle Overview

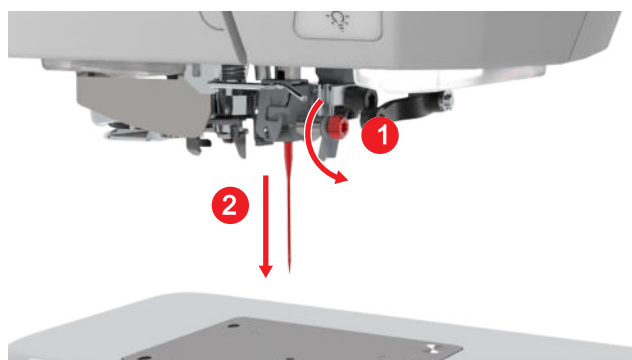
Needle	Purpose
Jersey/ Embroidery Needle 130/705 H SUK 80/12   With a medium ball point.	For woven fabrics (light, medium, heavy-weight), knitwear. For general sewing, sewing on buttons and buttonholes, zippers, hems and topstitching, decorative sewing, embroidery.
Embroidery Needle 130/705 H-E 75/11 – 90/14   With a light ball point and a particularly wide eye and wide groove.	For woven fabrics (light, medium, heavy-weight), knitwear. For thicker threads. For general sewing, sewing on buttons and buttonholes, zippers, hems and topstitching, decorative sewing, embroidery.
Fine Fabrics Needle 130/705 H SES 70/10 – 90/14   With a light ball point.	For fine, delicate materials, such as velvet. For general sewing, sewing on buttons and buttonholes, zippers, hems and topstitching, decorative sewing, embroidery, patchwork, quilting.
Topstitch Needle 130/705 H-N 80/12 – 100/16   With medium ball point and long eye (2 mm).	For woven fabrics (light, medium and heavy-weight). For hems and topstitching, decorative sewing and embroidery. For decorative and quilting work with several sewing threads and also for embroidery.
Felting Needle PUNCH  With small barbs.	For woven fabrics (light, medium, heavy-weight), jeans/ denim. For felting a variety of yarns and threads into base fabrics.

Changing the Needle

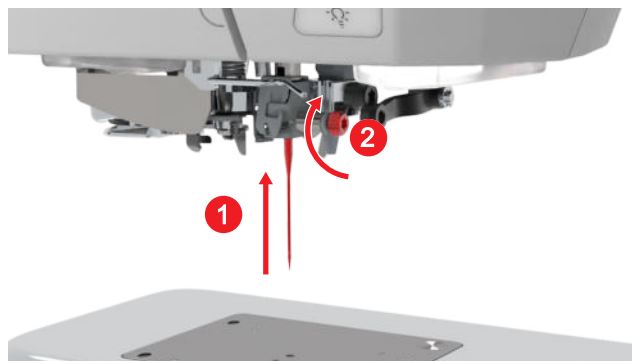
1. Lock the screen.
2. Remove the presser foot.



3. Raise the needle.
4. Loosen the screw on the needle and pull the needle downwards.



5. Insert and push the new needle with the flat side to the back as far up as it will go into the needle holder and hold it in place.
6. Tighten the screw.

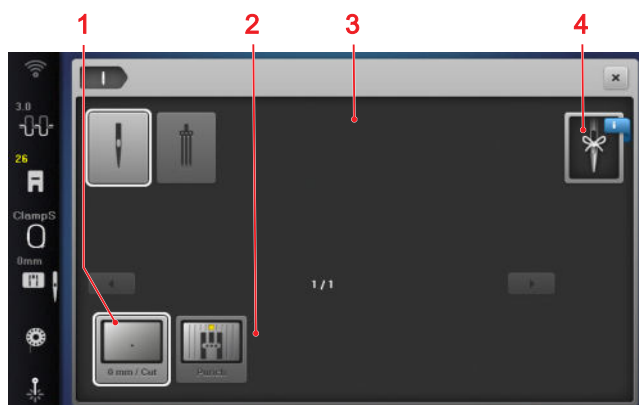


7. Unlock the screen.
8. In the Status Bar, tap **Stitch Plate and Sewing Needle**  and select the fitted needle in the **Needle Overview** section. [▶ see page 23]

3 Set Up the machine

Stitch Plate and Sewing Needle

Stitch Plate and Sewing Needle 



1 Selected Stitch Plate 2 Stitch Plate Overview
3 Needle Overview 4 Needle Minder

The stitch plates and needles compatible with the machine are displayed in the **Stitch Plate Overview** and **Needle Overview** sections.

In order for the machine to check the compatibility of the presser foot, the needle and stitch plate, you must select the attached needle in the section **Needle Overview**. The selected needle is displayed in the status bar. If the selected needle cannot be used with the stitch plate or the presser foot, an error message is displayed.

Needle Minder

With the **Needle Minder**  function you can note the needle type and needle size of the attached needle. If you have forgotten which needle is attached, you can look it up at any time.

3.8 Multiple Spool Holder

For embroidery, BERNINA recommends using the multiple spool holder with the retractable thread guide. The retractable thread guide ensures a clean unwinding of the thread from the spools.



Detailed information on how to fit the multiple spool holder can be found in the separate instruction manual for the multiple spool holder.

3.9 Upper Thread

The quality, thickness and material of the thread must be suitable for the selected fabric. To achieve the best results, BERNINA recommends purchasing high-quality threads.

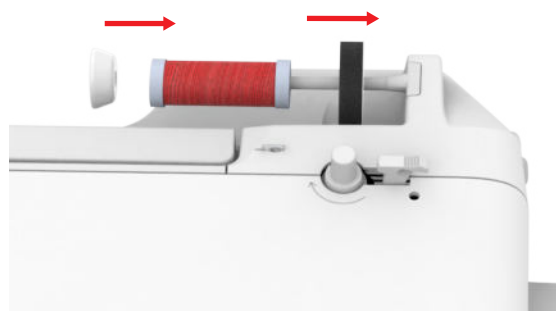
- Mercerized cotton threads have a slight sheen that remains even after washing.
- Polyester threads have a high tensile strength and are particularly colorfast. Polyester threads are more flexible and are recommended where a strong and elastic seam is required.
- Rayon/viscose threads are characterized by their bright sheen. Rayon threads are suitable for decorative stitches and create a more beautiful effect.

Threading the Single Needle

For a proper seam and to avoid "thread tangles", you must thread the upper thread correctly.

The thread path for threading is marked on the machine with drawn-through arrows.

1. Place a foam pad on the horizontal spool pin.
2. Raise the presser foot so that the thread tension discs are open and the thread can slide easily between them.
3. Raise the needle so that the thread can be easily inserted into the thread take-up lever.
4. Lock the screen.
5. Place the thread spool on the spool pin.
6. Select a spool cap with the same diameter as the spool and place it on the spool pin. The spool should not rotate. The thread should unwind properly.



7. For slippery threads put a spool net over the spool as an additional measure.
8. Guide the thread directly to the rear thread guide.
9. Hold the thread with your right hand and, with your left hand, pull the thread taut under and through the thread guide to the front of the machine.

3 Set Up the machine

10. Guide the thread on the right downward past the thread tension disc.



11. Guide the lower thread upward around the thread take-up lever cover.



12. Guide the thread through the thread take-up lever and guide it downward. Make sure that the thread is guided under the left side panel.



13. Guide the thread from the right to the left behind the first thread guide in the needle area.



14. Guide the thread from the right to the left behind the second thread guide in the needle area.



15. Pull the thread to the left and slightly backwards.

NOTICE

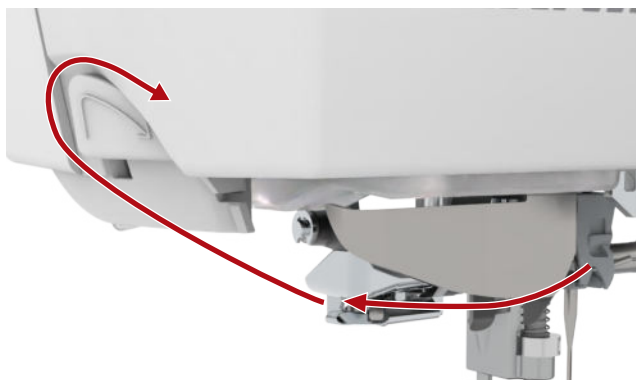
Damage to the Automatic Needle Threader or the Needle

Thin needles can break when using the automatic needle threader.

The threading hook of the automatic needle threader can be damaged.

- Only use the automatic needle threader with needles of size 70 and above.
- Always thread size 60 needles by hand.

16. Guide the thread from back to front around the thread cutter and trim the thread.



3 Set Up the machine

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17. Unlock the screen.

18. Press the **Automatic Needle Threader**  button.

⇒ The thread is threaded into the needle.

Notes on the Automatic Needle Threader

- The Automatic Needle Threader is only suitable for threading a single needle. Always thread twin needles and triple needles by hand.
- The Automatic Needle Threader is suitable for needles of size 70 and above. Thread thinner needles by hand.
- The Automatic Needle Threader is not compatible with the following presser feet. If you are using one of these presser feet, thread the needle by hand.
 - Punch Tool #45
 - Adjustable Ruler Foot #72

3.10 Bobbin Thread

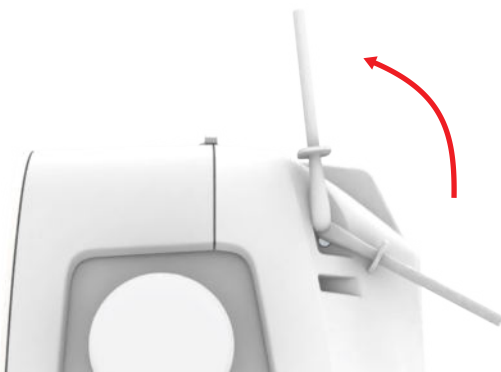
Bobbin Winding

The thread path for winding the bobbin thread is marked with arrows on the machine.

1. Place an empty bobbin on the bobbin winder so that the silver sensor surface is facing downward.



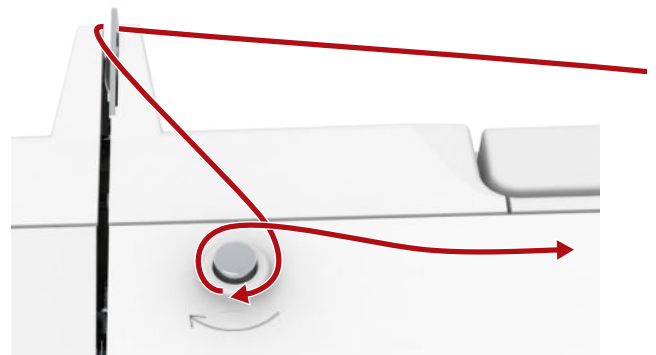
2. Fold up the vertical spool pin.



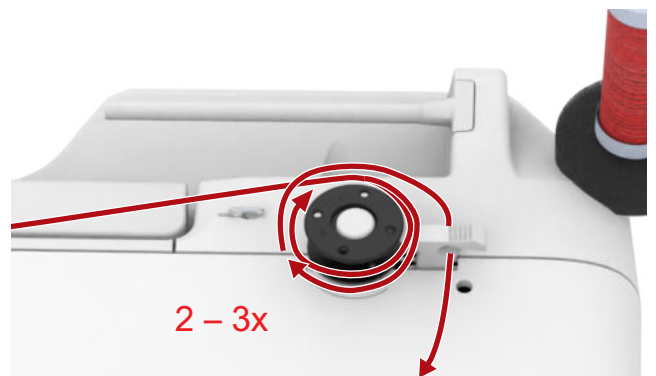
3. Place a foam pad and the spool on the vertical spool pin.



4. Guide the thread to the left into the rear thread guide.
5. Guide the thread around the bobbin winder pre-tension in the direction of the arrow.



6. Wind the thread 2 – 3 times around the bobbin in the direction of the arrow and cut it using the thread cutter on the engaging lever.



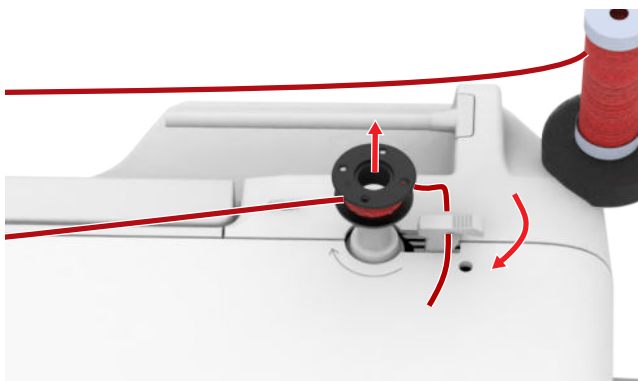
3 Set Up the machine

7. Push the engaging lever toward the bobbin.



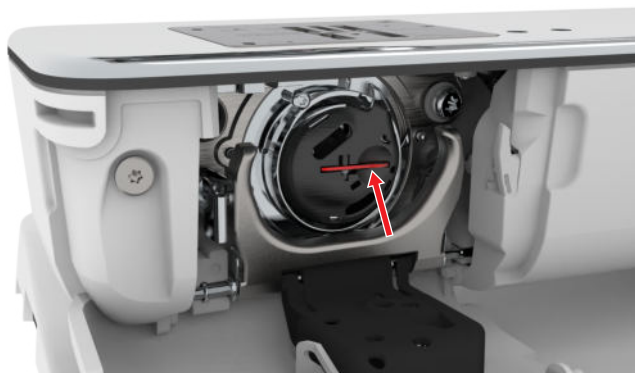
⇒ The winding will stop automatically when the bobbin is full.

8. To interrupt the winding process before it is complete, push the switch-on lever to the right.
9. Remove the bobbin and cut the thread using the thread cutter.



Threading the Bobbin Thread

1. Raise the needle.
2. Raise the presser foot.
3. Lock the screen.
4. Open the bobbin cover.
5. Press the latch on the right of the bobbin case and remove the bobbin case.



6. Remove the bobbin from the bobbin case.

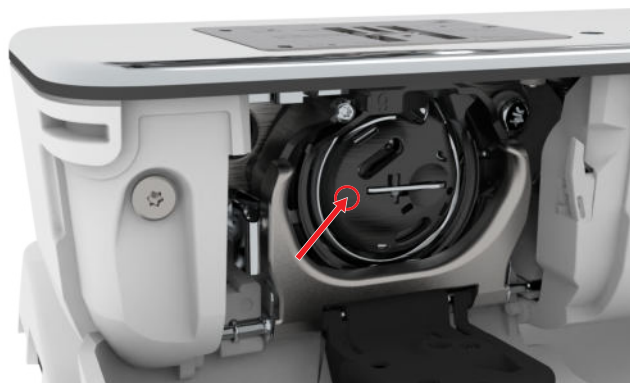
7. Insert the new bobbin so that the silver sensor surface lies inside the bobbin case.
8. Guide the thread through the slot to the left.



9. Pull the thread through under the spring and under the two thread guides.

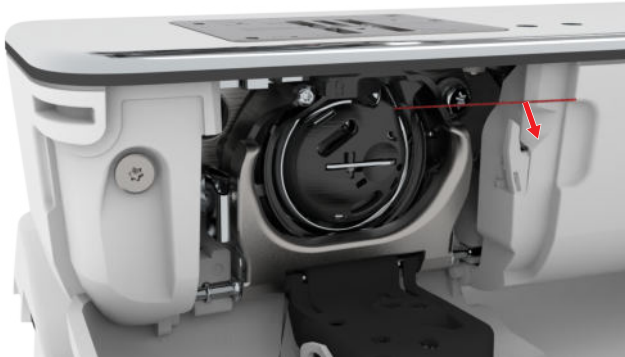


10. When inserting the bobbin case, hold the bobbin case so that the wire of the thread guide points upward.
11. Insert the bobbin case. Press the left side of the bobbin case until the bobbin case engages.



3 Set Up the machine

12. Pull the thread over the thread cutter and cut.



13. Close the bobbin cover.

14. Unlock the screen.

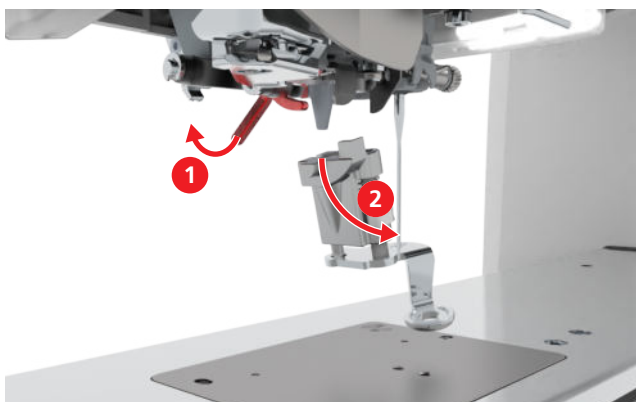
TIP

By tapping the icon **Bobbin Thread**  instructions are displayed on how to insert the bobbin thread into the bobbin case.

3.11 Presser Foot

Changing the Presser Foot

1. Raise the needle.
2. Raise the presser foot.
3. Lock the screen.
4. Press the clamping lever up and pull the presser foot downward to the side.



5. Guide the new presser foot into the holder from below and press the clamping lever down.
6. Unlock the screen.

Presser Foot Selection

Presser Foot 



1 Recommended Presser Foot 2 Presser Foot Overview 3 Recommended 4 Search

The presser foot recommended for the selected embroidery design is displayed in the status bar.

The presser feet compatible with the machine are displayed in the **Presser Foot Overview** section.

Recommended presser feet are marked with the **Recommended** ★ icon.

In order for the machine to check the compatibility of the presser foot, the needle and stitch plate, you must select the attached presser foot in the section **Presser Foot Overview**. The selected presser foot is displayed in the status bar.

If the embroidery design is not compatible with the selected presser foot, it may cause collisions - an error message will appear, and the machine does not start.

Search

With the **Search**  function, you can search for the attached presser foot by entering the presser foot number.

Recommended

With the **Recommended** ★ function, you can filter the overview by recommended presser feet.

3.12 Embroidery Module

Connecting and Removing the Embroidery Module

Connecting the Embroidery Module

Prerequisite:

- The work area is large enough and has sufficient load-bearing capacity for the machine and the embroidery module.
- There is enough space for the embroidery arm to move freely.

1. Lift the embroidery module on the left side.
2. Push and lower the embroidery module carefully from left to right into the embroidery module connection of the machine.



NOTICE

Lifting or moving the machine when the Embroidery Module is connected

Damage to the embroidery module connection and machine.

- Before lifting or moving the machine, detach the embroidery module.

Removing the Embroidery Module

- Lift the embroidery module on the left side and carefully pull it to the left.

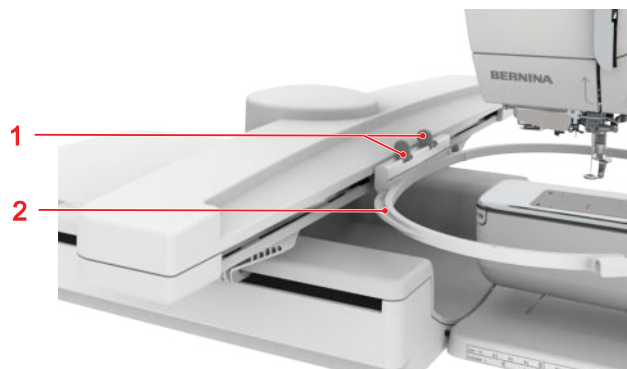


Preparing the Embroidery Hoop

Prepare the embroidery hoop according to the hoop instructions. You can download the instructions for embroidery hoops at www.bernina.com.

Attaching and Removing the Hoop

Attaching the Hoop



1 Attaching Mechanism 2 Hoop

1. Raise the needle.
2. Raise the presser foot.
3. Hold the hoop with the right side of the fabric up with the attaching mechanism to the left.
4. Position the hoop below the presser foot.
5. Squeeze both attaching mechanisms of the hoop towards each other.
6. Position the embroidery hoop above the bracket of the embroidery arm.
7. Press the hoop down until it clicks in position.
8. Release the attaching mechanism.
9. Select the embroidery hoop on the machine. [► see page 29]

3 Set Up the machine

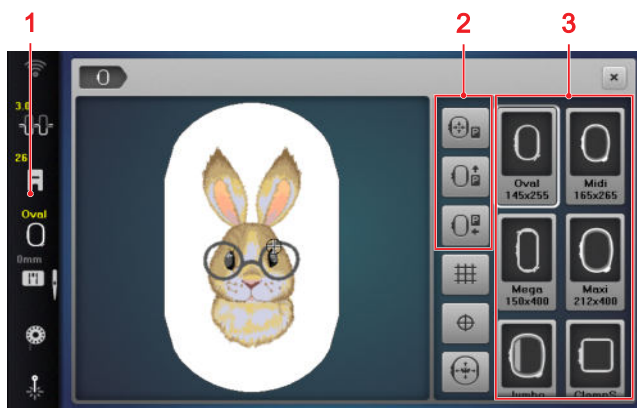
10. Before using the embroidery hoop for the first time or if the needle position and the center of the embroidery hoop are not aligned, calibrate the embroidery hoop on the machine. [► see page 31]

Removing the Embroidery Hoop

1. Squeeze both attaching mechanisms of the hoop towards each other.
2. Remove the hoop.

Hoop Overview

Embroidery  ► Hoop 



- 1 Attached Embroidery Hoop 2 Hoop Relocation
3 Hoop Selection

Attached Embroidery Hoop

The attached embroidery hoop is recognized automatically by the machine. The name of the recognized embroidery hoop is displayed in yellow in the status bar.

If no embroidery hoop has been attached, an embroidery hoop matching the size of the embroidery design is preselected in the **Hoop Selection** section. The selected embroidery hoop is displayed in the status bar.

Hoop Relocation

In the **Hoop Relocation** area, you can move the attached hoop to certain positions.

- **Centered**  : To thread the needle more easily.
- **At the Rear**  : To facilitate access to the hook area.
- **Left**  : The embroidery hoop moves to the left to the park position. If a hoop is attached, you will be prompted to remove the hoop.

Hoop Selection

The hoops compatible with the machine are displayed in the **Hoop Selection** section.

To prepare the embroidery design, you can select a suitable embroidery hoop before attaching the hoop.

3.13 Machine Settings

Language

Settings  ► Machine  ► Language 

With the **Language**  setting, you can set the language of the user interface.

Lighting

Settings  ► Machine  ► Display and Lighting 
► Lighting 

Use the settings **Lighting**  to switch the sewing light on and off and adjust the brightness of the sewing light.

Display Brightness

Settings  ► Machine  ► Display and Lighting 
► Display Brightness 

With the **Display Brightness**  setting, you can adjust the brightness of the screen.

Identification

Settings  ► Machine  ► Information  ► Identification 

You can display network information about the machine in the **Identification**  area.

With the **Machine Name** setting, you can enter the name under which the machine is displayed in a WiFi network.

My Dealer Information

Settings  ► Machine  ► Information  ► My Dealer Information 

With the **My Dealer Information**  setting, you can enter the address of your BERNINA dealer for quick reference at any time.

Data Usage

Settings  ► Machine  ► Information  ► Data Usage 

With the setting **Data Usage**  you can agree or object to the use of anonymized usage data by BERNINA for product improvement.

3 Set Up the machine

WiFi Connection

Settings  ► Machine  ► WiFi Connection 

You can connect the machine to a WiFi network. This allows you to transfer embroidery designs from the BERNINA embroidery software to the machine or follow the embroidery process on the BERNINA Stitchout App.

With the **WiFi**  setting, you can switch the WiFi connection on and off. The machine indicates the network to which it is connected.

All available networks are displayed in the **Available Networks (2.4 GHz)**  list. You can connect the machine to any available network. In the case of protected networks, you must sign in with a password. Once you have set up the WiFi connection, you can switch the WiFi connection on and off via the status bar.

Sound

Settings  ► Machine  ► Sound 

With the setting **Sound** , you can generally activate and deactivate the acoustic signals.

If acoustic signals are activated in general, you can make the following adjustments:

- **Functions and Icons** : To select different acoustic signals and activate and deactivate the acoustic signal.

Monitoring Functions

Settings  ► Monitoring Functions 

The machine has monitoring sensors, which issue a warning if the upper thread or lower thread is broken or has run out. With the **Monitoring Functions**  setting, you can switch the Upper Thread Indicator and the Bobbin Thread Indicator on or off.

Machine Data

Settings  ► Machine  ► Information 
► Machine Data 

In the area **Machine Data** , the firmware and machine data are displayed.

3.14 Personal Settings

Welcome Message

Settings  ► Personal  ► Welcome Message

With the **Welcome Message** setting, you can enter a text to be displayed when the machine is switched on.

Background Color

Settings  ► Personal  ► Background Color

With the **Background Color** setting, you can select a color scheme for your screen.

Background Pattern

Settings  ► Personal  ► Background Pattern

With the setting **Background Pattern** you can select a color scheme for your screen.

3.15 Embroidery Settings

Upper Thread Tension

Settings  ► Embroidery  ► Upper Thread Tension 

The upper thread tension is set optimally at the BERNINA factory. Mettler Metrosene/Serlon thread size 100/2 is used for the upper and bobbin thread.

If you use different types of sewing threads, the upper thread tension may vary. You can override the default setting in the Embroidery Settings. This modification is made to all embroidery designs and kept until changed again in the Settings, even after a machine restart.

The higher the upper thread tension is set, the tighter the upper thread is tensioned, and the bobbin thread is pulled deeper into the fabric. The lower the setting the lower the upper thread is tensioned, and the bobbin thread is pulled less deeply into the fabric.

TIP

If the embroidery test shows that the upper thread tension is not optimal for an embroidery design, you can modify the upper thread tension for the selected embroidery design using the **Upper Thread Tension**  function in the Status Bar.

Embroidery Speed

Settings  ► Embroidery  ► Embroidery Speed 

The embroidery speed is specified in stitches per minute. The maximum embroidery speed is 1000 stitches per minute.

With the **Embroidery Speed**  setting, you can limit the maximum embroidery speed. The setting is saved when the machine is switched off.

3 Set Up the machine

TIP

You can also modify the embroidery speed during stitching using the foot control or the slide speed control. You can switch on the maximum embroidery speed for the current embroidery design while embroidering using the function **High Speed** .

Thread Cutting

Settings  ► Embroidery  ► Thread Cutting 

With the **Thread Cutting**  function, you can activate and deactivate the thread cut. The following options are available:

- **On Jump Stitch** : The thread is cut automatically with connecting stitches.
When this option is activated, you can specify at what connecting stitch length the thread should be cut.
- **On Thread Change** : The thread is cut automatically each time the thread is changed.
- **Thread Cut After Start** : When this function is activated, the machine stops after a few stitches and you can cut the thread end manually.

Thread Away

Settings  ► Embroidery  ► Thread Away 

With the **Thread Away**  function, you can set cut threads to be pulled to the rear of the fabric for cleaner embroidery on the top.

For embroidery designs with long stitches, it is recommended to switch off the function because the presser foot could get caught in the long stitches due to the rapid movement of the embroidery arm. The same risk applies when working with appliqué, water-soluble non-woven materials or other raised decorations such as buttons.

The **Thread Away**  function should not be used if the **Thread Cutting**  function is switched off.

Calibrating the Hoop

Settings  ► Embroidery  ► Hoop Calibration 

Hoops must be calibrated when new and after every machine firmware update.

With the **Hoop Calibration**  function, you can calibrate all hoops.

1. Hoop the fabric with non-woven material.
2. Place the template in the inner hoop onto the fabric.

3. Attach the hoop.

⇒ The machine recognizes the attached embroidery hoop and displays it in the Status Bar.

4. Activate the **Hoop Calibration**  function.

5. Activate the function **Laser** .

⇒ The laser indicates the exact position of the needle.

6. If the needle is not positioned exactly at the center of the template, center the needle using the arrow buttons.

7. Confirm the hoop calibration.

The setting is saved when the machine is switched off.

With the **Reset Calibration**  function, you can delete an existing calibration.

Quilt Settings

Settings  ► Embroidery  ► Quilt Settings 

With the **Quilt Settings**  setting, you can set the stitch length for Customizable Quilt Designs in stitches per inch (SPI).

Unit of Measurement

Settings  ► Embroidery  ► Unit of Measurement 

With the **Unit of Measurement**  function, you can set the preferred measurement, either mm or inches. The embroidery size is shown in the selected measurement unit. The setting is saved when the machine is switched off.

Entering the Fabric Thickness

Settings  ► Embroidery  ► Entering the Fabric Thickness 

With the **Entering the Fabric Thickness**  function, you can set the thickness of the fabric. The set value affects the embroidery speed. The higher the value, the slower the machine embroiders so that the needle does not get stuck in thicker fabrics.

Securing Stitches

Settings  ► Embroidery  ► Securing Stitches 

Secure at Beginning

With the **Secure at Beginning**  function, you can switch the sewing of securing stitches at the beginning of the embroidery design on and off.

If an embroidery design has programmed securing stitches, the programmed securing stitches are sewn.

Secure at End

With the **Secure at End**  function, you can switch the securing stitches at the end of the embroidery design.

If an embroidery design has programmed securing stitches, the programmed securing stitches are sewn.

Design Position

Settings  ► Embroidery  ► Design Position 

With the **Design Position**  setting, you can set the standard positioning of the embroidery design in the hoop.

You can position the embroidery designs as follows:

- Function deactivated: The embroidery design is positioned in the center of the hoop.
- Function activated: The embroidery design is positioned at the stored position. The saved position corresponds either to the position of the embroidery design when saved in your Personal Folder or to the position saved in BERNINA Embroidery Software. The setting is saved when the machine is switched off.

Embroidery File Format

Your machine can read embroidery designs that have been created using the BERNINA Embroidery Software and exported as EXP files. When they are exported, a BMP file and an INF file are created alongside the actual embroidery file. The BMP file provides a preview of the embroidery design and the INF file provides the information on the thread colors. If the INF file is missing, the embroidery design cannot be displayed in the correct thread colors and will instead be displayed in default colors. You can set the colors manually in the editing functions.

In addition to the BERNINA embroidery file format, your machine can also read the following embroidery file formats: BQM, SEW, PES, PEC, XXX, PCS, JEF and DST. BERNINA International AG cannot guarantee that embroidery designs that have not been created or converted using the BERNINA Embroidery Software will be correctly read and embroidered.

Design Size

You can increase or decrease the size of embroidery designs by up to 20 % without loss of quality on the machine or on a PC using the BERNINA embroidery software.

Customizable quilt designs (BQM) are vector-based embroidery designs. You can adjust the size of such quilt designs in almost any way. The stitch length set in the embroidery settings remains when the pattern size is adjusted.

Upper Thread

Select high-quality embroidery threads for the upper thread, as these have an even thickness and are less prone to breaking. Embroidery created with glossy, fine

embroidery thread is particularly beautiful. Thread manufacturers offer a comprehensive range of thread types and colors.

- Polyester with a sheen is durable, break-resistant and colorfast. Polyester with a sheen is suitable for all types of embroidery.
- Rayon is a fine, silk-like fiber with a glossy effect. Rayon is suitable for fine embroidery that is not subject to heavy stress.
- Metallic thread is a glossy thread available in fine to medium thicknesses, and is suitable for special effects in embroidery.

When using metallic threads, switch off the automatic thread cutter and reduce the embroidery speed and upper thread tension.

To reduce thread breakage, you can use the Thread Lubrication Unit.

Bobbin Thread

Special bobbin thread for embroidery is usually only available as black or white thread. If both sides of the embroidery will be visible, you can also use the upper thread in the same color or another normal embroidery thread as the bobbin thread.

- Embroidery bobbin thread is an especially soft and light polyester thread which is suited to be used as bobbin thread. This special bobbin thread ensures a steady thread tension and an optimal intertwining of the upper and bobbin thread.

Stabilizers

Use a stabilizer to stabilize the fabric during stitching. Light weight and knit fabrics are difficult to hoop and tend to deform. A stabilizer prevents the fabric moving or puckering during stitching.

There are various types of stabilizers for various applications.

Stabilizer	Scope of Application	Fabric/Application
Cut-away Stabilizer	Knit fabrics Woven fabrics	■ Jersey, sweater, knitwear, stretch fleece ■ Embroidery designs with high embroidery density
Tear-away Stabilizer	Woven fabrics	■ Denim, cotton, linen, felt, wool, silk
Water-soluble Stabilizer	Washable fabrics Projects where there must not be any visible stabilizer residue	■ Organza, net, chiffon ■ Freestanding embroidery
Topping	Fabrics with a pile or texture	■ Velvet, fleece, plush, knit fabrics, corduroy, broadcloth

4 General Embroidery Information

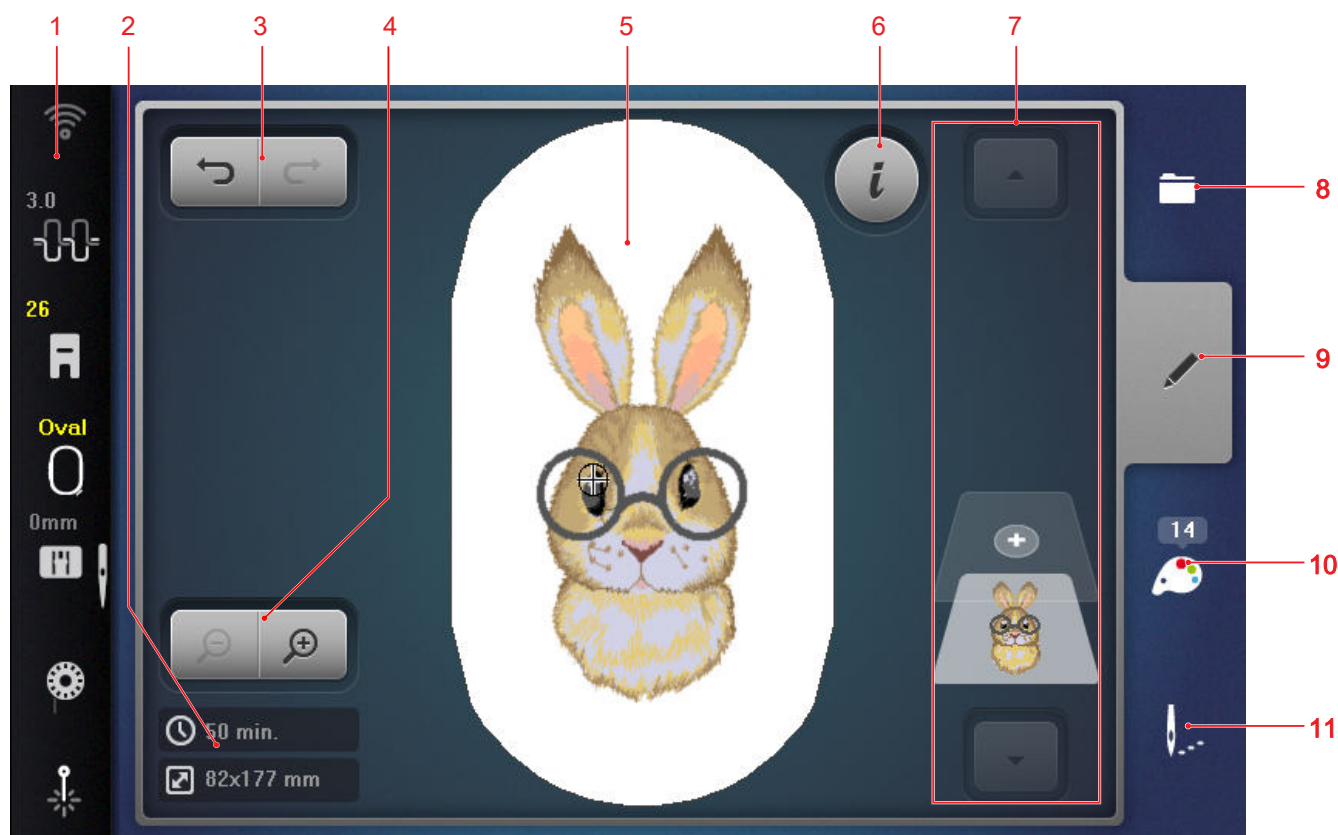
Stabilizer	Scope of Application	Fabric/Application
Adhesive Stabilizer	Fabrics or projects that cannot be hooped	■ Leather, imitation leather, cork, velvet, velour, neoprene, fur, corduroy ■ Collar corners, pockets, cuffs
Hydro Stabilizer	For most embroidery applications	■ Leather, imitation leather, cork, velvet, velour, neoprene, fur, corduroy ■ Collar corners, pockets, cuffs
Iron-on Stabilizer	Iron-on fabrics	■ Appliqués and patches

Stabilizers can be fixed onto the fabric with adhesive spray or starch spray before hooping. Starch spray can be used to stiffen the fabric before embroidering.

Embroidery Test

For important projects, it is advisable to test embroider the design on the same or a similar fabric using the same stabilizer, threads and needle.

- An embroidery test enables you to recognize potential errors or difficulties in advance so that you can make appropriate adjustments.
- The embroidery test enables you to check the selected embroidery threads and colors appear on the fabric and adjust as needed.
- The embroidery test enables you to determine the ideal stitch density and apply the correct settings.

Embroidery 

1 Status Bar 2 Info Box 3 Undo/Redo 4 Zoom In/Zoom Out 5 Design Preview 6 Edit 7 Layer Bar 8 File
9 Edit 10 Colors 11 Stitchout

Info Box

In the Info Box, you can find the following information about the embroidery design:

- **Embroidery Time** : Estimated time for embroidering the selected layers.
- **Embroidery Size** : Total width and height of the selected levels.

Redo

With the **Redo**  function, you can redo undone actions.

Undo

With the **Undo**  function, you can undo the most recent actions.

Zoom In/Zoom Out

With the **Zoom In/Zoom Out**  function, you can enlarge and reduce the view of the embroidery design on the embroidery screen.

Move View

Embroidery  ► **Zoom In/Zoom Out**  ► **Move View** 

With the **Move View**  function, you can move the embroidery design preview without changing the embroidery position.

Move

Embroidery  ► **Zoom In/Zoom Out**  ► **Move** 

With the **Move**  function, you can move the selected layers.

Design Preview

The Design Preview shows a preview of the current embroidery designs in the attached or selected hoop.

Edit

With the **Edit**  function, you can show editing functions for the embroidery designs. [► see page 38]

File

Use the tab **File**  to load embroidery designs from the selection area. You can save or delete embroidery designs in the folder **Personal Folder**  or on the USB stick. [► see page 37]

- **New Design** : To load a new embroidery design from the selection area.
- **Add Design** : To add an embroidery design from the selection area.
- **Save** : To save an embroidery design in the folder **Personal Folder**  or on the USB stick.
- **Delete personal embroidery designs** : To delete an embroidery design in the folder **Personal Folder**  or on the USB stick.

Edit

Use the tab **Edit**  to call up the embroidery screen and edit the embroidery design. [► see page 38]

Colors

Use the tab **Colors**  to display and change the colors and thread brands of the whole layer.

Tap the icon **Number of Colors**  to display the number of colors used for the whole layer.

The following functions enable you to edit the thread brand and the color:

- **Change Color** : To change the color and thread brand of the selected color. [► see page 40]
- **Color Wheel** : To change all colors at the same time. [► see page 40]
- **Change Brand** : Apply the thread brand for the selected color to all colors. [► see page 41]

Stitchout

Via the tab **Stitchout** , you can call up the window **Stitchout Summary** and the embroidering. [► see page 46]

5.1 Status Bar

The Status Bar displays the state of various functions. You can set or activate some functions directly via the respective icon. For other functions, you can call up additional settings via the icon.

The color of the icon shows the current state of the function.

- White: Default setting
- Yellow: Modified setting

WiFi

The icon **WiFi**  shows the strength of the WiFi connection.

In the Settings, you can switch the WiFi connection on or off or set up the WiFi connection. [► see page 30]

Upper Thread Tension

The **Upper Thread Tension**  status shows the recommended upper thread tension for the selected embroidery design.

You can change the upper thread tension by tapping the icon. [► see page 30]

Presser Foot

The **Presser Foot**  status shows the recommended or selected presser foot.

You can open presser foot selection by tapping the icon. You can select the mounted presser foot in the presser foot selection. [► see page 27]

Hoop

The **Hoop**  status displays the attached hoop. If no hoop has been attached, the status shows the recommended hoop for the selected embroidery design.

- White: Standard or selected embroidery hoop.
- Yellow: Attached and recognized hoop.

You can select the attached hoop and display details for the hoop by tapping the status. [► see page 29]

Stitch Plate and Sewing Needle

The icon **Stitch Plate and Sewing Needle**  indicates the selected needle and the selected stitch plate.

By tapping the icon, you can call up the needle and stitch plate overview and select the fitted needle and the fitted stitch plate. [► see page 23]

The icon **Stitch Plate and Sewing Needle**  turns yellow if a needle other than the standard needle has been selected. The name of the icon **Stitch Plate and Sewing Needle**  turns yellow if a stitch plate other than the standard stitch plate is selected.

Bobbin Thread

The **Bobbin Thread**  status shows the fill capacity of the lower thread bobbin.

- White: Fill level of the bobbin thread is sufficient.

As soon as the fill level of the bobbin thread falls below a certain value, a fill level indicator is also displayed.

- Fill level indicator flashes red: bobbin thread quantity is low.

By tapping the icon **Bobbin Thread** , an animation on how to thread the bobbin thread is displayed.

Laser

The **Laser**  icon shows the status of the laser.

- White: The laser is off.
- Yellow: The laser is on.

By tapping the icon, you can switch the laser on and off.

The laser indicates the exact needle position in the embroidery mode. Depending on the presser foot and needle position, the entry point may be concealed by the presser foot.

5.2 Layer Bar



1 Level Up/Down 2 Add Design 3 Embroidery Design Layers 4 Embroidery Designs Combined

In the layer bar, the individually added embroidery designs or elements of an embroidery design are displayed as layers. The most recently added embroidery design is shown at the top. The lowest layer shows all added embroidery designs combined. The order of the layers affects the embroidery.

The following functions are available in the layer bar:

- **Add Design**  : To add an embroidery designs from the selection area. [▶ see page 38]
- Select all layers for editing. To do this, select the bottom layer in the layer bar.
- Delete layers by dragging them out.

5.3 Embroidery Design Selection



1 Navigation Bar 2 Selection Area

Navigation Bar

The Navigation Bar shows the path to the selected folder.

Machine/USB Stick

With the **Machine**  / **USB Stick**  functions, you can switch between the machine and the USB stick in the selection area.

Search

With the **Search**  function, you can search for embroidery designs by number in the currently selected folder.

Selection Area

In the Selection Area, you can navigate through the folders and load an embroidery design. Each embroidery design is displayed with a preview image including details of the file format.

Lettering

In the **Lettering** **ABC** folder, you will find alphabets which you can use to create your own texts. [▶ see page 44]

Embroidery Designs

In the **Embroidery Designs**  folder, you will find all embroidery designs that are supplied with the machine. The embroidery designs are collated into folders by subjects. [▶ see page 64]

Personal Folder

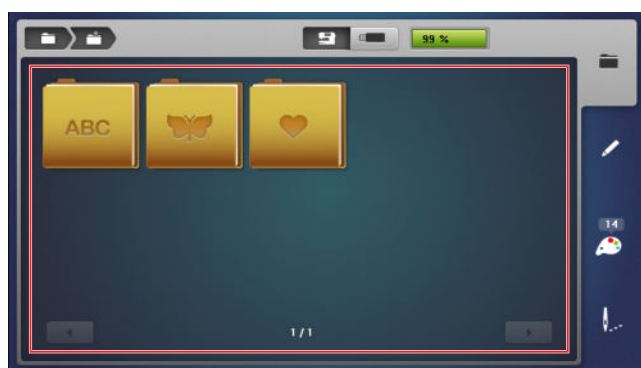
In the folder **Personal Folder**  , you can save and load your own embroidery designs. [▶ see page 17]

6.1 Loading the Embroidery Design



1 File 2 New Design

1. Tap the tab **File** .
2. Tap the **New Design**  icon.
⇒ The selection area appears.
3. Tap the embroidery design category in the selection area.



4. Search for the desired embroidery design and select it.
⇒ The embroidery design is displayed in a hoop in the design preview that is closest to the size of the design.

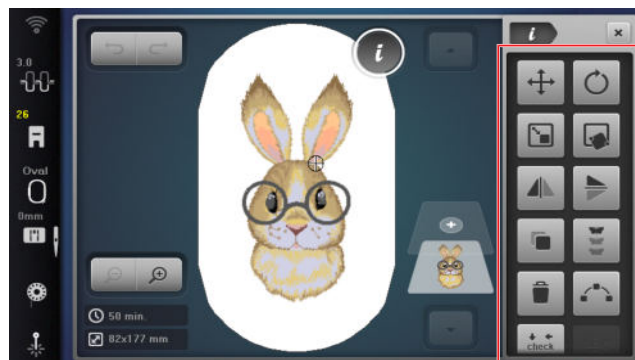
6.2 Embroidery Design Editing

Embroidery  ► Edit 

With the **Edit**  function, you can view the editing functions.

The results of editing are shown in real time in the design preview in the selected hoop.

Editing Functions



Move

Embroidery  ► Edit  ► Move 

With the **Move**  function, you can move the selected layers. With the **Center**  function, you can position the layers in the center of the hoop.

Rotate

Embroidery  ► Edit  ► Rotate 

With the **Rotate**  function, you can rotate the selected layers.

Resize

Embroidery  ► Edit  ► Resize 

With the **Resize**  function, you can modify the size of the selected layers. In the default setting, the length and width is changed proportionally. With the **Proportional**  function, you can unlink the length and width, enabling you to set the values separately.

TIP

For best results, do not enlarge or reduce the layers by more than 20 %.

Mirror Left/Right

Embroidery  ► Edit  ► Mirror Left/Right 

With the **Mirror Left/Right**  function, you can mirror the selected layers along the vertical axis.

Mirror Up/Down

Embroidery  ► Edit  ► Mirror Up/Down 

With the **Mirror Up/Down**  function, you can mirror the selected layers along the horizontal axis.

Duplicate

Embroidery  ► Edit  ► Duplicate 

With the **Duplicate**  function, you can duplicate the selected layers.

6 Prepare and Edit Embroidery Designs

Delete

Embroidery  ► Edit  ► Delete 

With the **Delete**  function, you can delete the selected layers.

TIP

You can also drag and drop selected layers out of the layer bar to the left to remove them.

Shape Designer

Embroidery  ► Edit  ► Shape Designer 

With the **Shape Designer**  function, you can arrange the selected layers around a shape, e.g. around a circle. You can change the arrangement to create unique embroidery design combinations. [► see page 41]

Stitch Type

Embroidery  ► Edit  ► Stitch Type 

With the **Stitch Type**  function, you can change the stitch type and the embroidery density.

- **Stitch Type**  :
 - **Off:** The embroidery design is embroidered with satin stitches as standard.
 - **On:** Satin stitches that are too long are converted to backstitches. The length of the backstitches can be changed. If the satin stitches have been converted to backstitches, the setting cannot be reset. You must reload the embroidery design.
- **Embroidery Density**  : To change the density of the stitches.

Arranging Functions

Arrange

Embroidery  ► Edit  ► Arrange 

With the **Arrange**  function, you can move the selected layer in the layer bar down/up step by step. Moving layers downward will cause them to be stitched earlier. The bottom layer is stitched first.

Group

Embroidery  ► Edit  ► Group 

With the **Group**  function, you can merge the selected layers with the layer directly above them to form a group. The group is displayed in place of the lowest selected layer in the layer bar.

Ungroup

Embroidery  ► Edit  ► Group  ► Ungroup 

Previously grouped embroidery designs can be ungrouped using the function **Ungroup**  .

Multi-colored embroidery designs are saved as a single group, where each color forms its own layer. With the **Ungroup**  function, you can split up an embroidery design into its color layers and up to its connecting stitches. The layers are displayed separately in the layer bar and can be edited separately.

Align

Embroidery  ► Edit  ► Align 

With the **Align**  function, you can align multiple selected layers with each other, center multiple selected layers together, or distribute multiple selected layers evenly.



Grid

Embroidery  ► Hoop  ► Grid 

With the **Grid**  function, you can display the center point of the embroidery hoop, show a grid and hide the center point and the grid.

Positioning Functions

Pinpoint Placement

Embroidery  ► Edit  ► Pinpoint Placement 

With the **Pinpoint Placement**  function, you can position an embroidery design at a specific position in the hoop. You can also rotate and modify the size of the embroidery design while doing so in order to ensure that it is correctly stitched, even if the fabric is not clamped straight. [► see page 41]

Check Design

Embroidery  ► Edit  ► Check Design 

With the **Check Design**  function, you can check the four corners and the center of the selected layer and move the embroidery design if necessary. [► see page 41]

Virtual Positioning

Embroidery  ► Hoop  ► Virtual Positioning 

With the **Virtual Positioning**  function, you can move the hoop such that the needle is at the selected position in the design preview. This function allows you to check the position of the embroidery design stitch by stitch.

This function is only active if a hoop is attached.

TIP

You can use the laser to precisely check the virtual positioning.

Center Design

Embroidery  ► Hoop  ► Center Design 

With the **Center Design**  function, the needle position is moved to the center of the embroidery design.

This function is only active if a hoop is attached.

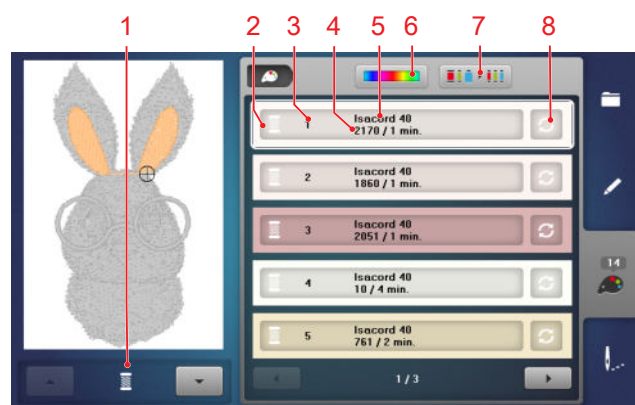
Endless Embroidery

Embroidery  ► Edit  ► Endless Embroidery 

With the **Endless Embroidery**  function, you can embroider combinations that are longer than the hoop. Reference markings can be programmed and stitched, which are useful for repositioning the hoop after re-hooping. You can also create combinations of designs and stitch patterns, duplicate them and use them to fill the area of the hoop, e.g. as a patterned background for an embroidery project. [► see page 43]

Changing the Colors

Embroidery  ► Colors 

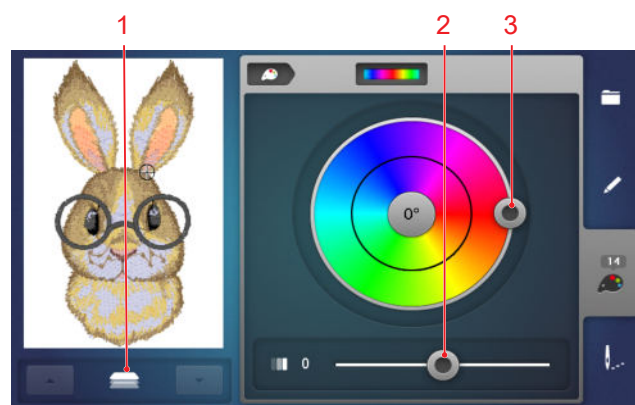


- 1 Color Up/Down 2 Color 3 Embroidery Sequence
4 Color Number 5 Thread Brand 6 Color Wheel
7 Change Brand 8 Change Color

There are the following options available for changing a color in an embroidery design:

- **Change Color**  : Select a color from a color palette.
- **Search Q** : Use the **Search Q** function to search for a color by color number.
- **Color Wheel**  : To change colors using the color wheel.

Modifying Colors via the Color Wheel



- 1 Level Up/Down 2 Slider Brightness 3 Slider Hue

With the **Color Wheel**  function, you can change all colors of the selected layer at the same time.

1. To modify the hue of all colors, turn the color wheel with the **Hue** control.
2. To change the brightness of the selected colors, move the slider **Brightness**  .
⇒ The changes are displayed in the embroidery design preview.

Change Thread Brand

Embroidery ► Colors

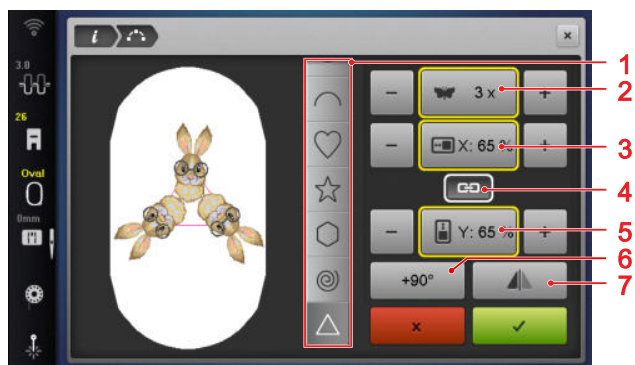
The embroidery designs are programmed with the Isacord 40 thread brand. If you would rather work with embroidery threads from other brands, you can change the thread brand.

1. To change the thread brand for all threads in the layer, tap the icon **Change Color** .
2. Select the desired brand from the list by scrolling left/right.
3. Tap the **Change Brand** icon.
4. To change the thread marker for an individual color, select the color, tap the **Change Color** icon, select the thread marker from the list and tap the desired color.
5. To return to the color overview, tap the icon **Colors** in the path.

Arranging Embroidery Designs

Embroidery ► Edit ► Shape Designer

With the **Shape Designer** function, you can create unique embroidery design combinations.



- 1 Styles of Arrangements
- 2 Number of Embroidery Designs
- 3 Shape Width
- 4 Proportional
- 5 Shape Height
- 6 Rotate the Embroidery Design +90°
- 7 Mirror Left/Right

Prerequisite:

- A layer or multiple layers are loaded.
- The size and colors of the embroidery designs have been adjusted.

1. Activate the **Shape Designer** function.
2. Select the shape form for arranging the motifs.
3. Set the number of motifs.
4. Set the size of the shape. With the **Proportional** function, you can unlink the length and width, enabling you to set the values separately.
5. Mirror motifs and/or rotate in 90° steps if required.

Check Design

Embroidery ► Edit ► Check Design



- 1 Move Hoop to Position
- 2 Center Design
- 3 Moving the Embroidery Design Horizontally
- 4 Moving the Embroidery Design Vertically

With the **Check Design** function, you can check the intended position of your embroidery design in the hoop before you start stitching out.

Prerequisite:

- A hoop with the hooped project is attached.
1. Tap an arrow in the **Move Hoop to Position** area.
⇒ The hoop moves until the needle is located at the selected point of the embroidery design, as long as the point is within the area to be embroidered.
 2. Check whether the position is correct.
 3. If necessary, move the embroidery design horizontally and vertically.
 4. If necessary, check other positions.

Pinpoint Placement

Embroidery ► Edit ► Pinpoint Placement

With the **Pinpoint Placement** function, you can position the embroidery design with the following options:

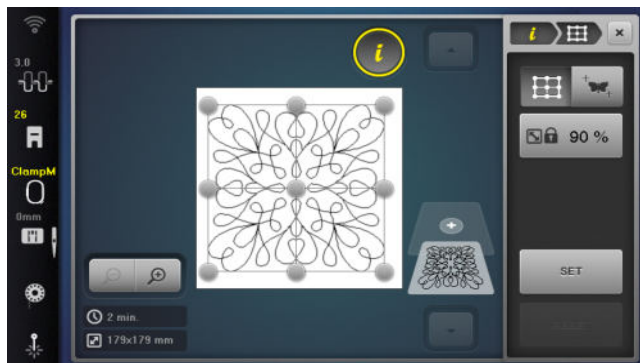
- **Two Points**
- **Four Point**

TIP

Using the Laser function, you can position the point precisely at the desired location on the fabric.

Positioning the Embroidery Design by 2 Grid Points

In the mode **Grid**  you can position embroidery designs precisely on the fabric using 2 freely positioned points.

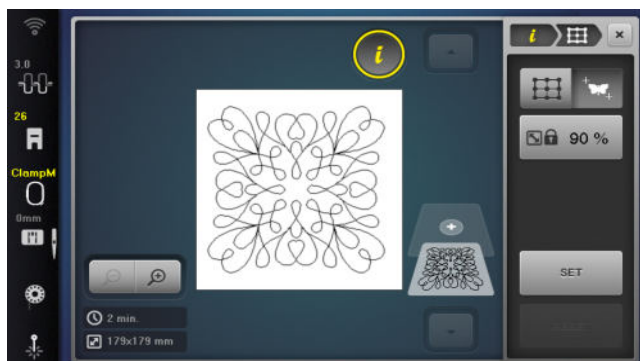


Prerequisite:

- The desired position of the embroidery design is marked on the fabric with two points and is clearly visible.
 - A hoop with the hooped project is attached.
1. Tap the **Grid**  icon.
 2. To maintain the size of the embroidery design, activate the **Retain Size**  function.
 3. Select any point on the grid as the rotation point.
 4. Position the needle at the corresponding marking on the fabric using the multifunction knobs and confirm with the **Pin SET** button. You can activate the laser to assist with exact positioning of the needle.
 5. Select a second grid point. Position the needle at the second marking on the fabric and confirm with the **Pin SET** button.

Positioning the Embroidery Design by means of 2 Freely Positioned Points

With the **Free Point**  option, you can position embroidery designs precisely on the fabric using 2 freely positioned points.



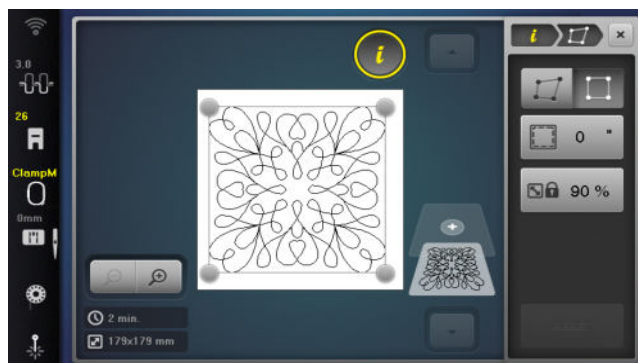
Prerequisite:

- The desired position of the embroidery design is marked on the fabric with two points and is clearly visible.
 - A hoop with the hooped project is attached.
1. Tap the **Free Point**  icon.
 2. To maintain the size of the embroidery design, activate the **Retain Size**  function.
 3. Select any point on the embroidery design as the rotation point.
 4. Position the needle at the corresponding marking on the fabric using the multifunction knobs and confirm with the **Pin SET** button. You can activate the laser to assist with exact positioning of the needle.
 5. Select the second point of the embroidery design. Position the needle at the second marking on the fabric and confirm with the **Pin SET** button.

Positioning the Embroidery Design in a Square

With the **Four Point**  option, you can position the embroidery design in a square using four points, e.g. in a quilt block. The following options can be used to place the design:

- **Morph** : To fit the morphed embroidery design in the bounding box.
- **Fit** : To fit the embroidery design proportionally and centered in the bounding box.



Prerequisite:

- The desired position of the embroidery design is marked on the fabric with four points and is clearly visible.
 - A hoop with the hooped project is attached.
1. Tap the **Four Point**  icon.
 - ⇒ The design is placed inside a rectangular bounding box.

6 Prepare and Edit Embroidery Designs

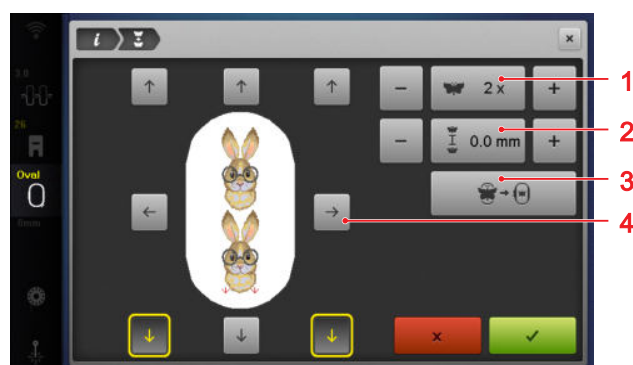
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2. Select one of the corner points and position the needle over the corresponding marking on the fabric with the multifunction knobs. You can activate the laser to assist with exact positioning of the needle.
3. Select all corner points one after the other and position the needle.
4. Select the **Morph**  or **Fit**  option.
⇒ The design is placed inside a bounding box.
5. To maintain the size of the embroidery design, activate the **Retain Size**   function.
6. If necessary, set a margin spacing from the grid.

3. If necessary, insert additional marker positions. The reference markings are also embroidered and help to align the project when rehooping and positioning.
4. If necessary, enter the number of repetitions of the embroidery design.
5. If necessary, adjust the size of the embroidery design so that it fits into the hoop.
6. If necessary, adjust the spacing between the embroidery designs.
7. Confirm settings.

Borders

Embroidery  ► Edit  ► Endless Embroidery 



- 1 Item Count 2 Spacing 3 Modify to Fit Hoop
4 Reference Marker

With the **Endless Embroidery**  function, you can stitch combinations that are longer than the hoop.

TIP

- Using a larger hoop will require less re-hooping.
- To help keep the designs straight, draw guide lines on the fabric and use the template for clamping and re-hooping. Make sure that the guide lines run parallel to the lines of the template. You can also reposition the embroidery design using the **Pinpoint Placement**  function.

Creating Borders

Prerequisite:

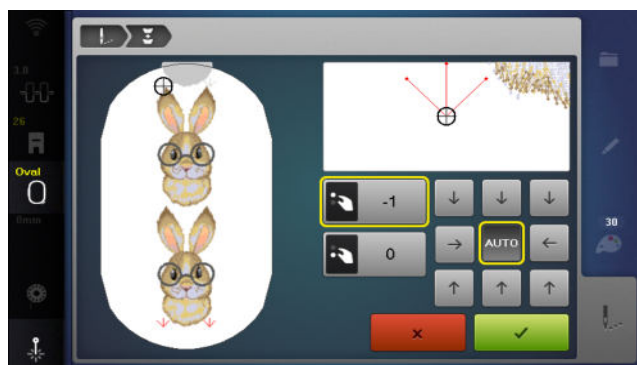
- A hoop with the hooped project is attached.
1. Select an embroidery design.
 2. Select the **Endless Embroidery**  function.
⇒ The embroidery design is multiplied to match the hoop.
⇒ Marker positions are inserted.

Endless Embroidery

Prerequisite:

- A hoop with the hooped project is attached.

1. Call up **Stitchout**  in the tab.
2. Use the **Start/Stop**  button to start stitching out.
3. Once the embroidery design has been fully stitched out, remove the hoop and re-hoop the fabric so that the stitched-out marker positions are located in the upper embroidery area of the hoop.
4. Attach the embroidery hoop and confirm it on the screen.
⇒ The icon «**AUTO**» is active and the embroidery hoop moves automatically close to the last reference point.



5. Use the arrow fields to determine which reference point should be approached to continue the design.
6. Use the multifunction knobs to position the embroidery hoop. You can activate the laser to assist with exact positioning of the embroidery hoop. Align the laser dot to the tip of the reference point using the multifunction knobs.
7. Confirm the changes.
8. Continue stitchout.
9. Repeat these steps until the required length of the trim has been achieved.

6 Prepare and Edit Embroidery Designs

44

TIP

The function **Endless Embroidery**  allows you to continue embroidering borders that have already been started, even if the machine has been switched off and on. For this, the embroidery design must be saved in the folder **Personal Folder** . The reference points must be included in the embroidery design.

6.3 Lettering

Lettering

Embroidery  ► New Design  ► Lettering **ABC**

Font	Name
	Alice
	Anniversary
	Bamboo
	Chicago
	Childs Play
	Condensed Sans
	Curly
	Deco Block
	Drifter
	Flare Serif
	Happy Times
	King Charles
	Lisa
	Old English
	Quilt Block

Font	Name
	Rounded Sans
	Russian Textbook
	Swiss Block
	Victoria
	Zuerich

Creating Lettering



1 Text Preview 2 Keyboard

You can design single-line or multi-line lettering.

1. Tap the tab **File** .
2. Tap the **New Design**  icon.
⇒ The selection area appears.
3. Tap the folder **Lettering ABC** in the selection area and select a font.
4. Type in the text using the on-screen keyboard. Customize line breaks as desired.
5. Confirm the completed text.

Editing Functions

Embroidery  ► Edit *i* ► Lettering 

With the **Lettering**  function, you can edit a lettering with special functions.

- **Arch**  : To bend single-line horizontal text.
- **Spacing**  : To set the character spacing.
- **Line Spacing**  : With multi-line lettering, change the spacing between the lines..
- **Aligning Text**: To align multi-line text centered, left or right.

6.4 Saving Embroidery Designs

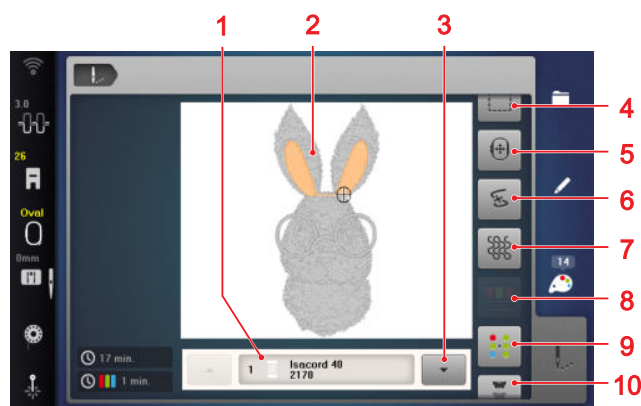
Embroidery  ► File  ► Save 

With the **Save**  function, you can save modified embroidery designs in your own folder or on a USB stick.

1. Tap the **Save**  icon.
⇒ The folder **Personal Folder**  appears.
2. Select **USB Stick**  if necessary.
3. Confirm saving.
⇒ The embroidery design is saved in the Personal Folder or on the USB stick.

7.1 Stitchout Summary

Embroidery  ▶ Stitchout 



- 1 Current Color 2 Design Preview 3 Color Up/Down
4 Basting 5 Move Hoop 6 Go to Stitch 7 Quilt Settings
8 Reduce Thread Changes 9 Single Color
10 Endless Embroidery

In the **Stitchout Summary** screen, you can modify the most common settings for optimal stitchout quality before entering the Stitchout. Additional settings can be modified in Embroidery Settings. [▶ see page 30]

Basting

With the **Basting**  function, you can secure materials in the hoop that cannot be hooped, e.g., felt, organza and silk. The basting can also be used to prevent top stabilizers from moving or as a guide for trimming after embroidery. The following functions are available:

- Deactivated: No basting seam sewn.
- **Around Design** : To sew the basting seam around the embroidery design.
- **Around Hoop** : To sew the basting seam along the inside edge of the embroidery hoop.

TIP

The basting seam has no sew-on stitches. Pull the bobbin thread to the top of the fabric before stitching the basting seam and hold both threads for the first stitches.

Move Hoop

With the **Move Hoop**  function, you can correct the position of the embroidery hoop if, for example, a border or lettering is not stitched out cleanly.

After rehooping the fabric, you can align the position of the embroidery hoop with the stitch that was embroidered last.

Go to Stitch

With the **Go to Stitch**  function, you can return to a specific point in the embroidery after a thread break or other interruption in the embroidery process in order to continue stitching from that point. The machine displays the needle position at the time the process was canceled.

You can move stitch by stitch or use the lower multi-function knob to move across larger sections of the design. The laser makes it easier to recognize the current stitch.

If you wish to return to a specific stitch, you can enter the number of the stitch.

Quilt Settings

With the **Quilt Settings**  function, you can switch on and off special quilt settings for thread cutting and securing. The following options are available:

- **On**: Activate quilt settings.
 - Quilt Securing Stitches.
 - Thread Cut Disabled.
 - Thread Away Disabled.
- **Off**: Adopt the thread cut settings from the embroidery settings.

Reduce Thread Changes

With the **Reduce Thread Changes**  function, you can regroup the embroidery design so that there is a minimum of thread changes.

Use this function when embroidering customizable quilt designs to avoid multiple starts and stops.

If this function is activated, the colors are also regrouped in edit mode.

Single Color

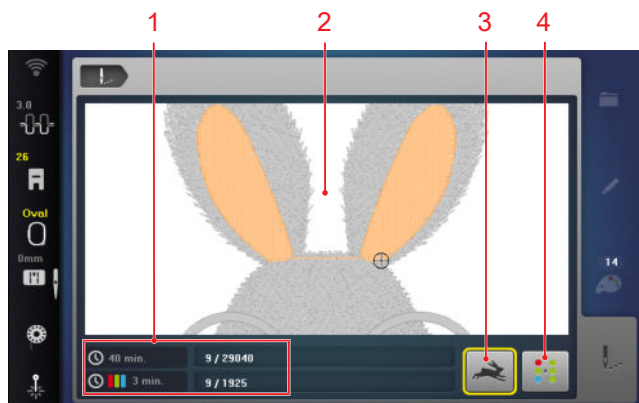
The setting **Single Color**  allows you to embroider the design without any thread change using the thread that is threaded.

Endless Embroidery

With the **Endless Embroidery**  function, you can select the reference point after you have rehooped the fabric. This determines the new position of the embroidery hoop. You can then position the embroidery hoop precisely.

7.2 Stitchout

Embroidery  ► Stitchout 



1 Embroidery Information 2 Design Preview 3 High Speed 4 Single Color

The **Stitchout** screen appears when the embroidery design is ready for stitching out. You can start stitching with the **Start/Stop**  button.

High Speed

Embroidery designs are stitched out at the optimum speed for an even embroidery pattern. The optimum embroidery speed depends on the hoop used. With the **High Speed**  function, you can increase the embroidery speed up to the saved maximum speed. Depending on the type of stitch, e.g. triple stitch, the function may result in an irregular stitch pattern. This function is only available once you have started stitching out using the **Start/Stop**  button.

Embroidery Information

The following information about the embroidery process is displayed in the Embroidery Information area:

- **Total Time:** Estimated embroidery time for the complete embroidery design.
- **Color Time:** Estimated embroidery time for the current color.
- **Stitch:** Current stitch number/stitches in total for the complete embroidery design and for the current color.

Single Color

The setting **Single Color**  allows you to embroider the design without any thread change using the thread that is threaded.

Once the embroidery design has been embroidered, you can choose from the following options:

- **Finishing Embroidering** : To finish embroidering and return to the embroidery screen.
- **Endless Embroidery** : To continue the embroidery design as a border. [► see page 43]

8.1 Software

Update Firmware

Settings  ► Machine  ► Maintenance 
► Firmware Update  ► Update Firmware 

Use the **Update Firmware**  function to install the latest version of the firmware on your machine.

You can update the current firmware of the machine and download detailed step-by-step instructions for the update process at www.bernina.com/700pro-support.

Prerequisite:

- The latest firmware data has been downloaded and copied to the USB stick according to the update instructions.
1. Insert the USB stick with the current firmware data.
 2. Tap the **Update Firmware**  icon.
⇒ The firmware update is installed.

Delete personal embroidery designs

Settings  ► Machine  ► Factory Setting 
► Delete personal embroidery designs 

You can use the function **Delete personal embroidery designs**  to delete all personal embroidery designs saved on the machine.

Deleting USB Stick

Settings  ► Machine  ► Factory Setting 
► Deleting USB Stick 

With the **Deleting USB Stick**  function, you can delete all embroidery designs saved on the USB stick.

Reset Embroidery Settings

Settings  ► Machine  ► Factory Setting 
► Reset Embroidery Settings 

You can use the function **Reset Embroidery Settings**  to reset all personal embroidery settings saved on the machine to the factory settings.

Reset Settings

Settings  ► Machine  ► Factory Setting 
► Reset Settings 

You can use the function **Reset Settings**  to reset all settings to the factory settings.

Save and Transfer Data

Settings  ► Machine  ► Maintenance 
► Firmware Update  ► Save and Transfer Data

With the **Save and Transfer Data** function, you can save your personal data, e.g. settings and your own embroidery designs, to a USB stick and transfer them back to the machine.

8.2 Machine

Maintenance Intervals

To ensure that your machine remains in proper working order for many years to come, BERNINA recommends regular maintenance and care of your machine.

The maintenance intervals depend largely on the following factors:

- Frequency of use of the machine
- Nature of the fabric used
- Number of stitches
- Nature of the thread used

BERNINA recommends maintaining the machine after every 3 – 4 full bobbins have been used.

8 Care and maintenance

Task	Maintenance Interval	Measures
Cleaning the Machine	Regularly, depending on usage of the machine.	► Wipe down the surface of the machine and screen with a soft, slightly damp microfiber cloth.
Checking the Machine	Regularly, depending on usage of the machine.	1. Check the machine for external damage. 2. In case of damage, contact your BERNINA dealer.
Cleaning the Hook	Regularly, depending on usage of the machine.	► Clean the hook. [► see page 50]
Cleaning the Needle Threader and Thread Clamp	Regularly, depending on usage of the machine.	► Cleaning the needle threader and thread clamp [► see page 50]
Replacing the Needle	Regularly, depending on usage of the machine.	► Replace the needle. [► see page 22]
Updating Firmware	As soon as a new version is available.	► Updating Firmware. [► see page 48]
Lubricating the Hook	■ Before using the machine for the first time. ■ After a longer downtime of the machine. ■ Before every new project. Now and then during a project, depending on the scope of the project. ■ Regularly, depending on usage of the machine. ■ If the relevant message is displayed. ■ In case of unusual noises in the bobbin area.	► Lubricate the hook. [► see page 51]
Adjusting, cleaning and lubricating machine components inside the machine	■ With intensive use: annually ■ With normal use: 2-yearly ■ If the relevant message is displayed.	► Contact your BERNINA dealer.

Maintenance Information

Settings  ► Machine  ► Information 
► Machine Data 

Number of Stitches

The notification **Total Number of Stitches** shows the number of stitches sewn with the machine.

Service Prediction / Service Interval

The notification **Service Prediction / Service Interval** shows which part of the maintenance interval has elapsed. If the maintenance forecast reaches 100 %, a corresponding message is displayed when the machine is started and the machine must be serviced.

Lubrication Prediction / Lubrication Interval

The notification **Lubrication Prediction / Lubrication Interval** shows how much of the lubrication interval has elapsed. If the maintenance forecast reaches 100 %, a corresponding message is displayed when the machine is started and the machine must be lubricated. [► see page 51]

Number of Thread Cuts / Next Cleaning

The display **Total number of cut cycles since cleaning** shows the number of thread cuts that the machine has performed.

Cleaning the Screen

1. Lock the screen.
2. Wipe down the screen with a soft, slightly damp microfiber cloth.

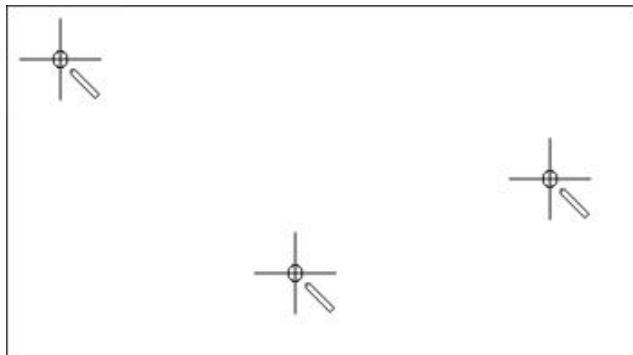
Calibrating the Screen

Calibrating the Screen

Settings  ► Machine  ► Calibrating the Screen 

With the **Calibrating the Screen**  function, you can calibrate the screen if it no longer responds properly to touch. Calibration ensures that the screen responds precisely to inputs.

- Tap the crosses displayed on the screen with the touchscreen pen.



Cleaning the Needle Threader and Thread Clamp

Settings  ► Machine  ► Maintenance 
► Cleaning the Needle Threader/Thread Catcher 
► Cleaning the Needle Threader and Thread Clamp 

Lint can accumulate on the needle threader and prevent proper performance. It is recommended to clean the threader head regularly.

1. You can open the **Cleaning the Needle Threader and Thread Clamp**  function in the settings.
2. Clean the thread catcher and the thread clamp according to the instructions on the screen.

Cleaning the Thread Catcher

Settings  ► Machine  ► Maintenance 
► Cleaning the Needle Threader/Thread Catcher 
► Cleaning the Thread Catcher 

Thread remnants accumulate in the thread catcher over time. Clean the thread catcher when the corresponding message is displayed.

1. You can open the function in the settings.
2. Clean the thread catcher according to the instructions on the screen.

Cleaning the Hook

⚠ CAUTION

Electronically Driven Components

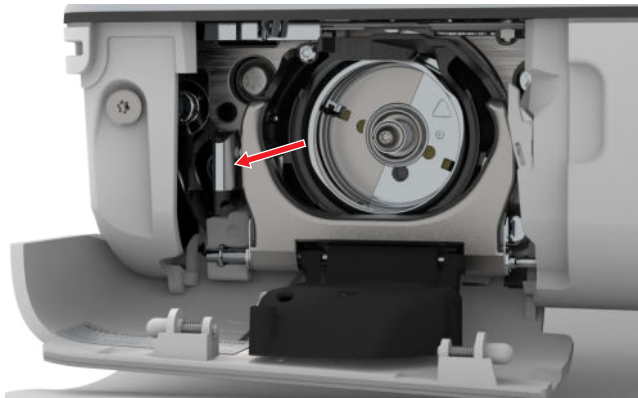
Risk of injury near the needle and the hook.

- Switch off the machine and disconnect it from the power supply.

1. Open the bobbin cover.

8 Care and maintenance

2. Remove the bobbin case.
3. Push the release lever to the left.



4. Fold down the bobbin case holder with the black bobbin cover.
5. Remove the hook.

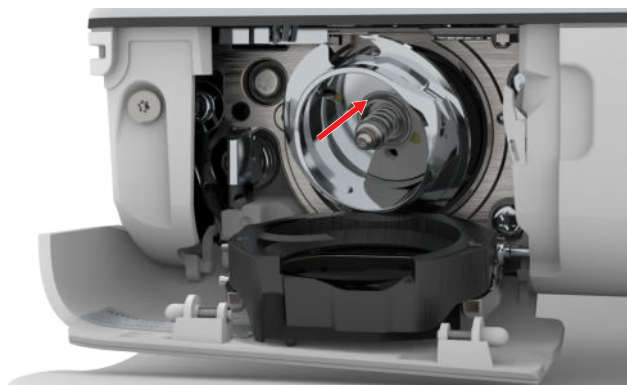
NOTICE

Dust and thread remnants inside the machine

Damage to mechanical and electronic components.

- ▶ Use a brush or a soft cloth.
- ▶ Do not use compressed air spray.

6. Clean the hook race area with a brush and a soft cloth. Never use any sharp instruments.
7. Hold the hook at the pin in the center with two fingers.



8. Guide the hook with the lower edge diagonally from the top to the bottom behind the bobbin cover.
9. Position the hook with the two lugs on the hook driver meeting the corresponding openings in the hook. The gray marking on the hook driver must be visible in the hole of the hook.
10. Insert the hook.
 - ⇒ The shuttle is magnetic and therefore pulled into the correct position.
11. Close the bobbin cover and the fastening bracket until the release bracket engages.

12. Turn the handwheel to check.

⇒ The hook will rotate.

13. Insert a bobbin case and close the bobbin cover.

Lubricating the Hook

Lubricating the hook keeps the machine running smoothly and quietly.

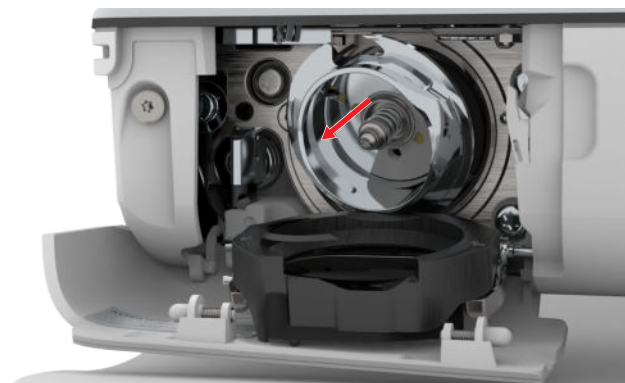
⚠ CAUTION

Electronically Driven Components

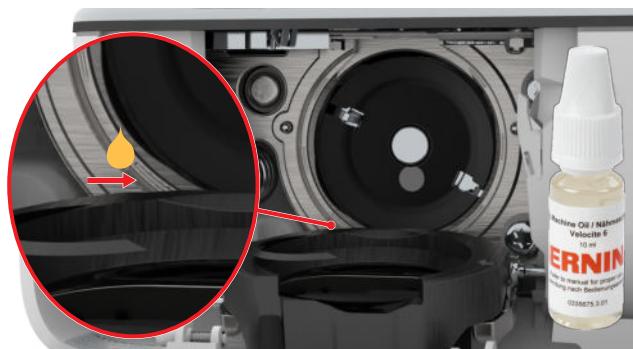
Risk of injury near the needle and the hook.

- ▶ Switch off the machine and disconnect it from the power supply.

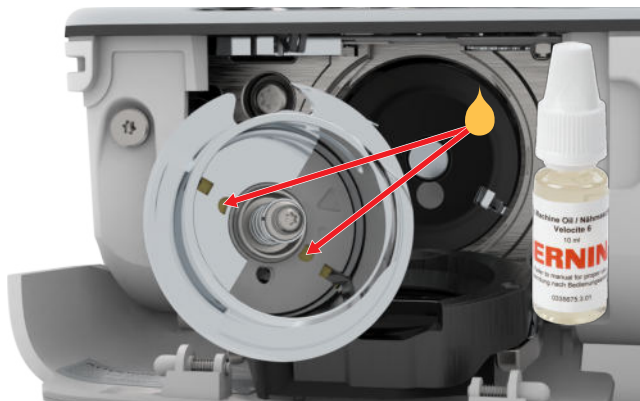
1. Open the bobbin cover.
2. Remove the bobbin case.
3. Push the release lever to the left.
4. Fold down the bobbin case holder with the black bobbin cover.
5. Remove the hook.



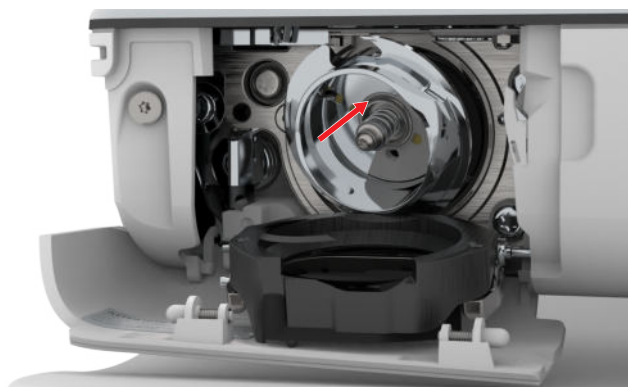
6. Clean the hook race area with a brush and a soft cloth. Never use any sharp instruments.
7. Add a drop of BERNINA sewing machine oil to the bottom of the hook race.



8. Add one drop of BERNINA sewing machine oil into each of the two oil depots so the felt is damp. Make sure that the surface of the hook sleeve remains free of oil.



9. Hold the hook at the pin in the center with two fingers.



10. Guide the hook with the lower edge diagonally from the top to the bottom behind the bobbin cover.
11. Position the hook with the two lugs on the hook driver meeting the corresponding openings in the hook. The gray marking on the hook driver must be visible in the hole of the hook.
12. Insert the hook.
 - ⇒ The shuttle is magnetic and therefore pulled into the correct position.
13. Close the bobbin cover and the fastening bracket until the release bracket engages.
14. Turn the handwheel to check.
 - ⇒ The hook will rotate.
15. Insert a bobbin case and close the bobbin cover.
16. To absorb excess oil, embroider on a test fabric.

Export the Log File

Settings ► Machine ► Information
► Service Data

Log files help service personnel to find errors in the firmware. If you are requested to do so by BERNINA Service, you can export a log file.

1. Insert the USB stick into the machine.
2. Confirm saving the log file and wait until the export is complete.
3. Close the window.

9.1 Storing the Machine

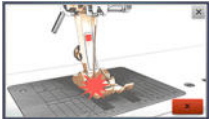
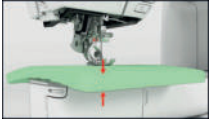
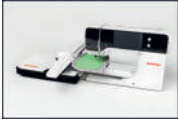
BERNINA recommends that you store the machine in its original packaging. If the machine is stored in a cold room, place the machine in a warm room for one hour before use.

1. Switch off the machine and disconnect it from the power supply.
2. Clean the machine.
3. Don't store the machine outdoors.
4. Protect the machine against climatic influences.

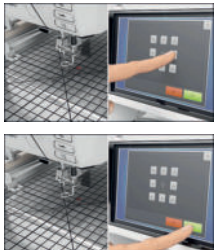
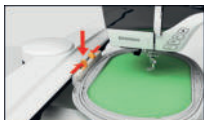
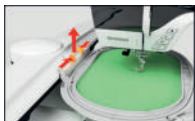
9.2 Dispose of the Machine

1. Delete personal data on the machine.
2. Sort components by material and dispose of in accordance with local laws and regulations.

10 Error messages

Message	Cause	Solution
	The selected needle and stitch plate cannot be used in combination.	1. Replace the needle. 2. Replace the stitch plate.
	The needle is not at its top end.	▶ Adjust the needle position via the handwheel.
	The upper thread is used up.	▶ Rethread.
	The upper thread is broken.	▶ Rethread.
	The bobbin thread is used up.	▶ Rethread.
	The bobbin thread is broken.	1. Clean the hook. 2. Rethread.
	The bobbin cover is open.	▶ Close the bobbin cover.
	The main motor is not running.	1. Turn the handwheel clockwise until the needle is at its top position. 2. Remove the stitch plate. 3. Remove the thread remnants. 4. Clean the hook. 5. Remove the hook and make sure that there are no pieces of broken needle points on the magnetic back of the hook. 6. Insert the hook correctly.
	The fabric under the presser foot is too thick.	▶ Reduce the fabric thickness.
	The contact between the machine and the embroidery module is interrupted as a result of vibrations.	1. Make sure that the embroidery module and the machine are standing on a stable, even surface. 2. Connect the embroidery module to the machine.

10 Error messages

Message	Cause	Solution
	The needle position doesn't correspond with the center of the hoop.	► Calibrate the hoop.
	The embroidery module is not attached.	1. Connect the embroidery module to the machine. 2. Contact the specialized BERNINA dealer to have the machine checked.
	The hoop is not attached.	► Attach the hoop.
	The hoop is attached.	► Remove the embroidery hoop.
	The movement of the hoop follows.	► Tap Confirm.
	The embroidery design is partly outside the hoop.	► Reposition the embroidery design and start embroidering it again.
	The embroidery design is too large.	1. Reduce the size of the embroidery design. 2. Attach a larger hoop.
Insufficient free space on the BERNINA USB stick (optional accessory).	Not enough free space on the USB stick.	► Delete data from the USB stick.
No personal data on the BERNINA USB stick (optional accessory).	No personal data for recovery available on the USB stick.	► Make sure that the data and settings have been saved on the USB stick.
The recovery of personal data has failed.	The firmware update has been successful but the personal data could not be recovered.	1. Make sure that the data and settings have been saved on the USB stick. 2. Transfer saved data to the machine.

10 Error messages

Message	Cause	Solution
No BERNINA USB stick is inserted. Make sure that the same BERNINA USB stick remains connected during the entire automatic update process.	USB stick is not inserted.	► Use a BERNINA USB stick with enough free memory.
The firmware update has failed.	The latest firmware version cannot be found on the USB stick.	1. Make sure that the compressed zip file has been unzipped for the firmware update. 2. Check whether the data for the software update is saved directly on the data medium and not in a file on the USB stick. 3. Updating Firmware.
	The machine must be cleaned/lubricated.	1. Clean the machine. 2. Lubricate the hook. Important information on oiling: too much oil can stain the fabric and thread. ► After lubricating, always embroider on a test piece.
The automatic thread cutter (at the thread catcher) needs cleaning.	The automatic thread cutter needs cleaning. The message appears every time when the machine is started as soon as 1000 cutting cycles have been carried out.	1. Tap Confirm. ⇒ The machine calls up the function Cleaning the Thread Catcher. 2. Clean the thread catcher according to the instructions on the screen. 3. The counter for the cutting cycles is reset.
Service interval reached: To ensure that your machine remains in proper working order in the long term, it is needed to service the machine by your BERNINA dealer.	The machine needs maintenance. The message appears once the programmed service interval has been reached.	1. Close the message. 2. Contact your BERNINA dealer. After the third closing, the message is not displayed until the next service interval has been reached. Important information: When cleaning and maintenance work is carried out as instructed, the functionality and long service life of the machine is ensured. In case of non-compliance, the service life may be negatively affected and the warranty service may possibly become limited. The cost allocation for maintenance work is regulated nationally. Consult your authorized BERNINA dealer or your service center for more details.

10 Error messages

Message	Cause	Solution
	The Internet connection is interrupted. It is not possible to receive messages.	1. Check the connection of the router to the Internet. 2. Switch the WiFi on the machine off and on again. 3. If the error still occurs, contact your authorized BERNINA dealer.
<i>Connection Failed</i>	The connection to the WiFi network could not be established.	1. Select the WiFi network again and enter the network name (SSID) or the password correctly. 2. Check the router, e.g. that it is switched on.
#1001	The button Thread Cutter  is stuck or defective.	1. Make sure that the button can be operated without restriction. 2. If the error still occurs, contact your BERNINA dealer.
#1002	The button Bobbin Thread Up  is stuck or defective.	1. Make sure that the button can be operated without restriction. 2. If the error still occurs, contact your BERNINA dealer.
#1003	The button Start/Stop  is stuck or defective.	1. Make sure that the button can be operated without restriction. 2. If the error still occurs, contact your BERNINA dealer.
#1004 #1005 #1010	The exact cause of the malfunction cannot be determined.	1. Restart the machine. 2. If the error still occurs, contact your BERNINA dealer.
#1103	The threader mechanism is not in the correct position.	1. Confirm the message and press the Automatic Needle Threader  button. 2. Check the position of the threader mechanism. 3. If the needle threader is at the front, turn the needle threader slightly to the left until it is perpendicular to the machine head. If necessary, confirm the error message. Rethread the needle. 4. If the needle threader is not at the front, place your finger below the needle threader and gently press the needle threader upward. Rethread the needle.

The Automatic Needle Threader does not thread the needle

The needle selected in the needle selection cannot be automatically threaded, e.g. twin needle.

- ▶ Single Needle: Select the needle in the needle selection to match the attached needle. [▶ see page 23]
- ▶ Double and triple needles: Thread the needle by hand.

Automatic threading is not possible with the selected presser foot.

- ▶ Attach the appropriate presser foot and select it in the presser foot selection. [▶ see page 27]

The needle is bent.

- ▶ Replace the needle, make sure that a new BERNINA quality needle is used. [▶ see page 22]

The needle is incorrectly inserted.

- ▶ Insert the needle with the flat side to the back as far up as it will go into the needle holder and tighten the screw.

The automatic needle threader is dirty.

- ▶ Clean the needle threader. [▶ see page 50]

The threader mechanism is not in the correct position.

- ▶ Check the position of the threader mechanism.
- ▶ If the needle threader is at the front, turn the needle threader slightly to the left until it is perpendicular to the machine head. If necessary, confirm the error message. Rethread the needle.
- ▶ If the needle threader is not at the front, place your finger below the needle threader and gently press the needle threader upward. Rethread the needle.

The threader head is defective.

- ▶ Contact your BERNINA dealer.

The screen does not respond

Incorrect calibration data.

- ▶ Recalibrate the screen [▶ see page 50]
- ▶ If the calibration cannot be selected in the setup program, switch the machine on again while holding down the buttons **Center Design**  and **Pinpoint Placement** .

The eco Mode is active.

- ▶ Tap **eco-mode** .

Error during Firmware Update

USB stick is not recognised.

- ▶ Use a BERNINA USB stick.

The update process is blocked and the animation on the screen is inactive.

- ▶ Remove the USB stick.
- ▶ Switch the machine off.
- ▶ Switch the machine on.
- ▶ Follow the instruction on the screen.
- ▶ Contact your BERNINA dealer.

Error during Firmware Update

Firmware update files are not found.

- ▶ Unpack the compressed ZIP file according to the update instructions.
- ▶ Store data for the firmware update directly on the data medium and not in a folder on the USB stick.

Skipped Stitches

Incorrect needle.

- ▶ Use the needle system 130/705H.

Needle blunt or bent.

- ▶ Replace the needle.

Poor quality needle.

- ▶ Use a new BERNINA quality needle.

The needle is incorrectly inserted.

- ▶ Insert the needle with the flat side to the back as far up as it will go into the needle holder and tighten the screw.

Incorrect needle point.

- ▶ Match the needle point with the textile structure of the project.

Incorrect needle/thread combination.

- ▶ Use a needle with a suitable needle size. [▶ see page 21]

Speed too low

Room temperature is too warm or too cold.

- ▶ Place the machine in a warm room one hour before use.

Reduced maximum speed.

- ▶ Move the speed control to the right.
- ▶ Modify the maximum embroidery speed in the Settings. [▶ see page 30]

The Laser Dot is not visible or is at the wrong position

The laser is concealed or deflected by the presser foot or the needle.

- ▶ Raise the needle.
- ▶ Fit another presser foot.
- ▶ Lower the presser foot before starting sewing.
- ▶ Contact your BERNINA dealer.

The Light of the button "Start-/Stop" doesn't light up

Light is defective.

- ▶ Contact your BERNINA dealer.

The Machine doesn't start

The machine is not connected to the power supply.

- ▶ Insert the mains plug into the socket and into the machine.
- ▶ Check the socket for power.

The Machine doesn't start

Room temperature is too warm or too cold.	▶ Place the machine in a warm room one hour before use. ▶ Connect the machine and switch it on.
The machine is damaged.	▶ Contact your BERNINA dealer.

Needle Breaks

The needle is incorrectly inserted.	▶ Insert the needle with the flat side to the back as far up as it will go into the needle holder and tighten the screw.
Knotted thread.	▶ Use quality thread.

The Sewing Light Does Not Light Up

The sewing light is not switched on.	▶ Switch on the sewing light in the settings. [▶ see page 29]
The sewing light is defect.	▶ Contact your BERNINA dealer.

Faulty Stitching

Thread remnants between the thread tension discs.	▶ Fold a piece of thin material and slide the folded edge (not the raw edges) between the thread tension discs.
Incorrectly threaded.	▶ Rethread the upper and lower thread.
Thread remnants below the bobbin case spring.	▶ Remove the bobbin case. ▶ Remove the thread remnants under the spring.

Upper Thread Breaks

Incorrect needle/thread combination.	▶ Match the needle with the thread size.
Upper thread is too tight.	▶ Reduce the upper thread tension.
Incorrectly threaded.	▶ Rethread the upper thread.
Poor quality thread.	▶ Use quality thread.
The stitch plate or the hook tip is damaged.	▶ Contact your BERNINA dealer to have the damages repaired. ▶ Replace the stitch plate.

Upper Thread Breaks

The thread is caught in the area of the thread take-up lever.

- ▶ Remove the screw (1) on the head cover with the angular Torx screwdriver.



- ▶ Pull the head cover at the bottom slightly forward.
- ▶ Tilt the head cover upward slightly and remove it.
- ▶ Remove the thread remnants.
- ▶ Attach the head cover and retighten the screw.

Upper Thread Indicator fails to respond

The upper thread indicator is not switched on.

- ▶ Switch on the upper thread indicator in the Settings. [▶ see page 30]

The upper thread indicator is defective.

- ▶ Contact your BERNINA dealer.

Upper Thread Indicator reacts too frequently

Upper thread not threaded correctly.

- ▶ Thread the upper thread correctly. [▶ see page 23]

Upper thread tension too low.

- ▶ Adjust the upper thread tension. [▶ see page 36]

The upper thread indicator is defective.

- ▶ Contact your BERNINA dealer.

Uneven Stitch Formation

Upper thread too tight or too loose.

- ▶ Adjust the upper thread tension. [▶ see page 36]
- ▶ Check the thread feed from the thread spool.

Needle blunt or bent.

- ▶ Replace the needle, make sure that a new BERNINA quality needle is used. [▶ see page 22]

Poor quality needle.

- ▶ Use a new BERNINA quality needle.

Poor quality thread.

- ▶ Use quality thread.

Incorrect needle/thread combination.

- ▶ Match the needle with the thread size.

Incorrectly threaded.

- ▶ Rethread the upper thread. [▶ see page 23]
- ▶ Rethread the bobbin thread. [▶ see page 26]

Incorrect bobbin case is used.

- ▶ Use supplied bobbin case.

Lower thread too tight or too loose.

- ▶ Contact your BERNINA dealer.

Lower Thread Breaks

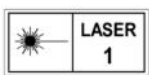
The bobbin case is damaged.	► Replace the bobbin case.
The stitch hole in the stitch plate is damaged.	► Contact your BERNINA dealer to have the damages repaired. ► Replace the stitch plate. [► see page 20]
Needle blunt or bent.	► Replace the needle. [► see page 22]

Bobbin Thread Indicator doesn't react

The bobbin door cover is opened.	► Close the bobbin cover.
The bobbin thread indicator is not switched on.	► Switch on the bobbin thread indicator in the Settings. [► see page 30]
The bobbin thread indicator is defective.	► Contact your BERNINA dealer.

USB stick is not detected

USB stick is incompatible.	► Use a BERNINA USB stick or compatible USB stick.
USB stick not with correct file system.	► Use a USB stick with the FAT32 file system.

Term	Value	Unit
Maximum Speed	1000	Stitches per Minute
Needle System	130/705	
Measurements without the Spool Pin (W × H × D)	520 × 355 × 215 (20.5 × 14.0 × 8.5)	mm (in)
Measurements incl. Embroidery Module without Spool Pin (W × H × D)	950 × 355 × 630 (37.4 × 14.0 × 24.8)	mm (in)
Weight of the Machine	13.5 (29.8)	kg (lb)
Weight of the Embroidery Module	6.4 14.1	kg (lb)
Energy Consumption	140	W
Input Voltage	100 – 240 50/60	V Hz
WiFi Frequency Band WiFi Protocol	2.4 802.11 b/g/n	GHz
Power Output (802.11 b)	19.19	dBm
Power Output (802.11 g)	19.68	dBm
Power Output (802.11 n)	19.53	dBm
Laser Class (according to IEC 60825-1:2014)		
Protection Class (Electrical Engineering)	II	

13 Embroidery Designs



Let your creativity run free. A large selection of embroidery designs is included with your machine.

After registering your machine, the included embroidery designs are available as downloads in an editable format at the BERNINA Customer Portal.

If you see one of the following pictograms below a number of the embroidery design, you can find additional information at

<https://www.bernina.com/specialeffects>.



Freestanding
Lace



PunchWork



Basic CutWork



Couching



Fringe
Embroidery



Projects in the
Hoop



Appliqué



Puffy Fonts



CutWork



Quilting



PaintWork



Trapunto



CrystalWork

13.1 Projects

You can find the detailed embroidery instructions at
<https://www.bernina.com/pro-designs>.

12888-01



110 x 125 mm
4.3 x 4.9 inch



10.220

1. Isacord 40 2520
2. Isacord 40 2520
3. Isacord 40 2520
4. Isacord 40 2520
5. Isacord 40 0010



12888-02

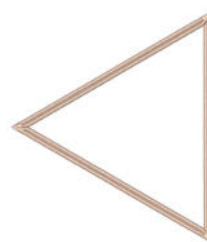


98 x 113 mm
3.9 x 4.4 inch



4.457

1. Isacord 40 2520
2. Isacord 40 2520
3. Isacord 40 2520
4. Isacord 40 2520



12888-03

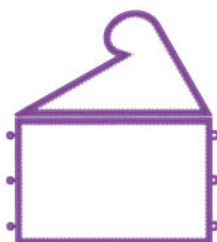


150 x 165 mm
5.9 x 6.5 inch



14.152

1. Isacord 40 2905
2. Isacord 40 2905
3. Isacord 40 2905
4. Isacord 40 2905
5. Isacord 40 0010



12888-04

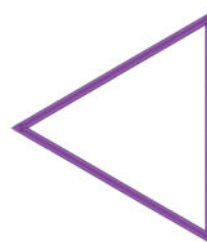


122 x 141 mm
4.8 x 5.6 inch



5.603

1. Isacord 40 2905
2. Isacord 40 2905
3. Isacord 40 2905
4. Isacord 40 2905



12888-05

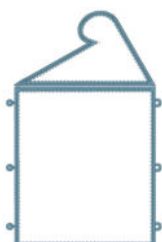


125 x 190 mm
4.9 x 7.5 inch



13.411

1. Isacord 40 4032
2. Isacord 40 4032
3. Isacord 40 4032
4. Isacord 40 4032
5. Isacord 40 0010



12888-06

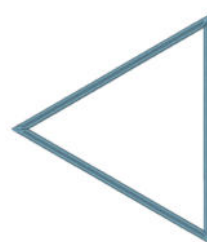


98 x 113 mm
3.9 x 4.4 inch



4.457

1. Isacord 40 4032
2. Isacord 40 4032
3. Isacord 40 4032
4. Isacord 40 4032



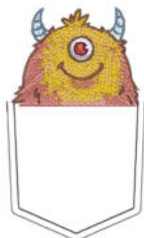
13 Embroidery Designs

51240-28

76 x 130 mm
3 x 5.1 inch

6.028

1. Isacord 40 1332
2. Isacord 40 0811
3. Isacord 40 3963
4. Isacord 40 3910
5. Isacord 40 3810
6. Isacord 40 0010
7. Isacord 40 0131
8. Isacord 40 1913
9. Isacord 40 1521
10. Isacord 40 2123
11. Isacord 40 1322
12. Isacord 40 0020

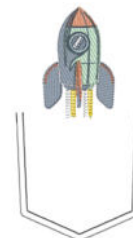


51240-32

76 x 142 mm
3 x 5.6 inch

3.835

1. Isacord 40 0010
2. Isacord 40 0811
3. Isacord 40 5450
4. Isacord 40 4752
5. Isacord 40 1725
6. Isacord 40 0010
7. Isacord 40 3743
8. Isacord 40 1725
9. Isacord 40 0020
10. Isacord 40 0020

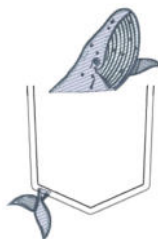


51240-36

92 x 141 mm
3.6 x 5.5 inch

5.338

1. Isacord 40 3641
2. Isacord 40 3963
3. Isacord 40 3743
4. Isacord 40 0020
5. Isacord 40 0020

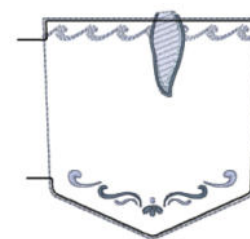


51240-35

89 x 83 mm
3.5 x 3.3 inch

2.628

1. Isacord 40 0020
2. Isacord 40 3641
3. Isacord 40 3641
4. Isacord 40 3963
5. Isacord 40 3743
6. Isacord 40 0020

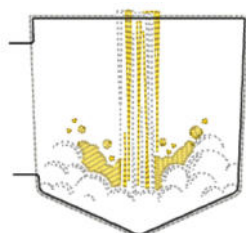


51240-31

87 x 83 mm
3.4 x 3.3 inch

3.327

1. Isacord 40 0010
2. Isacord 40 0010
3. Isacord 40 0010
4. Isacord 40 0811
5. Isacord 40 0020

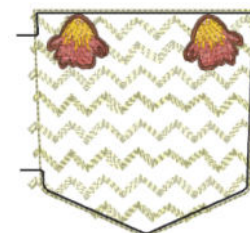


51240-27

87 x 80 mm
3.4 x 3.2 inch

4.258

1. Isacord 40 0630
2. Isacord 40 0630
3. Isacord 40 0630
4. Isacord 40 1332
5. Isacord 40 0811
6. Isacord 40 1322
7. Isacord 40 0020

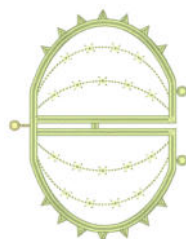


51298-02

99 x 129 mm
3.9 x 5.1 inch

9.279

1. Isacord 40 0630
2. Isacord 40 0630
3. Isacord 40 0630
4. Isacord 40 6051

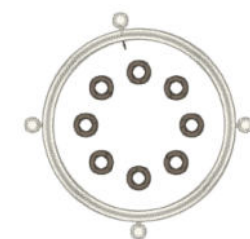


51298-03

83 x 82 mm
3.3 x 3.2 inch

5.081

1. Isacord 40 0870
2. Isacord 40 0870
3. Isacord 40 0870
4. Isacord 40 1565



51298-04

38 x 230 mm
1.5 x 9.1 inch

17.556

1. Isacord 40 0630
2. Isacord 40 0630
3. Isacord 40 0630
4. Isacord 40 1220
5. Isacord 40 1565
6. Isacord 40 0870

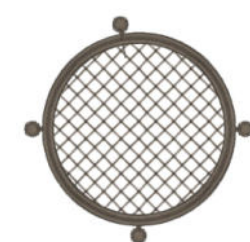


51298-05

83 x 82 mm
3.3 x 3.2 inch

4.439

1. Isacord 40 1565
2. Isacord 40 1565
3. Isacord 40 1565



13 Embroidery Designs

51298-06

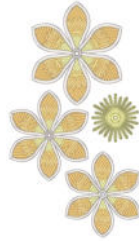


110 x 199 mm
4.3 x 7.8 inch



34.440

1. ■ Isacord 40 0630
2. ■ Isacord 40 1220
3. ■ Isacord 40 1860



51298-01



88 x 129 mm
3.4 x 5.1 inch



9.306

1. ■ Isacord 40 6051
2. ■ Isacord 40 6051
3. ■ Isacord 40 6051



12751-03

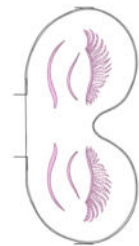


100 x 192 mm
3.9 x 7.6 inch



5.132

1. ■ Isacord 40 2550
2. ■ Isacord 40 2550
3. ■ Isacord 40 2550
4. ■ Isacord 40 2550
5. ■ Isacord 40 2550
6. ■ Isacord 40 2550
7. ■ Isacord 40 2550
8. ■ Isacord 40 2550

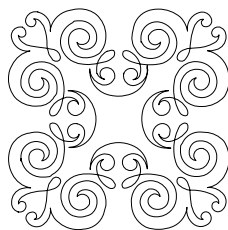


13.2 Quilting



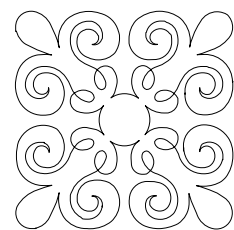
12416-03q

1. ■ Isacord 40 0020



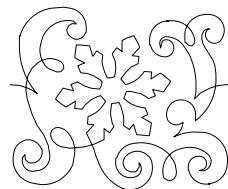
12416-04q

1. ■ Isacord 40 0020



12416-24q

1. ■ Isacord 40 0020



12416-26q

1. ■ Isacord 40 0020



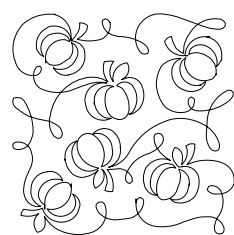
12416-48q

1. ■ Isacord 40 0020



12607-16q

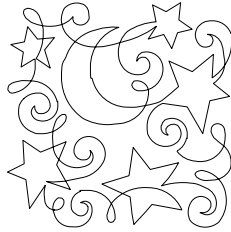
1. ■ Isacord 40 0020



13 Embroidery Designs

12607-20q

1. ■ Isacord 40 0020



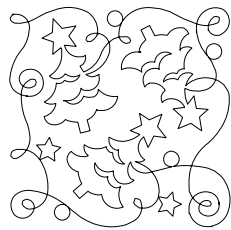
12607-21q

1. ■ Isacord 40 0020



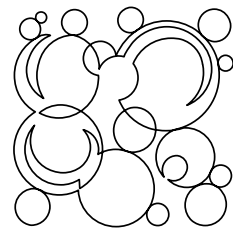
12616-16q

1. ■ Isacord 40 0020



12736-11q

1. ■ Isacord 40 0020



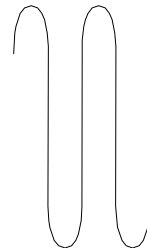
12736-12q

1. ■ Isacord 40 0020



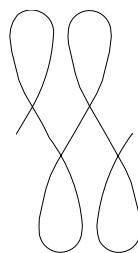
Basics_01

1. ■ Isacord 40 0020



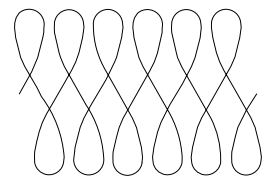
Basics_02

1. ■ Isacord 40 0020



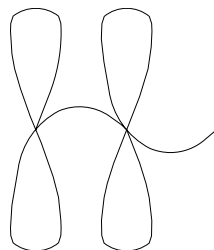
Basics_03

1. ■ Isacord 40 0020



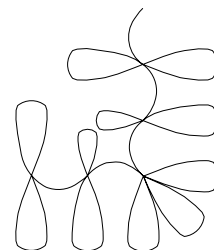
Basics_04

1. ■ Isacord 40 0020



Basics_04_corner

1. ■ Isacord 40 0020

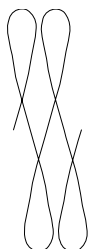


13 Embroidery Designs

68

Basics_05

1. ■ Isacord 40 0020



12380-04q

1. ■ Isacord 40 0020



12380-08q

1. ■ Isacord 40 0020



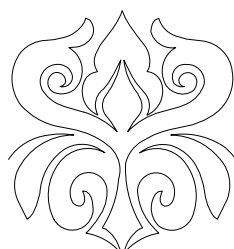
12380-09q

1. ■ Isacord 40 0020



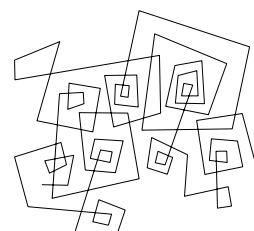
32196-01

1. ■ Isacord 40 0020



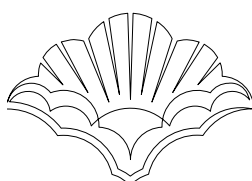
32196-02

1. ■ Isacord 40 0020



32196-03

1. ■ Isacord 40 0020



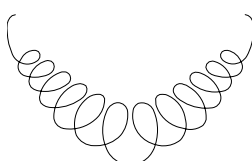
32196-04

1. ■ Isacord 40 0020



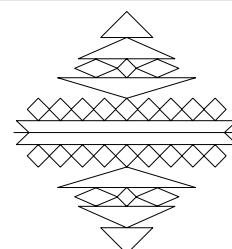
32196-05

1. ■ Isacord 40 0020



32196-06

1. ■ Isacord 40 0020



13 Embroidery Designs

32196-07

1. ■ Isacord 40 0020



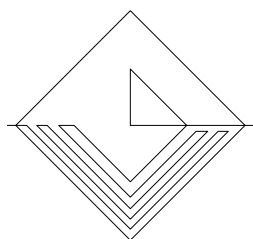
32196-08

1. ■ Isacord 40 0020



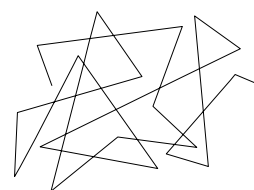
32196-09

1. ■ Isacord 40 0020



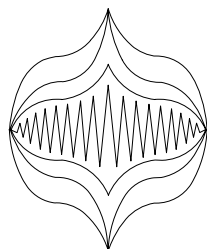
32196-10

1. ■ Isacord 40 0020



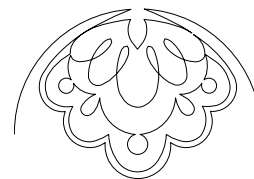
32196-11

1. ■ Isacord 40 0020



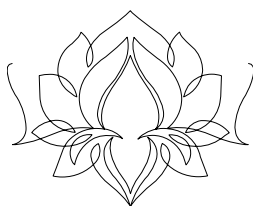
32196-12

1. ■ Isacord 40 0020



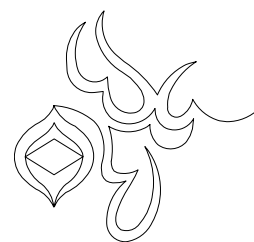
32196-13

1. ■ Isacord 40 0020



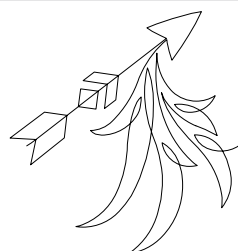
32196-14

1. ■ Isacord 40 0020



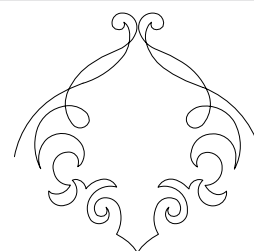
32196-15

1. ■ Isacord 40 0020



32196-16

1. ■ Isacord 40 0020



13 Embroidery Designs

70

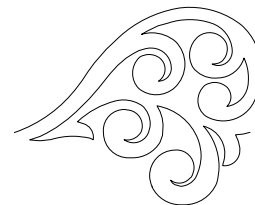
32196-17

1. ■ Isacord 40 0020



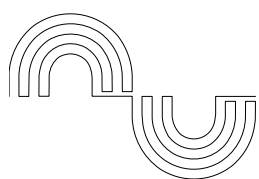
32196-18

1. ■ Isacord 40 0020



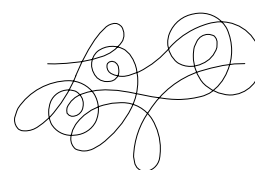
32196-19

1. ■ Isacord 40 0020



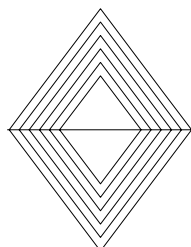
32196-20

1. ■ Isacord 40 0020



32196-21

1. ■ Isacord 40 0020



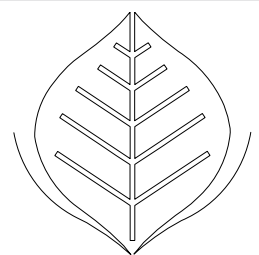
32196-22

1. ■ Isacord 40 0020



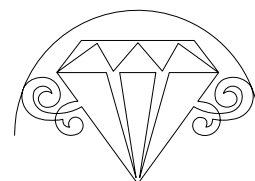
32196-23

1. ■ Isacord 40 0020



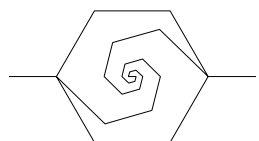
32196-24

1. ■ Isacord 40 0020



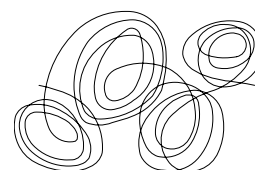
32196-25

1. ■ Isacord 40 0020



32196-26

1. ■ Isacord 40 0020



13 Embroidery Designs

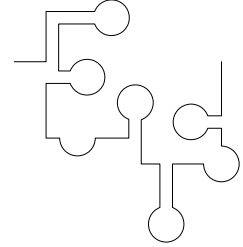
32196-27

1. ■ Isacord 40 0020



32196-28

1. ■ Isacord 40 0020



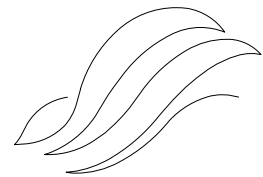
32196-29

1. ■ Isacord 40 0020



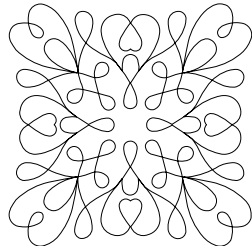
32196-30

1. ■ Isacord 40 0020



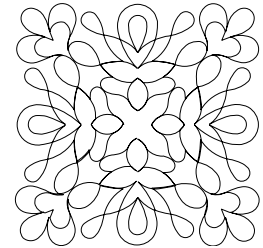
BD285q

1. ■ Isacord 40 0020



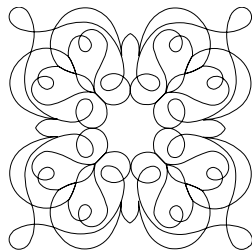
BD288q

1. ■ Isacord 40 0020



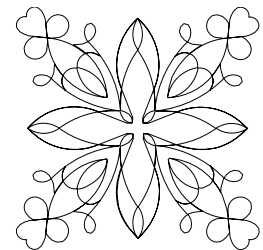
BD289q

1. ■ Isacord 40 0020



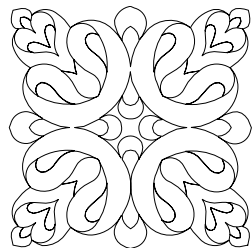
BD292q

1. ■ Isacord 40 0020



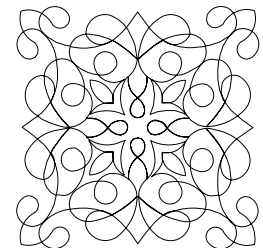
BD299q

1. ■ Isacord 40 0020



BD308q

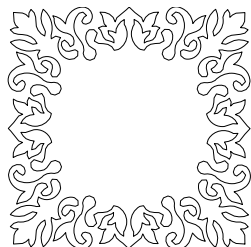
1. ■ Isacord 40 0020



13 Embroidery Designs

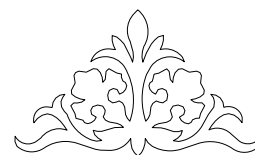
BD394

1. ■ Isacord 40 0020



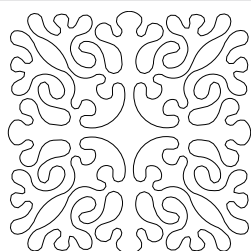
BD412

1. ■ Isacord 40 0020



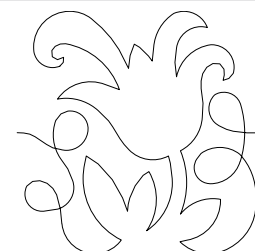
BD413

1. ■ Isacord 40 0020



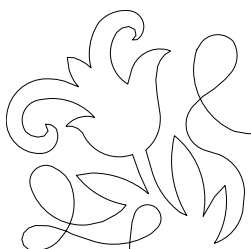
BD513

1. ■ Isacord 40 0020



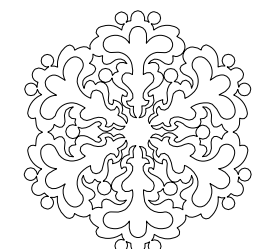
BD514

1. ■ Isacord 40 0020



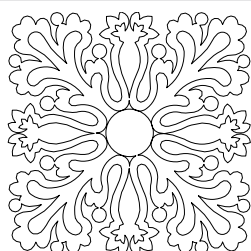
BD553

1. ■ Isacord 40 0020



BD554

1. ■ Isacord 40 0020



BD567

1. ■ Isacord 40 0020



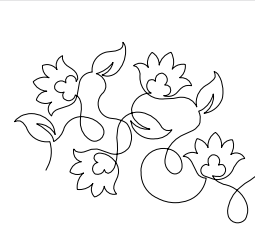
BD659

1. ■ Isacord 40 0020



BD665

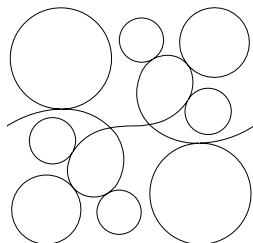
1. ■ Isacord 40 0020



13 Embroidery Designs

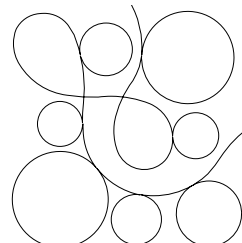
BD800

1. ■ Isacord 40 0020



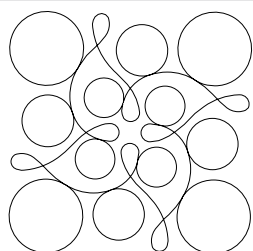
BD801

1. ■ Isacord 40 0020



BD804

1. ■ Isacord 40 0020



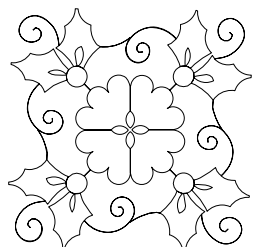
BD837

1. ■ Isacord 40 0020



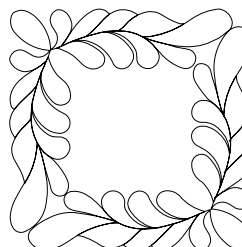
HE959

1. ■ Isacord 40 0020



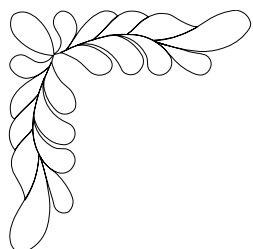
Quilt project_1

1. ■ Isacord 40 0020



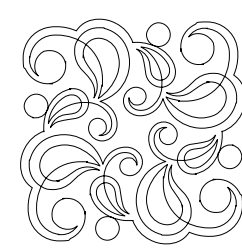
Quilt project_2

1. ■ Isacord 40 0020



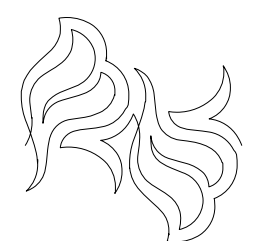
LA12999-05

1. ■ Isacord 40 0020



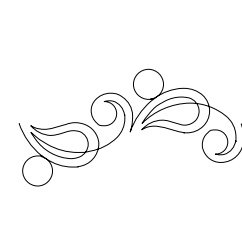
LA12999-03

1. ■ Isacord 40 0020



LA12999-07

1. ■ Isacord 40 0020



13 Embroidery Designs

74

13.3 Embellishment

12804-04203 x 213 mm
8 x 8.4 inch

37.019

1.  Isacord 40 2300
2.  Isacord 40 1551
3.  Isacord 40 0506
4.  Isacord 40 1904
5.  Isacord 40 2220

**12746-11**110 x 110 mm
4.3 x 4.3 inch

21.560

1.  Isacord 40 2762
2.  Isacord 40 0761
3.  Isacord 40 2764
4.  Isacord 40 2153

**12627-22**67 x 173 mm
2.6 x 6.8 inch

9.172

1.  Isacord 40 2320

**12633-09**120 x 120 mm
4.7 x 4.7 inch

16.361

1. Isacord 40 0015

**12655-13**110 x 126 mm
4.3 x 5 inch

10.045

1.  Isacord 40 1055

**12713-03**134 x 132 mm
5.3 x 5.2 inch

26.164

1.  Isacord 40 5832
2.  Isacord 40 5450
3.  Isacord 40 5722
4.  Isacord 40 1321
5.  Isacord 40 1911
6.  Isacord 40 4174
7.  Isacord 40 2530
8.  Isacord 40 2320
9.  Isacord 40 1730
10.  Isacord 40 1911
11.  Isacord 40 0800
12.  Isacord 40 1321
13. Isacord 40 0015
14.  Isacord 40 4174

**51202-14**82 x 139 mm
3.2 x 5.5 inch

21.603

1.  Isacord 40 0622
2.  Isacord 40 2153
3.  Isacord 40 0310
4.  Isacord 40 5555
5.  Isacord 40 5513
6.  Isacord 40 6043
7.  Isacord 40 2153

**12791-04L**203 x 207 mm
8 x 8.1 inch

15.540

1.  Isacord 40 4174
2.  Isacord 40 4174
3.  Isacord 40 1900
4.  Isacord 40 4174
5.  Isacord 40 0310
6.  Isacord 40 4174

**12812-01L**197 x 222 mm
7.7 x 8.7 inch

31.258

1.  Isacord 40 0020

**12812-02L**197 x 176 mm
7.8 x 6.9 inch

29.132

1.  Isacord 40 0020



13 Embroidery Designs

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12812-08M

146 x 199 mm
5.7 x 7.8 inch

23.815

1.  Isacord 40 0020



12812-03L

197 x 205 mm
7.8 x 8.1 inch

38.896

1.  Isacord 40 0020



12843-04

126 x 199 mm
5 x 7.8 inch

16.487

1.  Isacord 40 0520
2.  Isacord 40 0310
3.  Isacord 40 5510
4.  Isacord 40 5740
5.  Isacord 40 5610
6.  Isacord 40 0311
7.  Isacord 40 0010
8.  Isacord 40 5510
9.  Isacord 40 0311



12843-08

129 x 172 mm
5.1 x 6.8 inch

13.522

1.  Isacord 40 0311
2.  Isacord 40 0520
3.  Isacord 40 0310
4.  Isacord 40 0010
5.  Isacord 40 5510
6.  Isacord 40 0520
7.  Isacord 40 5610
8.  Isacord 40 5740
9.  Isacord 40 0310



12843-10

87 x 163 mm
3.4 x 6.4 inch

12.094

1.  Isacord 40 0311
2.  Isacord 40 0310
3.  Isacord 40 0520
4.  Isacord 40 5740
5.  Isacord 40 5610
6.  Isacord 40 5510
7.  Isacord 40 0010
8.  Isacord 40 0310



12854-01

208 x 280 mm
8.2 x 11 inch

17.641

1. Isacord 40 0015



12854-02

137 x 298 mm
5.4 x 11.8 inch

11.045

1. Isacord 40 0015



12919-01

84 x 154 mm
3.3 x 6.1 inch

5.864

1.  Isacord 40 5210
2.  Isacord 40 0934
3.  Isacord 40 3962
4.  Isacord 40 2560
5.  Isacord 40 2732
6.  Isacord 40 1055



12919-02

73 x 152 mm
2.9 x 6 inch

6.442

1.  Isacord 40 2560
2.  Isacord 40 2732
3.  Isacord 40 1220
4.  Isacord 40 0934
5.  Isacord 40 1055
6.  Isacord 40 3962
7.  Isacord 40 3820



21021-10

117 x 148 mm
4.6 x 5.8 inch

14.469

1.  Isacord 40 1252
2.  Isacord 40 1161
3.  Isacord 40 1565



13 Embroidery Designs

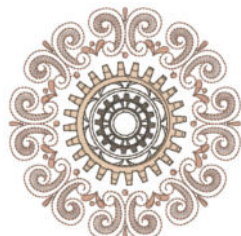
76

21021-14

122 x 122 mm
4.8 x 4.8 inch

18.063

1. Isacord 40 1252
2. Isacord 40 1161
3. Isacord 40 1565



12627-05

93 x 100 mm
3.7 x 3.9 inch

8.679

1. Isacord 40 5230



51278-01

116 x 147 mm
4.6 x 5.8 inch

14.604

1. Isacord 40 1260
2. Isacord 40 0731



51278-06

170 x 117 mm
6.7 x 4.6 inch

15.393

1. Isacord 40 1260
2. Isacord 40 0731



51278-08

82 x 165 mm
3.2 x 6.5 inch

4.893

1. Isacord 40 0731
2. Isacord 40 1260



51278-09

110 x 128 mm
4.3 x 5 inch

7.310

1. Isacord 40 1260
2. Isacord 40 0731



51278-10

89 x 228 mm
3.5 x 9 inch

6.998

1. Isacord 40 0731
2. Isacord 40 1260



51289-03

146 x 130 mm
5.7 x 5.1 inch

13.672

1. Isacord 40 4740
2. Isacord 40 0010
3. Isacord 40 4410
4. Isacord 40 4610
5. Isacord 40 4643
6. Isacord 40 4410
7. Isacord 40 4610
8. Isacord 40 4740
9. Isacord 40 5643
10. Isacord 40 5510
11. Isacord 40 0010
12. Isacord 40 0622



12458-01

32 x 174 mm
1.3 x 6.9 inch

798

1. Isacord 40 2900



80090-06

84 x 37 mm
3.3 x 1.4 inch

3.766

1. Applique 1
2. Applique 2
3. Isacord 40 4103



13 Embroidery Designs

77

80090-07

128 x 36 mm
5 x 1.4 inch

5.450

1. Applique 1
2. Applique 2
3. Isacord 40 5440



12523-16

173 x 172 mm
6.8 x 6.8 inch

40.607

1. Isacord 40 1701
2. Isacord 40 1102
3. Isacord 40 0101
4. Isacord 40 3652
5. Isacord 40 3040
6. Isacord 40 2530
7. Isacord 40 1701
8. Isacord 40 5822
9. Isacord 40 4111
10. Isacord 40 4103
11. Isacord 40 2905
12. Isacord 40 1902
13. Isacord 40 1301
14. Isacord 40 0311
15. Isacord 40 1102
16. Isacord 40 4410
17. Isacord 40 5633
18. Isacord 40 5944
19. Isacord 40 1344
20. Isacord 40 0101
21. Isacord 40 4103
22. Isacord 40 2530
23. Isacord 40 1102
24. Isacord 40 5633
25. Isacord 40 1902
26. Isacord 40 2905



Fq505_48

105 x 100 mm
4.1 x 3.9 inch

4.618

1. Isacord 40 9405
2. Isacord 40 9916
3. Isacord 40 9302
4. Isacord 40 9805
5. YLI variations 8019
6. Isacord 40 9405
7. YLI variations 8020
8. Isacord 40 9605
9. YLI variations 8009
10. YLI variations 8021



Fq506_48

154 x 87 mm
6.1 x 3.4 inch

3.796

1. Isacord 40 9405
2. YLI variations 8020
3. Isacord 40 9805
4. YLI variations 8006
5. YLI variations 8008
6. YLI variations 8020



Fq518_48

90 x 114 mm
3.5 x 4.5 inch

4.269

1. YLI variations 8006
2. Isacord 40 9916
3. Isacord 40 9605
4. YLI variations 8008
5. YLI variations 8014
6. YLI variations 8009
7. Isacord 40 9914



51204-15

28 x 172 mm
1.1 x 6.8 inch

5.304

1. Isacord 40 5510
2. Isacord 40 0703
3. Isacord 40 3713
4. Isacord 40 1102
5. Isacord 40 3210
6. Isacord 40 1805
7. Isacord 40 2723



51209-09

68 x 162 mm
2.7 x 6.4 inch

14.542

1. Isacord 40 0020
2. Isacord 40 4410



51209-08

50 x 163 mm
2 x 6.4 inch

15.255

1. Isacord 40 3030
2. Isacord 40 2920
3. Isacord 40 0020



13 Embroidery Designs

51202-08

 75 x 165 mm
2.9 x 6.5 inch

 7.518

1.  Isacord 40 2152
2.  Isacord 40 1921



12620-14

 87 x 120 mm
3.4 x 4.7 inch

 12.023

1.  Isacord 40 2520



13.4 Flowers

51227-08

 124 x 136 mm
4.9 x 5.4 inch

 26.077

1.  Isacord 40 4430
2.  Isacord 40 0010
3.  Isacord 40 4610
4.  Isacord 40 4515
5.  Isacord 40 0702
6.  Isacord 40 1521
7.  Isacord 40 1840
8.  Isacord 40 1860
9.  Isacord 40 4174
10.  Isacord 40 1704
11.  Isacord 40 1521
12.  Isacord 40 0010
13.  Isacord 40 1755
14.  Isacord 40 4174



51322-02

 80 x 201 mm
3.1 x 7.9 inch

 17.811

1.  Isacord 40 5531
2.  Isacord 40 6141
3.  Isacord 40 5633
4.  Isacord 40 5643
5.  Isacord 40 2920
6.  Isacord 40 3130
7.  Isacord 40 2702
8.  Isacord 40 2953
9.  Isacord 40 6141



51322-03

 74 x 202 mm
2.9 x 7.9 inch

 10.100

1.  Isacord 40 6043
2.  Isacord 40 5833
3.  Isacord 40 5933
4.  Isacord 40 0853
5.  Isacord 40 1061
6.  Isacord 40 0310
7.  Isacord 40 6051
8.  Isacord 40 0250
9.  Isacord 40 0311
10.  Isacord 40 0811
11.  Isacord 40 0824



51322-04

 97 x 203 mm
3.8 x 8 inch

 20.256

1.  Isacord 40 5833
2.  Isacord 40 5832
3.  Isacord 40 5933
4.  Isacord 40 5643
5.  Isacord 40 0670
6.  Isacord 40 4071
7.  Isacord 40 0176
8.  Isacord 40 0622
9.  Isacord 40 0704
10.  Isacord 40 0824



51322-05

 123 x 176 mm
4.8 x 6.9 inch

 22.119

1.  Isacord 40 5531
2.  Isacord 40 0250
3.  Isacord 40 5633
4.  Isacord 40 5643
5.  Isacord 40 0532
6.  Isacord 40 5832
7.  Isacord 40 5633
8.  Isacord 40 0670



51322-06

 88 x 202 mm
3.5 x 8 inch

 23.883

1.  Isacord 40 5833
2.  Isacord 40 5743
3.  Isacord 40 5542
4.  Isacord 40 5944
5.  Isacord 40 5933
6.  Isacord 40 5832
7.  Isacord 40 1921
8.  Isacord 40 2011
9.  Isacord 40 2152
10.  Isacord 40 2170
11.  Isacord 40 0010
12.  Isacord 40 0853
13.  Isacord 40 1543



13 Embroidery Designs

51322-07

95 x 202 mm
3.7 x 7.9 inch

26.158

1. Isacord 40 5833
2. Isacord 40 5743
3. Isacord 40 5832
4. Isacord 40 3363
5. Isacord 40 3810
6. Isacord 40 3622
7. Isacord 40 3730
8. Isacord 40 0622



51322-08

104 x 177 mm
4.1 x 7 inch

20.646

1. Isacord 40 5542
2. Isacord 40 5743
3. Isacord 40 5822
4. Isacord 40 1911
5. Isacord 40 1725
6. Isacord 40 1521
7. Isacord 40 1532
8. Isacord 40 0731
9. Isacord 40 2336



51322-09

96 x 203 mm
3.8 x 8 inch

25.942

1. Isacord 40 5542
2. Isacord 40 5832
3. Isacord 40 5743
4. Isacord 40 5643
5. Isacord 40 2510
6. Isacord 40 2723
7. Isacord 40 2520
8. Isacord 40 2506
9. Isacord 40 2650



51322-10

68 x 203 mm
2.7 x 8 inch

23.235

1. Isacord 40 5542
2. Isacord 40 5822
3. Isacord 40 5643
4. Isacord 40 5743
5. Isacord 40 6141
6. Isacord 40 1334
7. Isacord 40 1220
8. Isacord 40 1321
9. Isacord 40 1030
10. Isacord 40 0630



51322-11

98 x 202 mm
3.9 x 7.9 inch

27.263

1. Isacord 40 5822
2. Isacord 40 6043
3. Isacord 40 5933
4. Isacord 40 1335
5. Isacord 40 1521
6. Isacord 40 1532
7. Isacord 40 1060



51322-01

60 x 203 mm
2.4 x 8 inch

15.467

1. Isacord 40 5542
2. Isacord 40 5730
3. Isacord 40 5833
4. Isacord 40 5743
5. Isacord 40 2506
6. Isacord 40 2521
7. Isacord 40 2320
8. Isacord 40 2520
9. Isacord 40 2170



Fp785

99 x 104 mm
3.9 x 4.1 inch

21.993

1. Isacord 40 3150
2. Isacord 40 5822
3. Isacord 40 0232
4. Isacord 40 5770
5. Isacord 40 1755
6. Isacord 40 2152
7. Isacord 40 2363
8. Isacord 40 3650
9. Isacord 40 0640
10. Isacord 40 0131



Fs114_48

24 x 103 mm
1 x 4.1 inch

3.963

1. Isacord 40 6011
2. Isacord 40 6133
3. Isacord 40 2550
4. Isacord 40 2520



51322-12

101 x 184 mm
4 x 7.2 inch

25.161

1. Isacord 40 5833
2. Isacord 40 5633
3. Isacord 40 5944
4. Isacord 40 5531
5. Isacord 40 1911
6. Isacord 40 2113
7. Isacord 40 1725



51227-10

90 x 136 mm
3.5 x 5.4 inch

20.095

1. Isacord 40 4515
2. Isacord 40 0702
3. Isacord 40 4610
4. Isacord 40 0010
5. Isacord 40 1840
6. Isacord 40 1860
7. Isacord 40 4531
8. Isacord 40 4515
9. Isacord 40 1521
10. Isacord 40 1840
11. Isacord 40 4174
12. Isacord 40 0010
13. Isacord 40 1840



13 Embroidery Designs

Fq561_48

185 x 243 mm
7.3 x 9.6 inch

18.778

1. Isacord 40 0552
2. Isacord 40 6051
3. Isacord 40 5833
4. Isacord 40 5934
5. Isacord 40 5822
6. Isacord 40 5833
7. Isacord 40 5650
8. Isacord 40 3652
9. Isacord 40 3641
10. Isacord 40 3620
11. Isacord 40 0970
12. Isacord 40 1805
13. Isacord 40 2123
14. Isacord 40 1913



12879-07L

155 x 151 mm
6.1 x 5.9 inch

5.437

1. Isacord 40 5740
2. Isacord 40 5440
3. Isacord 40 5210



Nb826_48

135 x 133 mm
5.3 x 5.2 inch

11.154

1. Isacord 40 9971
2. Isacord 40 9978
3. Isacord 40 9973
4. Isacord 40 1972



Fs327_48

125 x 123 mm
4.9 x 4.8 inch

10.514

1. Isacord 40 0862



12914-01

117 x 155 mm
4.6 x 6.1 inch

19.835

1. Isacord 40 2600
2. Isacord 40 2241
3. Isacord 40 2944
4. Isacord 40 1342
5. Isacord 40 5643
6. Isacord 40 5912
7. Isacord 40 0465



12914-02

112 x 154 mm
4.4 x 6.1 inch

16.778

1. Isacord 40 5643
2. Isacord 40 5722
3. Isacord 40 5912
4. Isacord 40 0465



12914-03

113 x 153 mm
4.4 x 6 inch

13.250

1. Isacord 40 5643
2. Isacord 40 5722
3. Isacord 40 5912
4. Isacord 40 0853
5. Isacord 40 0465



12914-06

110 x 151 mm
4.3 x 5.9 inch

15.331

1. Isacord 40 5722
2. Isacord 40 5912
3. Isacord 40 0465



12914-07

122 x 153 mm
4.8 x 6 inch

11.873

1. Isacord 40 5643
2. Isacord 40 0853
3. Isacord 40 5912
4. Isacord 40 0465



12914-08

106 x 159 mm
4.2 x 6.3 inch

16.390

1. Isacord 40 5912
2. Isacord 40 5643
3. Isacord 40 5722
4. Isacord 40 0465



13 Embroidery Designs

12919-04

 82 x 154 mm
3.2 x 6.1 inch

 6.068

1.  Isacord 40 5210
2.  Isacord 40 5220
3.  Isacord 40 3820
4.  Isacord 40 1362
5.  Isacord 40 1220
6.  Isacord 40 0934



51259-07

 126 x 150 mm
4.9 x 5.9 inch

 7.750

1.  Isacord 40 3743
2.  Isacord 40 1600



51285-08

 124 x 135 mm
4.9 x 5.3 inch

 10.513

1.  Isacord 40 0152
2.  Isacord 40 2650
3.  Isacord 40 2721
4.  Isacord 40 0020
5.  Isacord 40 0020



Fq986_48

 139 x 145 mm
5.5 x 5.7 inch

 23.426

1.  Isacord 40 5650
2.  Isacord 40 5833
3.  Isacord 40 0352
4.  Isacord 40 5934
5.  Isacord 40 0465
6.  Isacord 40 5822
7.  Isacord 40 0015
8.  Isacord 40 0781
9.  Isacord 40 0170
10.  Isacord 40 0731
11.  Isacord 40 0640
12.  Isacord 40 6133



Fs316_48

 124 x 167 mm
4.9 x 6.6 inch

 9.758

1.  Isacord 40 3853



Oc86020

 65 x 82 mm
2.6 x 3.2 inch

 2.462

1.  Isacord 40 5610
2.  Isacord 40 0504
3.  Isacord 40 0922
4.  Isacord 40 1840
5.  Isacord 40 2363
6.  Isacord 40 0520
7.  Isacord 40 1123



12417-08

 104 x 160 mm
4.1 x 6.3 inch

 13.421

1.  Isacord 40 0442
2.  Isacord 40 0721
3.  Isacord 40 0532
4.  Isacord 40 0345
5.  Isacord 40 1521
6.  Isacord 40 0811
7.  Isacord 40 1010
8.  Isacord 40 1311



12505-03

 108 x 162 mm
4.3 x 6.4 inch

 8.606

1.  Isacord 40 0442
2.  Isacord 40 5822
3.  Isacord 40 5822
4.  Isacord 40 6031
5.  Isacord 40 5633
6.  Isacord 40 2810
7.  Isacord 40 2530
8.  Isacord 40 2530
9.  Isacord 40 2155
10.  Isacord 40 0811
11.  Isacord 40 0811
12.  Isacord 40 2830
13.  Isacord 40 2830
14.  Isacord 40 2504
15.  Isacord 40 4103
16.  Isacord 40 0311
17.  Isacord 40 0931
18.  Isacord 40 0020



13 Embroidery Designs

82

12505-11

104 x 174 mm
4.1 x 6.9 inch

11.419

1. Isacord 40 0442
2. Isacord 40 5822
3. Isacord 40 5822
4. Isacord 40 6031
5. Isacord 40 5633
6. Isacord 40 2810
7. Isacord 40 2810
8. Isacord 40 0811
9. Isacord 40 0811
10. Isacord 40 1800
11. Isacord 40 1800
12. Isacord 40 0504
13. Isacord 40 0931
14. Isacord 40 2900
15. Isacord 40 2530
16. Isacord 40 1912
17. Isacord 40 1543
18. Isacord 40 0020



12505-04

124 x 176 mm
4.9 x 6.9 inch

11.861

1. Isacord 40 3840
2. Isacord 40 3840
3. Isacord 40 3815
4. Isacord 40 0311
5. Isacord 40 5822
6. Isacord 40 5822
7. Isacord 40 6031
8. Isacord 40 5633
9. Isacord 40 0811
10. Isacord 40 0811
11. Isacord 40 2530
12. Isacord 40 2530
13. Isacord 40 2300
14. Isacord 40 2155
15. Isacord 40 0931
16. Isacord 40 0504
17. Isacord 40 0020
18. Isacord 40 0442



12505-10

102 x 134 mm
4 x 5.3 inch

5.685

1. Isacord 40 4103
2. Isacord 40 0442
3. Isacord 40 5822
4. Isacord 40 5822
5. Isacord 40 6031
6. Isacord 40 5633
7. Isacord 40 1800
8. Isacord 40 1800
9. Isacord 40 2504
10. Isacord 40 0504
11. Isacord 40 0020



Fs332_48

95 x 174 mm
3.8 x 6.8 inch

12.081

1. Isacord 40 1725



Fs337_48

69 x 136 mm
2.7 x 5.4 inch

7.998

1. Isacord 40 1730

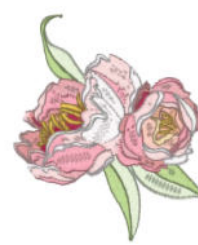


51202-11

64 x 75 mm
2.5 x 3 inch

7.224

1. Isacord 40 5770
2. Isacord 40 5822
3. Isacord 40 1911
4. Isacord 40 1921
5. Isacord 40 1430
6. Isacord 40 1532
7. Isacord 40 1362
8. Isacord 40 2153
9. Isacord 40 2152
10. Isacord 40 2155
11. Isacord 40 2171
12. Isacord 40 0010
13. Isacord 40 0622



51202-12

83 x 46 mm
3.3 x 1.8 inch

5.388

1. Isacord 40 5770
2. Isacord 40 5822
3. Isacord 40 1911
4. Isacord 40 2155
5. Isacord 40 2152
6. Isacord 40 2171
7. Isacord 40 2153
8. Isacord 40 1921
9. Isacord 40 0010
10. Isacord 40 0622



12852-01

193 x 150 mm
7.6 x 5.9 inch

17.004

1. Isacord 40 0010



13 Embroidery Designs

83

12852-07**122 x 126 mm**
4.8 x 4.9 inch

10.996

1. Isacord 40 0010

**12852-15****86 x 108 mm**
3.4 x 4.3 inch

6.566

1. Isacord 40 0010



13.5 Children

12662-08**105 x 109 mm**
4.1 x 4.3 inch

12.928

1. Isacord 40 1032
2. Isacord 40 1032
3. Isacord 40 1032
4. Isacord 40 1010
5. Isacord 40 0015
6. Isacord 40 5822
7. Isacord 40 4220
8. Isacord 40 4531
9. Isacord 40 1055
10. Isacord 40 0576

**12436-29****100 x 37 mm**
3.9 x 1.4 inch

2.464

1. YLI variations 8016
2. YLI variations 8015
3. Yenmet 7030

**12441-37****116 x 103 mm**
4.6 x 4 inch

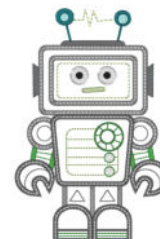
4.741

1. Isacord 40 1900

**12590-04****104 x 158 mm**
4.1 x 6.2 inch

24.036

1. Isacord 40 5740
2. Isacord 40 5740
3. Isacord 40 5740
4. Isacord 40 5740
5. Isacord 40 5740
6. Isacord 40 5740
7. Isacord 40 5740
8. Isacord 40 5740
9. Isacord 40 5740
10. Isacord 40 0015
11. Isacord 40 0020
12. Isacord 40 4230
13. Isacord 40 4116
14. Isacord 40 5510
15. Isacord 40 0132
16. Isacord 40 0112
17. Isacord 40 0132
18. Isacord 40 0015

**12401-16****62 x 80 mm**
2.5 x 3.1 inch

1.274

1. Isacord 40 1346
2. Isacord 40 1342
3. Isacord 40 0170
4. Isacord 40 5934

**51237-06****39 x 139 mm**
1.5 x 5.5 inch

8.619

1. Isacord 40 1703
2. Isacord 40 1010
3. Isacord 40 1030
4. Isacord 40 4620
5. Isacord 40 0945
6. Isacord 40 1565
7. Isacord 40 0576



13 Embroidery Designs

51267-07

99 x 144 mm
3.9 x 5.7 inch

18.599

1. Isacord 40 4250
2. Isacord 40 4610
3. Isacord 40 1060
4. Isacord 40 1030
5. Isacord 40 1310
6. Isacord 40 2155
7. Isacord 40 1753
8. Isacord 40 4133



51272-07

117 x 147 mm
4.6 x 5.8 inch

21.530

1. Isacord 40 2153
2. Isacord 40 4250
3. Isacord 40 3750
4. Isacord 40 3971
5. Isacord 40 0970
6. Isacord 40 0184
7. Isacord 40 1760
8. Isacord 40 4174
9. Isacord 40 2153



51211-14

82 x 169 mm
3.2 x 6.7 inch

12.945

1. Isacord 40 1141
2. Isacord 40 1141
3. Isacord 40 1141
4. Isacord 40 1141
5. Isacord 40 1141
6. Isacord 40 1141
7. Isacord 40 1141
8. Isacord 40 1141
9. Isacord 40 1141
10. Isacord 40 2123
11. Isacord 40 3810
12. Isacord 40 3630
13. Isacord 40 3732
14. Isacord 40 4074
15. Isacord 40 1972
16. Isacord 40 0020
17. Isacord 40 0184
18. Isacord 40 2123
19. Isacord 40 0722
20. Isacord 40 0020
21. Isacord 40 1760
22. Isacord 40 0874
23. Isacord 40 0015
24. Isacord 40 0232
25. Isacord 40 5832



51211-16

111 x 144 mm
4.4 x 5.7 inch

8.230

1. Isacord 40 0020
2. Isacord 40 0020
3. Isacord 40 0020
4. Isacord 40 0015
5. Isacord 40 2123



51211-04

106 x 172 mm
4.2 x 6.8 inch

18.131

1. Isacord 40 0138
2. Isacord 40 0138
3. Isacord 40 0138
4. Isacord 40 0138
5. Isacord 40 0138
6. Isacord 40 0138
7. Isacord 40 0138
8. Isacord 40 0138
9. Isacord 40 0138
10. Isacord 40 4174
11. Isacord 40 0020
12. Isacord 40 1972
13. Isacord 40 0700
14. Isacord 40 1904
15. Isacord 40 2123
16. Isacord 40 0184
17. Isacord 40 1141
18. Isacord 40 1252
19. Isacord 40 6141
20. Isacord 40 5833
21. Isacord 40 5944
22. Isacord 40 1760
23. Isacord 40 0874



51266-06

70 x 166 mm
2.7 x 6.5 inch

13.036

1. Isacord 40 0622
2. Isacord 40 0622
3. Isacord 40 0622
4. Isacord 40 0520



51252-03

122 x 152 mm
4.8 x 6 inch

23.665

1. Isacord 40 2152
2. Isacord 40 0015
3. Isacord 40 4430
4. Isacord 40 0020
5. Isacord 40 0702
6. Isacord 40 2152



51252-07

80 x 151 mm
3.2 x 5.9 inch

14.585

1. Isacord 40 4421
2. Isacord 40 4430
3. Isacord 40 2152
4. Isacord 40 0702
5. Isacord 40 0250
6. Isacord 40 0015
7. Isacord 40 0020



13 Embroidery Designs

51252-08

 97 x 154 mm
3.8 x 6.1 inch

 21.693

1.  Isacord 40 2241
2.  Isacord 40 2152
3.  Isacord 40 0702
4.  Isacord 40 0250
5.  Isacord 40 0015
6.  Isacord 40 0020



51252-09

 98 x 160 mm
3.8 x 6.3 inch

 20.912

1.  Isacord 40 0020
2.  Isacord 40 0132
3.  Isacord 40 2152
4.  Isacord 40 0702
5.  Isacord 40 0250
6.  Isacord 40 0015
7.  Isacord 40 0020



51252-10

 102 x 153 mm
4 x 6 inch

 17.531

1.  Isacord 40 4421
2.  Isacord 40 4430
3.  Isacord 40 0702
4.  Isacord 40 0250
5.  Isacord 40 0015
6.  Isacord 40 0020



51252-11

 94 x 155 mm
3.7 x 6.1 inch

 20.179

1.  Isacord 40 2241
2.  Isacord 40 2152
3.  Isacord 40 0702
4.  Isacord 40 0250
5.  Isacord 40 0015
6.  Isacord 40 0020



51252-12

 102 x 151 mm
4 x 5.9 inch

 19.365

1.  Isacord 40 0020
2.  Isacord 40 0132
3.  Isacord 40 0702
4.  Isacord 40 0250
5.  Isacord 40 0015
6.  Isacord 40 0020



51252-13

 92 x 146 mm
3.6 x 5.7 inch

 13.658

1.  Isacord 40 4421
2.  Isacord 40 4430
3.  Isacord 40 0702
4.  Isacord 40 0250
5.  Isacord 40 0015
6.  Isacord 40 0020



51252-14

 96 x 153 mm
3.8 x 6 inch

 21.686

1.  Isacord 40 2241
2.  Isacord 40 2152
3.  Isacord 40 0702
4.  Isacord 40 0250
5.  Isacord 40 0015
6.  Isacord 40 0020



51252-15

 100 x 150 mm
3.9 x 5.9 inch

 19.368

1.  Isacord 40 0020
2.  Isacord 40 0132
3.  Isacord 40 4430
4.  Isacord 40 0702
5.  Isacord 40 0250
6.  Isacord 40 0015
7.  Isacord 40 0020



51252-16

 95 x 151 mm
3.7 x 5.9 inch

 19.661

1.  Isacord 40 4421
2.  Isacord 40 4430
3.  Isacord 40 0702
4.  Isacord 40 0250
5.  Isacord 40 0015
6.  Isacord 40 0020

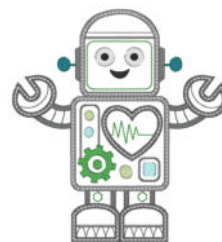


12590-03

 135 x 147 mm
5.3 x 5.8 inch

 22.117

1.  Applique 1
2.  Applique 2
3.  Applique 1
4.  Applique 2
5.  Applique 1
6.  Applique 2
7.  Applique 1
8.  Applique 2
9.  Isacord 40 0015
10.  Isacord 40 0020
11.  Isacord 40 5510
12.  Isacord 40 5650
13.  Isacord 40 4230
14.  Isacord 40 4116
15.  Isacord 40 0132
16.  Isacord 40 0112
17.  Isacord 40 0015



13 Embroidery Designs

Cm031_48

 86 x 64 mm
3.4 x 2.5 inch

 6.433

1.  Isacord 40 5730
2.  Isacord 40 1352
3.  Isacord 40 1755
4.  Isacord 40 1730
5.  Isacord 40 3820
6.  Isacord 40 3040


 Cm226_48

 63 x 63 mm
2.5 x 2.5 inch

 6.214

1.  Isacord 40 0101
2.  Isacord 40 0131
3.  Isacord 40 0152
4.  Isacord 40 0020
5.  Isacord 40 1755


 Cm220_48

 71 x 72 mm
2.8 x 2.8 inch

 7.571

1.  Isacord 40 1755
2.  Isacord 40 0101
3.  Isacord 40 0142
4.  Isacord 40 0101
5.  Isacord 40 4071
6.  Isacord 40 0142
7.  Isacord 40 0934
8.  Isacord 40 0020


 Be790305

 118 x 145 mm
4.6 x 5.7 inch

 13.118

1.  Isacord 40 0015
2.  Applique 1
3.  Applique 3
4.  Isacord 40 3541
5.  Applique 1
6.  Applique 3
7.  Isacord 40 0345
8.  Applique 1
9.  Applique 3
10.  Isacord 40 1900
11.  Isacord 40 0020
12.  Isacord 40 0015


 Be790307

 142 x 127 mm
5.6 x 5 inch

 19.667

1.  Applique 1
2.  Applique 3
3.  Isacord 40 3130
4.  Applique 1
5.  Applique 3
6.  Isacord 40 0003
7.  Isacord 40 1720
8.  Isacord 40 0020
9.  Isacord 40 0520
10.  Isacord 40 3541


 Be790308

 155 x 178 mm
6.1 x 7 inch

 25.448

1.  Isacord 40 0020
2.  Applique 1
3.  Applique 2
4.  Isacord 40 1720


 Be790311

 114 x 152 mm
4.5 x 6 inch

 12.320

1.  Applique 1
2.  Applique 3
3.  Isacord 40 0933
4.  Applique 1
5.  Applique 3
6.  Applique 1
7.  Applique 3
8.  Isacord 40 0776
9.  Applique 1
10.  Applique 3
11.  Isacord 40 1900
12.  Isacord 40 0176
13.  Isacord 40 0015
14.  Isacord 40 0020


 Be790306

 132 x 151 mm
5.2 x 6 inch

 18.399

1.  Isacord 40 0003
2.  Applique 1
3.  Applique 2
4.  Isacord 40 0003
5.  Isacord 40 3910
6.  Isacord 40 0230
7.  Isacord 40 2723
8.  Isacord 40 1301
9.  Isacord 40 2640
10.  Isacord 40 0003
11.  Isacord 40 3332



13 Embroidery Designs

87

Be790309

 87 x 150 mm
3.4 x 5.9 inch

 13.252

1.  Applique 1
2.  Applique 3
3. Isacord 40 0015
4.  Isacord 40 1900
5.  Isacord 40 0020
6.  Isacord 40 4116
7.  Isacord 40 0176
8. Isacord 40 0015
9.  Isacord 40 0310



Be790310

 138 x 136 mm
5.4 x 5.4 inch

 16.278

1.  Applique 1
2.  Applique 3
3.  Applique 1
4.  Applique 3
5.  Isacord 40 1161
6.  Isacord 40 1141
7.  Isacord 40 1161
8.  Isacord 40 3654
9.  Isacord 40 0176
10.  Isacord 40 1141
13.  Isacord 40 1900



11.  Isacord 40 0020
12. Isacord 40 0015

Be790312

 122 x 133 mm
4.8 x 5.2 inch

 22.489

1.  Applique 1
2.  Applique 3
3.  Applique 1
4.  Applique 3
5. Isacord 40 0015
6.  Isacord 40 1600
7.  Isacord 40 0108
8.  Isacord 40 2912
9.  Isacord 40 3600
10.  Isacord 40 1141
11.  Isacord 40 0020



Be790313

 99 x 102 mm
3.9 x 4 inch

 8.788

1.  Applique 1
2.  Applique 3
3.  Isacord 40 3750
4.  Isacord 40 1114
5.  Isacord 40 1900
6.  Isacord 40 3620
7.  Isacord 40 2510
8.  Isacord 40 5324
9.  Isacord 40 1114
10.  Isacord 40 1060
13. Isacord 40 0015



11.  Isacord 40 4114
12.  Isacord 40 0020

13.6 Animals

51202-02

 114 x 145 mm
4.5 x 5.7 inch

 12.428

1. Isacord 40 0010
2.  Isacord 40 2762
3.  Isacord 40 0182
4.  Isacord 40 2776
5.  Isacord 40 2152
6.  Isacord 40 0020
7.  Isacord 40 0310
8.  Isacord 40 1755
9.  Isacord 40 5770
10.  Isacord 40 5822
11.  Isacord 40 1911
12.  Isacord 40 1921
13.  Isacord 40 1430
14.  Isacord 40 1532
15.  Isacord 40 1362
16.  Isacord 40 2153
17.  Isacord 40 2152
18.  Isacord 40 2155
19.  Isacord 40 2171
20.  Isacord 40 0010

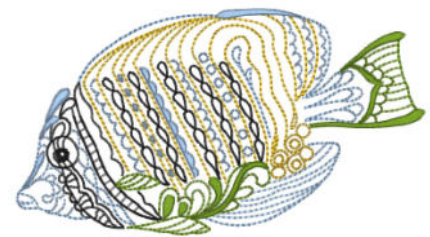


12375-04

 129 x 71 mm
5.1 x 2.8 inch

 8.191

1.  Isacord 40 0811
2.  Isacord 40 0020
3.  Isacord 40 3630
4.  Isacord 40 5722



12375-09

 158 x 217 mm
6.2 x 8.6 inch

 18.055

1.  Isacord 40 3251
2.  Isacord 40 2532
3.  Isacord 40 1906
4.  Isacord 40 5722
5.  Isacord 40 3630
6.  Isacord 40 0811
7.  Isacord 40 1304
8.  Isacord 40 0105
9.  Isacord 40 0020



12454-14

 64 x 31 mm
2.5 x 1.2 inch

 6.666

1.  Isacord 40 3810
2.  Yenmet 7037
3.  Isacord 40 3732
4.  Isacord 40 0020
5. Isacord 40 0015
6.  Isacord 40 3810



13 Embroidery Designs

88

12824-03M

 144 x 150 mm
5.7 x 5.9 inch

 11.307

1.  Isacord 40 1134
2.  Isacord 40 0922
3.  Isacord 40 1172
4.  Isacord 40 0945



12878-01

 141 x 112 mm
5.6 x 4.4 inch

 8.899

1.  Isacord 40 3852
2.  Isacord 40 1362
3.  Isacord 40 1030
4.  Isacord 40 4250
5.  Isacord 40 4430



12910-03

 142 x 118 mm
5.6 x 4.6 inch

 18.848

1.  Isacord 40 0853
2.  Isacord 40 0870
3.  Isacord 40 0832
4.  Isacord 40 1755
5.  Isacord 40 2211
6.  Isacord 40 2153
7.  Isacord 40 1565



51248-14L

 150 x 268 mm
5.9 x 10.5 inch

 8.496

1.  Isacord 40 2715
2.  Isacord 40 3902
3.  Isacord 40 0922
4.  Isacord 40 3630
5.  Isacord 40 2723
6.  Isacord 40 3645



Wp380_48

 80 x 116 mm
3.2 x 4.6 inch

 4.638

1.  Isacord 40 0020



Wp383_48

 71 x 82 mm
2.8 x 3.2 inch

 13.891

1.  Isacord 40 0352
2.  Isacord 40 5833
3.  Isacord 40 0015
4.  Isacord 40 1874
5.  Isacord 40 0150
6.  Isacord 40 4174
7.  Isacord 40 0020
8.  Isacord 40 0015
9.  Isacord 40 4174



Wp389_48

 154 x 327 mm
6.1 x 12.9 inch

 53.330

1.  Isacord 40 5822
2.  Isacord 40 0651
3.  Isacord 40 0015
4.  Isacord 40 0842
5.  Isacord 40 1755
6.  Isacord 40 0853
7.  Isacord 40 1055
8.  Isacord 40 1233
9.  Isacord 40 1123
10.  Isacord 40 0945
11.  Isacord 40 0150
12.  Isacord 40 0111
13.  Isacord 40 1430
14.  Isacord 40 0020
15.  Isacord 40 0131
16.  Isacord 40 3971
17.  Isacord 40 2674
18.  Isacord 40 0111
19.  Isacord 40 0108
20.  Isacord 40 0132
21.  Isacord 40 4174
22.  Isacord 40 0020
23.  Isacord 40 0015
24.  Isacord 40 5833



12791-01L

 203 x 241 mm
8 x 9.5 inch

 34.026

1.  Isacord 40 4174
2.  Isacord 40 0310
3.  Isacord 40 3910
4.  Isacord 40 2363
5.  Isacord 40 5515
6.  Isacord 40 0904
7.  Isacord 40 1940
8.  Isacord 40 2504
9.  Isacord 40 2520
10.  Isacord 40 4116



12676-01

 81 x 148 mm
3.2 x 5.8 inch

 15.344

1.  Isacord 40 2171
2.  Isacord 40 2530
3.  Isacord 40 2155
4.  Isacord 40 2520
5.  Isacord 40 2500



Cm263_48

 116 x 192 mm
4.6 x 7.6 inch

 14.402

1.  Isacord 40 3151
2.  Isacord 40 0532
3.  Isacord 40 1755
4.  Isacord 40 2171
5.  Isacord 40 2761
6.  Isacord 40 0015
7.  Isacord 40 0020
8.  Isacord 40 2155



13 Embroidery Designs

12389-10

 53 x 45 mm
2.1 x 1.8 inch

 2.784

1.  Isacord 40 0020
2.  Yenmet 7003
3.  Isacord 40 0170
4.  Isacord 40 0811
5.  Isacord 40 0940
6.  Isacord 40 0800
7.  Isacord 40 0713
8.  Isacord 40 0933
9.  Isacord 40 0020

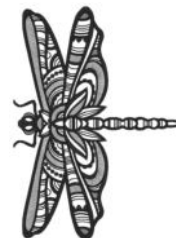


12760-02

 122 x 171 mm
4.8 x 6.7 inch

 21.512

1.  Isacord 40 0020



Wp415_48

 132 x 148 mm
5.2 x 5.8 inch

 25.110

1.  Isacord 40 0941
2.  Isacord 40 0532
3.  Isacord 40 0945
4.  Isacord 40 0020



Cm216_48

 47 x 67 mm
1.9 x 2.6 inch

 5.046

1.  Isacord 40 1010
2.  Isacord 40 0101
3.  Isacord 40 0132
4.  Isacord 40 0020
5.  Isacord 40 0124
6.  Isacord 40 1010
7.  YLI variations 8012



Cm213_48

 58 x 102 mm
2.3 x 4 inch

 7.866

1.  Isacord 40 1840
2.  Isacord 40 1055
3.  Isacord 40 1252
4.  Isacord 40 0651
5.  Isacord 40 0660
6.  Isacord 40 0020
7.  Isacord 40 1055



Wp421_48

 96 x 137 mm
3.8 x 5.4 inch

 14.219

1.  Isacord 40 1161
2.  Isacord 40 1876
3.  Isacord 40 1154



Na248

 78 x 73 mm
3.1 x 2.9 inch

 10.132

1.  Isacord 40 0101
2.  Isacord 40 3971
3.  Isacord 40 2220
4.  Isacord 40 0132
5.  Isacord 40 2051
6.  Isacord 40 2155
7.  Isacord 40 2320
8.  Isacord 40 2220
9.  Yenmet 7023



Hd977

 98 x 98 mm
3.8 x 3.9 inch

 13.738

1.  Isacord 40 3962
2.  Isacord 40 0015
3.  Isacord 40 0640
4.  Isacord 40 0824
5.  Isacord 40 2650
6.  Isacord 40 0020
7.  Isacord 40 0142
8.  Isacord 40 0640
9.  Isacord 40 0824
10.  Isacord 40 2650
11.  Isacord 40 2830
12.  Isacord 40 1352
13.  Yenmet 7029



Lj598

 106 x 81 mm
4.2 x 3.2 inch

 15.746

1.  Isacord 40 0101
2.  Isacord 40 0131
3.  Isacord 40 0132
4.  Isacord 40 4174
5.  Isacord 40 0108
6.  Isacord 40 0020
7.  Isacord 40 5933
8.  Isacord 40 0453



51274-05

 82 x 177 mm
3.2 x 7 inch

 28.909

1.  Isacord 40 2170
2.  Isacord 40 1860
3.  Isacord 40 2051
4.  Isacord 40 0010
5.  Isacord 40 0761
6.  Isacord 40 1123
7.  Isacord 40 2051
8.  Isacord 40 1543
9.  Isacord 40 4174
10.  Isacord 40 0020
11.  Isacord 40 0853
12.  Isacord 40 0945
13.  Isacord 40 4174
14.  Isacord 40 0010



13 Embroidery Designs

90

51274-0489 x 140 mm
3.5 x 5.5 inch

33.260

- | | | |
|----------------------|----------------------|----------------------|
| 1. Isacord 40 2170 | | |
| 2. Isacord 40 1860 | | |
| 3. Isacord 40 2051 | | |
| 4. Isacord 40 0761 | | |
| 5. Isacord 40 1123 | | |
| 6. Isacord 40 0853 | | |
| 7. Isacord 40 1134 | | |
| 8. Isacord 40 0945 | | |
| 9. Isacord 40 0010 | | |
| 10. Isacord 40 5542 | 11. Isacord 40 0020 | 12. Isacord 40 1375 |
| 13. Isacord 40 2051 | 14. Isacord 40 1123 | 15. Isacord 40 4174 |
| 16. Isacord 40 0020 | 17. Isacord 40 0108 | 18. Isacord 40 0010 |



13.7 Lace

**12742-01**137 x 133 mm
5.4 x 5.2 inch

41.668

1. Isacord 40 1911

**12779-02**87 x 210 mm
3.4 x 8.3 inch

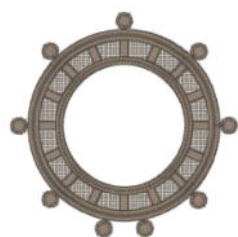
63.342

1. Isacord 40 1874

**12779-05**76 x 75 mm
3 x 2.9 inch

8.875

1. Isacord 40 1874

**82018-14**88 x 139 mm
3.5 x 5.5 inch

26.422

1. Isacord 40 0010
2. Isacord 40 2153
3. Isacord 40 2241
4. Isacord 40 1172
5. Isacord 40 0010

**12889-09**133 x 224 mm
5.3 x 8.8 inch

51.499

1. Isacord 40 0017
2. Isacord 40 3652
3. Isacord 40 2650
4. Isacord 40 3030

**12896-05**116 x 117 mm
4.6 x 4.6 inch

32.525

1. Isacord 40 0781



13 Embroidery Designs

82011-30
 **107 x 130 mm**
4.2 x 5.1 inch
 17.281

1.  Isacord 40 0660
2.  Yenmet 7013

**82011-28**
 **134 x 99 mm**
5.3 x 3.9 inch
 23.505

1.  Isacord 40 0660
2.  Yenmet 7013

**Nb952_48**
 **108 x 119 mm**
4.3 x 4.7 inch
 22.514

1.  Isacord 40 0020
2.  Isacord 40 4174
3.  Isacord 40 0020
4.  Isacord 40 4174
5.  Isacord 40 0761

**Oc00303**
 **101 x 110 mm**
4 x 4.4 inch
 35.018

1. Isacord 40 0015

**12410-08**
 **80 x 168 mm**
3.2 x 6.6 inch
 22.500

1.  Isacord 40 1874

**12410-07**
 **115 x 158 mm**
4.5 x 6.2 inch
 30.450

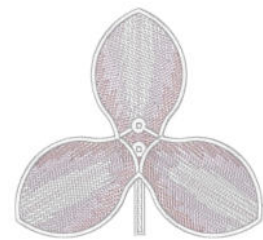
1.  Isacord 40 1874

**12410-15**
 **29 x 133 mm**
1.1 x 5.3 inch
 9.439

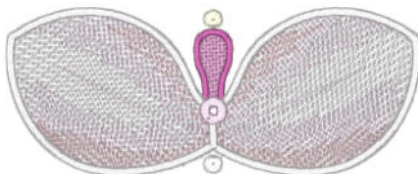
1.  Isacord 40 4752

**12454-05**
 **117 x 108 mm**
4.6 x 4.3 inch
 17.499

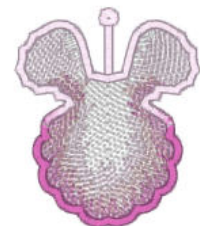
1. Isacord 40 0015
2.  Isacord 40 2650
3.  Isacord 40 2155
4. Isacord 40 0015

**12454-06**
 **117 x 48 mm**
4.6 x 1.9 inch
 11.296

1.  Isacord 40 0250
2.  Isacord 40 2508
3. Isacord 40 0015
4.  Isacord 40 2650
5.  Isacord 40 2155
6. Isacord 40 0015
7.  Isacord 40 2650

**12454-07**
 **48 x 57 mm**
1.9 x 2.3 inch
 6.491

1. Isacord 40 0015
2.  Isacord 40 2650
3.  Isacord 40 2508
4.  Isacord 40 2155
5.  Isacord 40 2650



13 Embroidery Designs

92

12398-29

26 x 153 mm
1 x 6 inch

13.035

1.  Isacord 40 1351



12398-30

77 x 77 mm
3 x 3 inch

12.150

1.  Isacord 40 1351



12659-01

45 x 58 mm
1.8 x 2.3 inch

6.790

1.  Isacord 40 1352
2.  Isacord 40 1430



12659-06

37 x 59 mm
1.4 x 2.3 inch

6.465

1.  Isacord 40 4625
2.  Isacord 40 4515



21021-25

34 x 71 mm
1.3 x 2.8 inch

4.748

1.  Isacord 40 1252



12766-08

86 x 139 mm
3.4 x 5.5 inch

18.797

1. Isacord 40 0017
2. Isacord 40 0017
3. Isacord 40 0017
4. Isacord 40 0017
5.  Yenmet 7005
6.  Isacord 40 1903



13.8 Mini

12373-08

16 x 16 mm
0.6 x 0.6 inch

232

1.  Isacord 40 0776



12418-27

13 x 25 mm
0.5 x 1 inch

339

1.  Isacord 40 5822
2.  Isacord 40 2250

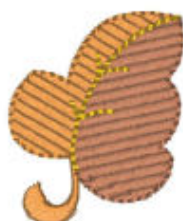


12422-31

32 x 40 mm
1.3 x 1.6 inch

2.539

1.  Isacord 40 1114
2.  Isacord 40 1311
3.  Isacord 40 0811



12428-26

22 x 28 mm
0.9 x 1.1 inch

377

1. Isacord 40 0015



13 Embroidery Designs

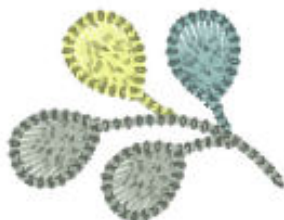
93

12508-12

44 x 34 mm
1.8 x 1.3 inch

1.789

1. Isacord 40 4752
2. Isacord 40 0352
3. Isacord 40 5552



12508-21

46 x 60 mm
1.8 x 2.4 inch

2.629

1. Isacord 40 6133
2. Isacord 40 4752
3. Isacord 40 5552

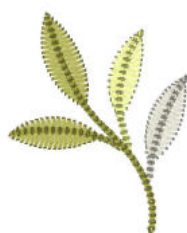


12508-30

46 x 58 mm
1.8 x 2.3 inch

1.662

1. Isacord 40 0124
2. Isacord 40 0352
3. Isacord 40 6133



12819-02

33 x 30 mm
1.3 x 1.2 inch

1.588

1. Isacord 40 4071
2. Isacord 40 0015
3. Isacord 40 0800
4. Isacord 40 0020



12819-04

30 x 37 mm
1.2 x 1.5 inch

1.396

1. Isacord 40 0020
2. Isacord 40 2530
3. Isacord 40 0800
4. Isacord 40 0131



12819-06

34 x 25 mm
1.4 x 1 inch

914

1. Isacord 40 0970
2. Isacord 40 0771
3. Isacord 40 0945
4. Isacord 40 1725



12819-14

31 x 30 mm
1.2 x 1.2 inch

999

1. Isacord 40 0015
2. Isacord 40 2530
3. Isacord 40 6141
4. Isacord 40 0020



12819-17

32 x 34 mm
1.3 x 1.4 inch

1.277

1. Isacord 40 3830
2. Isacord 40 3730
3. Isacord 40 5531

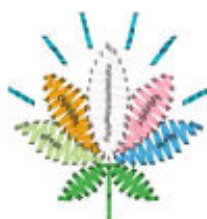


12822-06

34 x 36 mm
1.3 x 1.4 inch

1.083

1. Isacord 40 5510
2. Isacord 40 5822
3. Isacord 40 3901
4. Isacord 40 2152
5. Isacord 40 0904
6. Isacord 40 2171
7. Isacord 40 4114



12822-07

32 x 38 mm
1.3 x 1.5 inch

1.781

1. Isacord 40 3901
2. Isacord 40 5822
3. Isacord 40 4114
4. Isacord 40 0015



13 Embroidery Designs

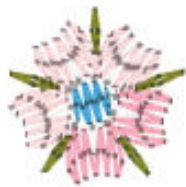
94

12822-13

28 x 28 mm
1.1 x 1.1 inch

909

1.  Isacord 40 2155
2.  Isacord 40 2152
3.  Isacord 40 3901
4.  Isacord 40 0015
5.  Isacord 40 6043



12836-35

45 x 46 mm
1.8 x 1.8 inch

2.190

1.  Isacord 40 1900
2.  Isacord 40 2011
3.  Isacord 40 5833
4.  Isacord 40 0010



12903-07

21 x 45 mm
0.8 x 1.8 inch

741

1.  Isacord 40 4740
2.  Isacord 40 5115
3.  Isacord 40 3150



51204-22

23 x 27 mm
0.9 x 1.1 inch

971

1.  Isacord 40 2723



51215-18

30 x 29 mm
1.2 x 1.1 inch

994

1.  Isacord 40 6011
2.  Isacord 40 1904
3.  Isacord 40 5912
4.  Isacord 40 5633



51253-07

24 x 42 mm
0.9 x 1.7 inch

1.008

1.  Isacord 40 0506
2.  Isacord 40 2160
3.  Isacord 40 2530
4.  Isacord 40 2520



51253-08

26 x 41 mm
1 x 1.6 inch

937

1.  Isacord 40 0741
2.  Isacord 40 0506
3.  Isacord 40 0520



51253-13

34 x 33 mm
1.4 x 1.3 inch

1.471

1.  Isacord 40 0670
2.  Isacord 40 0506
3.  Isacord 40 1030
4.  Isacord 40 4174
5.  Isacord 40 2520



51253-20

26 x 24 mm
1 x 0.9 inch

816

1.  Isacord 40 0506
2.  Isacord 40 1030
3.  Isacord 40 0741



82006-17

35 x 37 mm
1.4 x 1.4 inch

3.133

1.  Isacord 40 0660
2.  Isacord 40 0832
3.  Isacord 40 1526
4.  Isacord 40 4421
5.  Isacord 40 4174



13 Embroidery Designs

95

82015-23

 54 x 54 mm
2.1 x 2.1 inch

 2.980

1.  Isacord 40 2152
2.  Isacord 40 0874
3.  Isacord 40 0532
4.  Isacord 40 0453



Cj587

 24 x 33 mm
0.9 x 1.3 inch

 1.919

1.  Isacord 40 2171
2.  Isacord 40 1840
3.  Isacord 40 5610



Nv104

 34 x 31 mm
1.4 x 1.2 inch

 1.854

1.  Isacord 40 3600
2.  Isacord 40 0015
3.  Isacord 40 1902



Oc86069

 18 x 21 mm
0.7 x 0.8 inch

 441

1.  Isacord 40 3962
2.  Isacord 40 3641



Oc86074

 15 x 15 mm
0.6 x 0.6 inch

 359

1.  Isacord 40 2155
2.  Isacord 40 2764



13.9 Words and Sayings

51284-06

 114 x 83 mm
4.5 x 3.3 inch

 7.428

1.  Isacord 40 1114
2.  Isacord 40 0221
3.  Isacord 40 6043
4.  Isacord 40 4643
5.  Isacord 40 0221



12738-01

 126 x 121 mm
5 x 4.8 inch

 16.138

1.  Isacord 40 4152
2.  Isacord 40 0643
3.  Isacord 40 5610
4.  Isacord 40 2500
5.  Isacord 40 2944



12738-03

 113 x 139 mm
4.4 x 5.5 inch

 25.182

1.  Isacord 40 2500
2.  Isacord 40 4152
3.  Isacord 40 0643
4.  Isacord 40 0015
5.  Isacord 40 2944
6.  Isacord 40 5610



12913-10L

 127 x 178 mm
5 x 7 inch

 3.929

1.  Isacord 40 0015
2.  Isacord 40 0132
3.  Isacord 40 0832
4.  Isacord 40 4423
5.  Isacord 40 1600
6.  Isacord 40 0132



13 Embroidery Designs

96

51248-12S**110 x 171 mm**
4.4 x 6.7 inch

9.750

1.  Isacord 40 3902
2.  Isacord 40 3630
3.  Isacord 40 3630
4.  Isacord 40 2723
5.  Isacord 40 3902
6.  Isacord 40 2715
7.  Isacord 40 0922
8.  Isacord 40 3645

**51278-05****100 x 131 mm**
3.9 x 5.1 inch

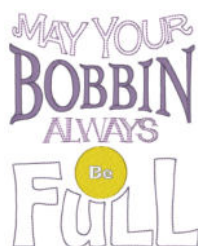
10.789

1.  Isacord 40 1260
2.  Isacord 40 0731

**12449-02****112 x 139 mm**
4.4 x 5.5 inch

8.357

1.  Isacord 40 2920
2.  Isacord 40 0504
3.  Isacord 40 0015
4.  Isacord 40 2830

**51300-01****127 x 155 mm**
5 x 6.1 inch

12.912

1.  Isacord 40 4740
2.  Isacord 40 1362
3.  Isacord 40 0520
4.  Isacord 40 1860
5.  Isacord 40 2550
6.  Isacord 40 2508
7.  Isacord 40 4531
8.  Isacord 40 1220
9.  Isacord 40 0704
10.  Isacord 40 1753
11.  Isacord 40 4220

**12473-06****133 x 120 mm**
5.3 x 4.7 inch

11.358

1.  Isacord 40 4610
2.  Isacord 40 5633

**51300-02****135 x 155 mm**
5.3 x 6.1 inch

13.846

1.  Isacord 40 4740
2.  Isacord 40 1220
3.  Isacord 40 4220
4.  Isacord 40 0520
5.  Isacord 40 1753
6.  Isacord 40 0704
7.  Isacord 40 0015
8.  Isacord 40 2550
9.  Isacord 40 2508
10.  Isacord 40 4531

**51300-04****106 x 173 mm**
4.2 x 6.8 inch

12.911

1.  Isacord 40 4740
2.  Isacord 40 2550
3.  Isacord 40 1362
4.  Isacord 40 1220
5.  Isacord 40 2508
6.  Isacord 40 4220
7.  Isacord 40 4531

**51300-10****110 x 147 mm**
4.3 x 5.8 inch

8.359

1.  Isacord 40 1362
2.  Isacord 40 1220
3.  Isacord 40 2550
4.  Isacord 40 2508
5.  Isacord 40 4740
6.  Isacord 40 4220
7.  Isacord 40 0520
8.  Isacord 40 0704
9.  Isacord 40 4531

**51300-11****131 x 136 mm**
5.1 x 5.4 inch

16.730

1.  Isacord 40 4220
2.  Isacord 40 2550
3.  Isacord 40 0520
4.  Isacord 40 2508
5.  Isacord 40 1362
6.  Isacord 40 4740
7.  Isacord 40 4531
8.  Isacord 40 1860
9.  Isacord 40 1753

**19999-002****125 x 136 mm**
4.9 x 5.4 inch

10.184

1.  Isacord 40 0015
2.  Isacord 40 0015
3.  Isacord 40 0015



13 Embroidery Designs

Nb934_48

132 x 165 mm
5.2 x 6.5 inch

9.168

1.  Isacord 40 2241
2.  Isacord 40 1154
3.  Isacord 40 1346
4.  Isacord 40 1161
5.  Isacord 40 2222
6.  Isacord 40 5833
7.  Isacord 40 1154
8.  Isacord 40 2241



Nb935_48

104 x 169 mm
4.1 x 6.6 inch

10.171

1.  Isacord 40 2222
2.  Isacord 40 1346
3.  Isacord 40 0232
4.  Isacord 40 1154
5.  Isacord 40 5833
6.  Isacord 40 2241



12490-03

118 x 113 mm
4.6 x 4.5 inch

6.669

1.  Isacord 40 0108
2.  Isacord 40 3641
3.  Isacord 40 3652



12490-04

146 x 122 mm
5.8 x 4.8 inch

8.724

1.  Isacord 40 0108
2.  Isacord 40 3641
3.  Isacord 40 3652



12490-05

126 x 104 mm
4.9 x 4.1 inch

6.148

1.  Isacord 40 0108
2.  Isacord 40 3641
3.  Isacord 40 3652



51209-02

171 x 196 mm
6.7 x 7.7 inch

43.385

1.  Isacord 40 0020
2.  Isacord 40 4410
3.  Isacord 40 4643
4.  Isacord 40 4610
5.  Isacord 40 3030
6.  Isacord 40 3150
7.  Isacord 40 2920
8.  Isacord 40 0020
9.  Isacord 40 0010
10.  Isacord 40 0608
11.  Isacord 40 0904
12.  Isacord 40 1321
13.  Isacord 40 1912
14.  Isacord 40 1902
15.  Isacord 40 1725
16.  Isacord 40 0020
17.  Isacord 40 0010



51209-04

146 x 216 mm
5.7 x 8.5 inch

56.779

1.  Isacord 40 0020
2.  Isacord 40 4643
3.  Isacord 40 4410
4.  Isacord 40 4610
5.  Isacord 40 4643
6.  Isacord 40 0182
7.  Isacord 40 0020
8.  Isacord 40 0608
9.  Isacord 40 0904
10.  Isacord 40 1321
11.  Isacord 40 1912
12.  Isacord 40 1902
13.  Isacord 40 1725
14.  Isacord 40 0020
15.  Isacord 40 0010



13 Embroidery Designs

98

13.10 Hobbies

12796-03L
 194 x 278 mm
7.6 x 10.9 inch

 31.215

1.  Isacord 40 1904

**12800-05S**
 123 x 150 mm
4.8 x 5.9 inch

 11.476

1. Isacord 40 0015

**51217-05L**
 159 x 210 mm
6.3 x 8.3 inch

 28.887

1.  Isacord 40 3040
2.  Isacord 40 0842
3.  Isacord 40 0660
4.  Isacord 40 0853
5.  Isacord 40 0138
6.  Isacord 40 3971
7.  Isacord 40 2250
8.  Isacord 40 0020


 **12932-07**
 127 x 178 mm
5 x 7 inch

 13.885

1.  Isacord 40 1010
2.  Isacord 40 1010
3.  Isacord 40 0101
4.  Isacord 40 1921
5.  Isacord 40 1921
6.  Isacord 40 0101


 **12611-08**
 80 x 120 mm
3.1 x 4.7 inch

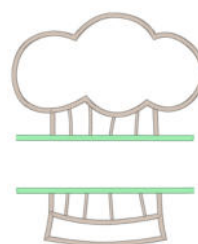
 5.770

1.  Applique 1
2.  Applique 2
3.  Applique 1
4.  Applique 2
5.  Isacord 40 1154
6.  Isacord 40 5440
7.  Isacord 40 1902


 **12611-18**
 130 x 158 mm
5.1 x 6.2 inch

 8.045

1.  Applique 1
2.  Applique 2
3.  Isacord 40 0151
4.  Isacord 40 5440


 **82014-28**
 142 x 117 mm
5.6 x 4.6 inch

 26.582

1.  Applique 1
2.  Applique 2
3.  Isacord 40 0105
4.  Isacord 40 0020
5.  Isacord 40 4073
6.  Isacord 40 1902

**Be790606**
 100 x 86 mm
3.9 x 3.4 inch

 7.445

1.  Isacord 40 0020
2.  Isacord 40 1306

**Be790603**
 80 x 75 mm
3.2 x 2.9 inch

 11.824

1. Isacord 40 0015
2.  Isacord 40 3654


 **12472-01**
 138 x 142 mm
5.4 x 5.6 inch

 23.233

1.  Isacord 40 2504
2.  Isacord 40 3901
3.  Isacord 40 5610
4.  Isacord 40 4240
5. Isacord 40 0015
6. Isacord 40 0015
7.  Isacord 40 1123
8.  Isacord 40 0761
9.  Isacord 40 1902
10.  Isacord 40 2504
11.  Isacord 40 3901
12.  Isacord 40 5610
13.  Isacord 40 4240
14.  Isacord 40 1300



13 Embroidery Designs

99

Be790608
 80 x 80 mm
3.2 x 3.1 inch

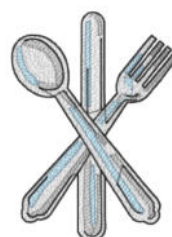
 7.937

1.  Isacord 40 0020

**Nx737**
 72 x 99 mm
2.8 x 3.9 inch

 10.793

1. Isacord 40 0015
2.  Yenmet 7005
3.  Isacord 40 3962
4.  Isacord 40 0020

**Nx741**
 80 x 78 mm
3.1 x 3.1 inch

 11.206

1.  Isacord 40 0131
2.  Isacord 40 0111
3.  Isacord 40 0970
4. Isacord 40 0015
5.  Isacord 40 3971
6.  Yenmet 7009
7.  Yenmet 7003
8.  Isacord 40 4230
9.  Isacord 40 4174

**12383-18**
 91 x 171 mm
3.6 x 6.7 inch

 5.182

1.  Isacord 40 4174

**Be790602**
 80 x 75 mm
3.1 x 3 inch

 10.169

1.  Isacord 40 5643
2.  Isacord 40 5912
3. Isacord 40 0015

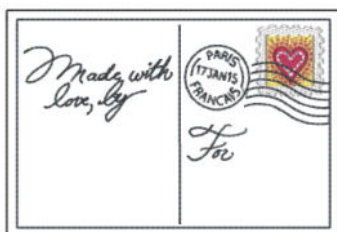


13.11 Frames

 **12383-09**
 113 x 77 mm
4.4 x 3 inch

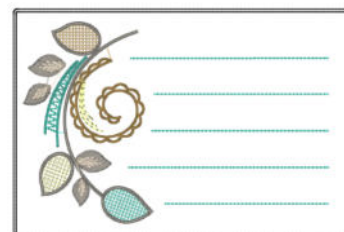
 4.757

1.  Isacord 40 0020
2.  Isacord 40 4174
3.  Isacord 40 0608
4.  Isacord 40 2101
5.  Isacord 40 1600
6. Isacord 40 0015
7.  Isacord 40 4174

 **12621-19**
 155 x 104 mm
6.1 x 4.1 inch

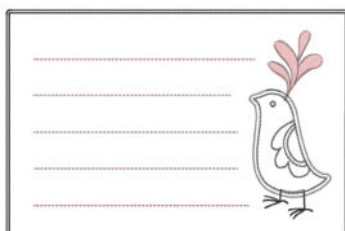
 8.360

1. Isacord 40 0015
2. Isacord 40 0015
3.  Isacord 40 0721
4.  Isacord 40 4620
5.  Isacord 40 0352
6.  Isacord 40 0152
7.  Isacord 40 0672
8.  Isacord 40 4620
9. Isacord 40 0015

 **12621-04**
 155 x 104 mm
6.1 x 4.1 inch

 3.803

1. Isacord 40 0015
2. Isacord 40 0015
3.  Isacord 40 0020
4.  Isacord 40 2051
5. Isacord 40 0015
6.  Isacord 40 4174
7.  Isacord 40 2051
8. Isacord 40 0015

 **12621-05**
 155 x 104 mm
6.1 x 4.1 inch

 5.811

1. Isacord 40 0015
2. Isacord 40 0015
3.  Isacord 40 0933
4.  Isacord 40 1252
5.  Isacord 40 1252
6. Isacord 40 0015



13 Embroidery Designs

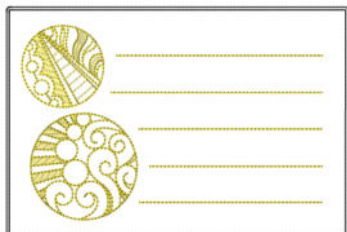
100

12621-09

155 x 104 mm
6.1 x 4.1 inch

5.520

1. Isacord 40 0015
2. Isacord 40 0015
3. Isacord 40 0504
4. Isacord 40 0542
5. Isacord 40 0542
6. Isacord 40 0015

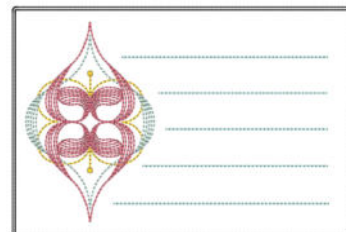


12621-02

155 x 104 mm
6.1 x 4.1 inch

5.558

1. Isacord 40 0020
2. Isacord 40 0020
3. Isacord 40 0811
4. Isacord 40 4952
5. Isacord 40 1921
6. Isacord 40 4952
7. Isacord 40 0020

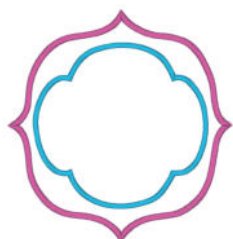


80090-26

124 x 129 mm
4.9 x 5.1 inch

6.087

1. Applique 1
2. Applique 2
3. Applique 1
4. Applique 2
5. Isacord 40 4103
6. Isacord 40 2508

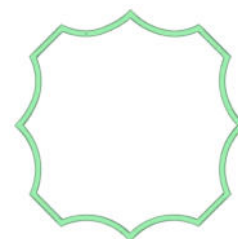


12611-27

137 x 137 mm
5.4 x 5.4 inch

3.961

1. Applique 1
2. Applique 2
3. Isacord 40 5440

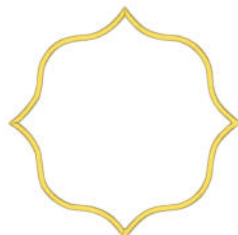


12611-28

140 x 140 mm
5.5 x 5.5 inch

3.649

1. Applique 1
2. Applique 2
3. Isacord 40 0703



12649-05

91 x 88 mm
3.6 x 3.5 inch

9.087

1. Applique 1
2. Applique 2
3. Isacord 40 1840
4. Isacord 40 1860
5. Isacord 40 0015



12606-26

139 x 139 mm
5.5 x 5.5 inch

5.211

1. Isacord 40 0670
2. Isacord 40 0670
3. Isacord 40 0670



12606-33

43 x 70 mm
1.7 x 2.8 inch

2.376

1. Isacord 40 0670
2. Isacord 40 0670
3. Isacord 40 0670



12606-37

46 x 78 mm
1.8 x 3.1 inch

2.692

1. Isacord 40 0670
2. Isacord 40 0670
3. Isacord 40 0670



12611-21

72 x 156 mm
2.8 x 6.1 inch

11.513

1. Applique 1
2. Applique 2
3. Isacord 40 1703



13 Embroidery Designs

101

12611-23

72 x 156 mm
2.8 x 6.1 inch

12.817

1. Applique 1
2. Applique 2
3. Isacord 40 1902



12611-22

72 x 156 mm
2.8 x 6.1 inch

12.504

1. Applique 1
2. Applique 2
3. Isacord 40 1703



12611-24

72 x 156 mm
2.8 x 6.1 inch

12.613

1. Applique 1
2. Applique 2
3. Isacord 40 1902

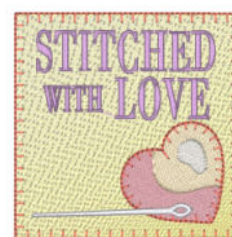


Nz195

77 x 77 mm
3 x 3 inch

15.343

1. Isacord 40 0660
2. Isacord 40 0713
3. Isacord 40 2153
4. Isacord 40 1362
5. Isacord 40 0870
6. Isacord 40 2830
7. Isacord 40 1725
8. Isacord 40 4071



Nx763

87 x 72 mm
3.4 x 2.8 inch

14.953

1. Isacord 40 2155
2. Isacord 40 0520
3. Isacord 40 1921
4. Isacord 40 5912
5. Isacord 40 5510
6. Isacord 40 3040
7. Isacord 40 0310
8. Isacord 40 3910
9. Isacord 40 0442
10. Isacord 40 2830



13.12 Seasons

Hd300

91 x 99 mm
3.6 x 3.9 inch

13.754

1. Isacord 40 0015
2. Isacord 40 3901
3. Isacord 40 0015
4. Isacord 40 3650
5. Isacord 40 3901
6. Isacord 40 0250
7. Isacord 40 2830
8. Isacord 40 3743
9. Isacord 40 0800
10. Isacord 40 1902
11. Isacord 40 0853
12. Isacord 40 3600
13. Isacord 40 1430
14. Isacord 40 5531
15. Isacord 40 0811
16. Isacord 40 0660
17. Isacord 40 4174
18. Yenmet 7029



12417-10

113 x 136 mm
4.5 x 5.4 inch

8.635

1. Isacord 40 0811
2. Isacord 40 0721
3. Isacord 40 1032
4. Isacord 40 0345



13 Embroidery Designs

102

12629-18

 67 x 91 mm
2.6 x 3.6 inch

 5.944

1.  Isacord 40 4220
2.  Isacord 40 4220
3.  Isacord 40 4220
4.  Isacord 40 4220
5.  Isacord 40 4220
6.  Isacord 40 4421
7.  Isacord 40 0015
8.  Isacord 40 4240



12677-03

 148 x 104 mm
5.8 x 4.1 inch

 7.927

1.  Isacord 40 0108
2.  Isacord 40 0108
3.  Isacord 40 0108
4.  Isacord 40 0108
5.  Isacord 40 0108
6.  Isacord 40 0108
7.  Isacord 40 0108
8.  Isacord 40 0108
9.  Isacord 40 0108
10.  Isacord 40 5050
11.  Isacord 40 1010
12.  Isacord 40 1332
13.  Isacord 40 4610
14.  Isacord 40 0132

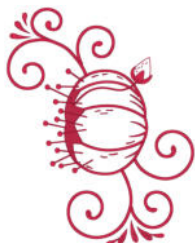


12796-04L

 204 x 259 mm
8 x 10.2 inch

 18.337

1.  Isacord 40 1904



12836-12

 112 x 165 mm
4.4 x 6.5 inch

 18.687

1.  Isacord 40 1161
2.  Isacord 40 5833
3.  Isacord 40 5643
4.  Isacord 40 2011
5.  Isacord 40 2152
6.  Isacord 40 1900
7.  Isacord 40 5643
8.  Isacord 40 5833
9.  Isacord 40 0453
10.  Isacord 40 5832
11.  Isacord 40 0010
12.  Isacord 40 3963
13.  Isacord 40 2011



12836-17

 107 x 134 mm
4.2 x 5.3 inch

 17.387

1.  Isacord 40 1761
2.  Isacord 40 2051
3.  Isacord 40 0020
4.  Isacord 40 1900
5.  Isacord 40 2011
6.  Isacord 40 0010
7.  Isacord 40 0142
8.  Isacord 40 2011



12861-09L

 178 x 253 mm
7 x 10 inch

 32.697

1.  Isacord 40 0640
2.  Isacord 40 1030
3.  Isacord 40 2640
4.  Isacord 40 1840
5.  Isacord 40 0506
6.  Isacord 40 1102
7.  Isacord 40 2721



12895-02L

 127 x 178 mm
5 x 7 inch

 7.610

1.  Isacord 40 0010
2.  Isacord 40 3730
3.  Isacord 40 5440
4.  Isacord 40 5210
5.  Isacord 40 5740
6.  Isacord 40 4174



51211-15

 135 x 153 mm
5.3 x 6 inch

 31.240

1.  Isacord 40 2123
2.  Isacord 40 2123
3.  Isacord 40 2123
4.  Isacord 40 2123
5.  Isacord 40 2123
6.  Isacord 40 2123
7.  Isacord 40 2123
8.  Isacord 40 2123
9.  Isacord 40 2123
10.  Isacord 40 5832
11.  Isacord 40 0352
12.  Isacord 40 4074
13.  Isacord 40 4174
14.  Isacord 40 0020
15.  Isacord 40 0700
16.  Isacord 40 1760
17.  Isacord 40 3815
18.  Isacord 40 6141
19.  Isacord 40 5833
20.  Isacord 40 4122
21.  Isacord 40 0015
22.  Isacord 40 3732
23.  Isacord 40 4101
24.  Isacord 40 1904
25.  Isacord 40 5832
26.  Isacord 40 0640
27.  Isacord 40 2115
28.  Isacord 40 0184
29.  Isacord 40 5944
30.  Isacord 40 1760
31.  Isacord 40 0874
32.  Isacord 40 0142



13 Embroidery Designs

103

51216-11

114 x 170 mm
4.5 x 6.7 inch

19.771

1. Isacord 40 3971
2. Isacord 40 5050
3. Isacord 40 1532
4. Isacord 40 0020
5. Isacord 40 2155
6. Isacord 40 2300
7. Isacord 40 5115
8. Isacord 40 2711
9. Isacord 40 1753
10. Isacord 40 2300
11. Isacord 40 0015
12. Isacord 40 1840



51252-02

97 x 125 mm
3.8 x 4.9 inch

24.063

1. Isacord 40 2152
2. Isacord 40 0015
3. Isacord 40 4430
4. Isacord 40 2152
5. Isacord 40 0015
6. Isacord 40 0702
7. Isacord 40 0020



51270-04

125 x 207 mm
4.9 x 8.1 inch

16.828

1. Isacord 40 4740
2. Isacord 40 2155
3. Isacord 40 5115
4. Isacord 40 4740
5. Isacord 40 0904
6. Isacord 40 1730
7. Isacord 40 0506
8. Isacord 40 0520
9. Isacord 40 0138



51287-06

76 x 103 mm
3 x 4.1 inch

4.474

1. Isacord 40 3644
2. Isacord 40 3910
3. Isacord 40 3114
4. Isacord 40 2732
5. Isacord 40 0345
6. Isacord 40 0501



82031-24

123 x 119 mm
4.8 x 4.7 inch

23.676

1. Isacord 40 5050
2. Isacord 40 0015
3. Isacord 40 0622
4. Isacord 40 1321
5. Isacord 40 1114
6. Isacord 40 2171
7. Isacord 40 3444
8. Isacord 40 1753
9. Isacord 40 2171



Cm547_48

97 x 122 mm
3.8 x 4.8 inch

18.516

1. Isacord 40 0182
2. Isacord 40 0015
3. Isacord 40 5531
4. Isacord 40 0142
5. Isacord 40 6031
6. Isacord 40 0108
7. Isacord 40 5101
8. Isacord 40 6011
9. Isacord 40 4122
10. Isacord 40 4103
11. Isacord 40 0111
12. Yenmet 7030
13. Isacord 40 3902
14. Isacord 40 0020



Hg298_48

65 x 112 mm
2.6 x 4.4 inch

1.878

1. Isacord 40 2101



Nb768_48

125 x 113 mm
4.9 x 4.4 inch

7.109

1. Isacord 40 0651
2. Yenmet 7037



82023-14

119 x 123 mm
4.7 x 4.8 inch

14.989

1. Isacord 40 1753
2. Isacord 40 1753
3. Isacord 40 1753
4. Isacord 40 0010
5. Isacord 40 5100
6. Isacord 40 5210
7. Isacord 40 5220
8. Isacord 40 2101
9. Isacord 40 1753



82023-15

124 x 152 mm
4.9 x 6 inch

9.577

1. Isacord 40 5210
2. Isacord 40 5220
3. Isacord 40 5100
4. Isacord 40 1805
5. Isacord 40 2101
6. Isacord 40 1753



13 Embroidery Designs

104

82023-13
 **106 x 156 mm**
4.2 x 6.1 inch

 11.315

1.  Isacord 40 5220
2.  Isacord 40 1753
3.  Isacord 40 1805
4.  Isacord 40 2101
5.  Isacord 40 5210
6.  Isacord 40 5100

**Hg795_48**
 **89 x 164 mm**
3.5 x 6.5 inch

 3.453

1.  Isacord 40 5730
2.  Isacord 40 5513
3.  Isacord 40 4430
4.  Isacord 40 1032
5.  Isacord 40 1900
6.  Isacord 40 4113

 **12597-16**
 **88 x 85 mm**
3.5 x 3.3 inch

 15.862

1.  Isacord 40 0904
2.  Isacord 40 0940

**12858-04**
 **159 x 164 mm**
6.3 x 6.4 inch

 16.385

1. Isacord 40 0015
2. Isacord 40 0015

**80009-17**
 **86 x 130 mm**
3.4 x 5.1 inch

 6.582

1.  Isacord 40 5934
2.  Isacord 40 5866
3.  Isacord 40 5934

 **He255**
 **133 x 127 mm**
5.2 x 5 inch

 17.198

1.  Isacord 40 0111
2.  Isacord 40 1701
3.  Isacord 40 1800
4.  Isacord 40 1701
5.  Isacord 40 1800
6.  Isacord 40 2640
7.  Isacord 40 5650
8.  Isacord 40 5610
9. Isacord 40 0015
10.  Isacord 40 0111
11.  Isacord 40 1060
12.  Isacord 40 3910
13.  Isacord 40 0800
14.  Isacord 40 0940
15.  Isacord 40 0651
16.  Isacord 40 0832
17.  Isacord 40 0651
18.  Isacord 40 0832
19.  Isacord 40 3650
20.  Isacord 40 1351
21.  Isacord 40 0108

 **He252**
 **88 x 145 mm**
3.5 x 5.7 inch

 12.251

1.  Isacord 40 1902
2.  Isacord 40 1701
3.  Isacord 40 1902
4.  Isacord 40 0532
5.  Isacord 40 0842
6.  Isacord 40 0532
7.  Isacord 40 0842
8.  Isacord 40 1902
9.  Isacord 40 0651
10.  Isacord 40 1123
11.  Isacord 40 5220
12.  Isacord 40 5210
13.  Isacord 40 5422
14.  Isacord 40 0101
15.  Isacord 40 1430
16.  Isacord 40 1725
17.  Isacord 40 0520
18.  Isacord 40 0824
19.  Isacord 40 3910
20.  Isacord 40 3650
21.  Isacord 40 3910
22.  Isacord 40 1902
23. Isacord 40 3650
24. Isacord 40 1123
25. Isacord 40 5324
26. Isacord 40 1154

 **Hg746_48**
 **112 x 138 mm**
4.4 x 5.4 inch

 17.815

1.  Isacord 40 3040
2.  Applique 1
3.  Applique 2
4.  Isacord 40 0221
5.  Applique 1
6.  Applique 2
7.  Isacord 40 0142
8.  Isacord 40 0108
9.  Applique 1
10.  Applique 2
11.  Isacord 40 0800
12.  Isacord 40 0020
13.  Isacord 40 1200
14.  Isacord 40 0020
15.  Isacord 40 0670
16.  Isacord 40 0142



13 Embroidery Designs

105

Rc514
 **74 x 99 mm**
2.9 x 3.9 inch

 15.603

1.  Isacord 40 1172
2.  Isacord 40 0842
3.  Isacord 40 0651
4.  Isacord 40 0821
5.  Isacord 40 0941
6.  Isacord 40 0101
7.  Isacord 40 0640
8.  Isacord 40 3910
9.  Isacord 40 4103
10.  Isacord 40 3522

11.  Isacord 40 0842

**Hg747_48**
 **124 x 147 mm**
4.9 x 5.8 inch

 18.378

1.  Isacord 40 0970
2.  Isacord 40 3770
3.  Isacord 40 5912
4.  Isacord 40 0520
5.  Isacord 40 0811
6.  Isacord 40 3350
7.  Isacord 40 3040
8.  Applique 1
9.  Applique 2
10.  Applique 1
13.  Applique 2
16.  Isacord 40 1200

11.  Applique 2
12.  Applique 1
14.  Isacord 40 4073
15.  Isacord 40 0020
17.  Isacord 40 0101

**Hg806_48**
 **28 x 170 mm**
1.1 x 6.7 inch

 4.988

1.  Isacord 40 2530
2.  Isacord 40 1900
3.  Isacord 40 5730
4.  Isacord 40 1114
5.  Isacord 40 4430
6.  Isacord 40 4113

**12415-32**
 **80 x 191 mm**
3.1 x 7.5 inch

 10.937

1.  YLI variations 8019

**12415-29**
 **108 x 172 mm**
4.3 x 6.8 inch

 4.814

1.  YLI variations 8019

**12655-14**
 **164 x 110 mm**
6.4 x 4.4 inch

 16.122

1.  Isacord 40 1115
2.  Isacord 40 1055

**12861-02L**
 **190 x 219 mm**
7.5 x 8.6 inch

 24.122

1.  Isacord 40 2640
2.  Isacord 40 2721
3.  Isacord 40 3815
4.  Isacord 40 3962
5.  Isacord 40 2721

**51248-02L**
 **197 x 206 mm**
7.7 x 8.1 inch

 17.453

1.  Isacord 40 3902
2.  Isacord 40 3630
3.  Isacord 40 2723
4.  Isacord 40 3902
5.  Isacord 40 3630
6.  Isacord 40 2715



13 Embroidery Designs

13.13 Charming monograms

12587-0159 x 90 mm
2.3 x 3.5 inch

6.471

1.  Isacord 40 0101**12587-02**52 x 90 mm
2.1 x 3.5 inch

6.938

1.  Isacord 40 0101**12587-03**45 x 90 mm
1.8 x 3.5 inch

4.591

1.  Isacord 40 0101**12587-04**57 x 90 mm
2.2 x 3.6 inch

6.580

1.  Isacord 40 0101**12587-05**50 x 90 mm
2 x 3.6 inch

5.643

1.  Isacord 40 0101**12587-06**57 x 90 mm
2.2 x 3.5 inch

5.439

1.  Isacord 40 0101**12587-07**39 x 90 mm
1.5 x 3.6 inch

5.200

1.  Isacord 40 0101**12587-08**62 x 90 mm
2.4 x 3.6 inch

7.850

1.  Isacord 40 0101**12587-09**49 x 89 mm
1.9 x 3.5 inch

4.990

1.  Isacord 40 0101**12587-10**57 x 89 mm
2.2 x 3.5 inch

6.021

1.  Isacord 40 0101

13 Embroidery Designs

12587-11

62 x 91 mm
2.4 x 3.6 inch

7.067

1. Isacord 40 0101



12587-12

63 x 90 mm
2.5 x 3.5 inch

5.116

1. Isacord 40 0101



12587-13

64 x 92 mm
2.5 x 3.6 inch

7.776

1. Isacord 40 0101



12587-14

63 x 90 mm
2.5 x 3.6 inch

7.400

1. Isacord 40 0101



12587-15

44 x 90 mm
1.7 x 3.5 inch

5.783

1. Isacord 40 0101



12587-16

63 x 89 mm
2.5 x 3.5 inch

7.336

1. Isacord 40 0101



12587-17

54 x 89 mm
2.1 x 3.5 inch

6.583

1. Isacord 40 0101



12587-18

64 x 90 mm
2.5 x 3.6 inch

7.491

1. Isacord 40 0101



12587-19

56 x 90 mm
2.2 x 3.6 inch

5.705

1. Isacord 40 0101



12587-20

57 x 90 mm
2.2 x 3.5 inch

5.318

1. Isacord 40 0101



13 Embroidery Designs

108

12587-21

62 x 91 mm
2.4 x 3.6 inch

6.137

1. Isacord 40 0101



12587-22

64 x 91 mm
2.5 x 3.6 inch

5.277

1. Isacord 40 0101



12587-23

64 x 90 mm
2.5 x 3.6 inch

7.519

1. Isacord 40 0101



12587-24

62 x 91 mm
2.4 x 3.6 inch

5.684

1. Isacord 40 0101



12587-25

52 x 91 mm
2 x 3.6 inch

5.979

1. Isacord 40 0101



12587-26

68 x 89 mm
2.7 x 3.5 inch

5.047

1. Isacord 40 0101



12587-53

67 x 23 mm
2.6 x 0.9 inch

994

1. Isacord 40 0101



12587-54

50 x 107 mm
2 x 4.2 inch

3.910

1. Isacord 40 0101



12587-55

70 x 144 mm
2.8 x 5.7 inch

7.108

1. Isacord 40 0101



12587-56

49 x 100 mm
1.9 x 3.9 inch

3.819

1. Isacord 40 0101



13 Embroidery Designs

109

12587-5757 x 20 mm
2.3 x 0.8 inch

1.459

1. Isacord 40 0101

**12587-58**53 x 116 mm
2.1 x 4.6 inch

3.614

1. Isacord 40 0101

**12587-59**33 x 94 mm
1.3 x 3.7 inch

2.321

1. Isacord 40 0101

**12587-60**126 x 126 mm
5 x 5 inch

5.003

1. Isacord 40 0101

**12587-61**36 x 29 mm
1.4 x 1.1 inch

2.091

1. Isacord 40 0101

**12587-62**35 x 34 mm
1.4 x 1.3 inch

2.284

1. Isacord 40 0101



13.14 Modern Monograms

12863-01113 x 119 mm
4.4 x 4.7 inch

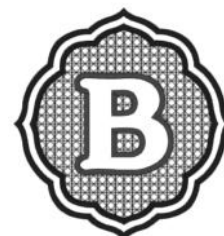
10.297

1. ■ Isacord 40 0020
 2. ■ Isacord 40 0020
 3. ■ Isacord 40 0020

**12863-02**113 x 119 mm
4.4 x 4.7 inch

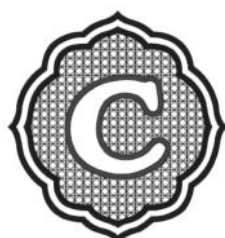
10.441

1. ■ Isacord 40 0020
 2. ■ Isacord 40 0020
 3. ■ Isacord 40 0020

**12863-03**113 x 119 mm
4.4 x 4.7 inch

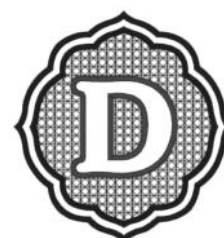
10.224

1. ■ Isacord 40 0020
 2. ■ Isacord 40 0020
 3. ■ Isacord 40 0020

**12863-04**113 x 119 mm
4.4 x 4.7 inch

10.360

1. ■ Isacord 40 0020
 2. ■ Isacord 40 0020
 3. ■ Isacord 40 0020



13 Embroidery Designs

12863-05

113 x 119 mm
4.4 x 4.7 inch

10.658

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-06

113 x 119 mm
4.4 x 4.7 inch

10.414

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-07

113 x 119 mm
4.4 x 4.7 inch

10.430

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-08

113 x 119 mm
4.4 x 4.7 inch

10.741

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

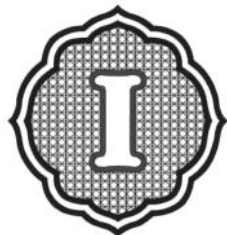


12863-09

113 x 119 mm
4.4 x 4.7 inch

9.720

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

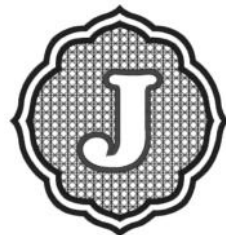


12863-10

113 x 119 mm
4.4 x 4.7 inch

9.836

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

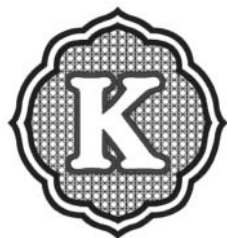


12863-11

113 x 119 mm
4.4 x 4.7 inch

10.644

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-12

113 x 119 mm
4.4 x 4.7 inch

10.019

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-13

113 x 119 mm
4.4 x 4.7 inch

10.896

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-14

113 x 119 mm
4.4 x 4.7 inch

10.622

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



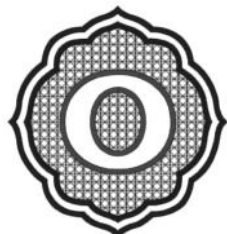
13 Embroidery Designs

12863-15

113 x 119 mm
4.4 x 4.7 inch

10.168

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-16

113 x 119 mm
4.4 x 4.7 inch

10.539

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-17

113 x 119 mm
4.4 x 4.7 inch

10.476

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

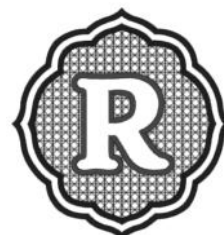


12863-18

113 x 119 mm
4.4 x 4.7 inch

10.769

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-19

113 x 119 mm
4.4 x 4.7 inch

10.410

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

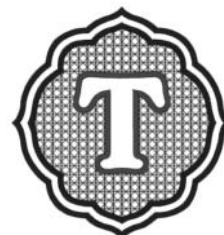


12863-20

113 x 119 mm
4.4 x 4.7 inch

10.167

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-21

113 x 119 mm
4.4 x 4.7 inch

10.410

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-22

113 x 119 mm
4.4 x 4.7 inch

10.169

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



12863-23

113 x 119 mm
4.4 x 4.7 inch

10.738

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

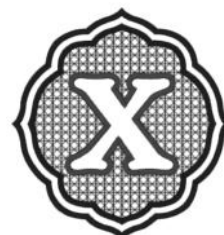


12863-24

113 x 119 mm
4.4 x 4.7 inch

10.728

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



13 Embroidery Designs

112

12863-25113 x 119 mm
4.4 x 4.7 inch

10.206

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

**12863-26**113 x 119 mm
4.4 x 4.7 inch

10.367

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

**12863-27**113 x 119 mm
4.4 x 4.7 inch

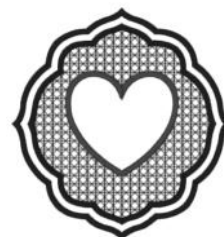
11.934

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

**12863-28**113 x 119 mm
4.4 x 4.7 inch

9.231

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

**12863-29**113 x 119 mm
4.4 x 4.7 inch

9.850

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020

**12863-30**113 x 119 mm
4.4 x 4.7 inch

10.148

1. ■ Isacord 40 0020
2. ■ Isacord 40 0020
3. ■ Isacord 40 0020



13.15 Monograms

12877-0139 x 57 mm
1.6 x 2.2 inch

1.523

1. ■ Isacord 40 0020

**12877-02**30 x 61 mm
1.2 x 2.4 inch

1.448

1. ■ Isacord 40 0020

**12877-03**24 x 57 mm
0.9 x 2.3 inch

743

1. ■ Isacord 40 0020

**12877-04**32 x 59 mm
1.2 x 2.3 inch

1.321

1. ■ Isacord 40 0020



13 Embroidery Designs

113

12877-05

20 x 63 mm
0.8 x 2.5 inch

779

1.  Isacord 40 0020

12877-06

17 x 64 mm
0.7 x 2.5 inch

777

1.  Isacord 40 0020

12877-07

24 x 58 mm
0.9 x 2.3 inch

800

1.  Isacord 40 0020

12877-08

16 x 62 mm
0.6 x 2.5 inch

1.046

1.  Isacord 40 0020

12877-09

12 x 56 mm
0.5 x 2.2 inch

598

1.  Isacord 40 0020

12877-10

21 x 60 mm
0.8 x 2.4 inch

664

1.  Isacord 40 0020

12877-11

32 x 62 mm
1.2 x 2.4 inch

1.081

1.  Isacord 40 0020

12877-12

20 x 64 mm
0.8 x 2.5 inch

630

1.  Isacord 40 0020

12877-13

43 x 62 mm
1.7 x 2.4 inch

1.672

1.  Isacord 40 0020

12877-14

34 x 62 mm
1.4 x 2.4 inch

1.296

1.  Isacord 40 0020

13 Embroidery Designs

12877-15

27 x 56 mm
1.1 x 2.2 inch

1.164

1. ■ Isacord 40 0020



12877-16

30 x 57 mm
1.2 x 2.3 inch

1.116

1. ■ Isacord 40 0020



12877-17

27 x 62 mm
1.1 x 2.4 inch

1.455

1. ■ Isacord 40 0020



12877-18

33 x 62 mm
1.3 x 2.4 inch

1.367

1. ■ Isacord 40 0020



12877-19

23 x 66 mm
0.9 x 2.6 inch

1.059

1. ■ Isacord 40 0020



12877-20

34 x 63 mm
1.3 x 2.5 inch

709

1. ■ Isacord 40 0020



12877-21

29 x 62 mm
1.1 x 2.4 inch

1.279

1. ■ Isacord 40 0020



12877-22

19 x 69 mm
0.8 x 2.7 inch

981

1. ■ Isacord 40 0020



12877-23

38 x 70 mm
1.5 x 2.8 inch

1.393

1. ■ Isacord 40 0020



12877-24

42 x 76 mm
1.7 x 3 inch

1.120

1. ■ Isacord 40 0020



13 Embroidery Designs

12877-25

22 x 60 mm
0.9 x 2.4 inch

1.084

1.  Isacord 40 0020

y

12877-26

27 x 60 mm
1.1 x 2.4 inch

932

1.  Isacord 40 0020

z

12877-27

15 x 22 mm
0.6 x 0.9 inch

505

1.  Isacord 40 0020

a

12877-28

13 x 64 mm
0.5 x 2.5 inch

883

1.  Isacord 40 0020

b

12877-29

14 x 17 mm
0.6 x 0.7 inch

325

1.  Isacord 40 0020

c

12877-30

23 x 78 mm
0.9 x 3.1 inch

1.221

1.  Isacord 40 0020

d

12877-31

8 x 19 mm
0.3 x 0.7 inch

320

1.  Isacord 40 0020

e

12877-32

18 x 74 mm
0.7 x 2.9 inch

991

1.  Isacord 40 0020

f

12877-33

14 x 53 mm
0.5 x 2.1 inch

710

1.  Isacord 40 0020

g

12877-34

21 x 61 mm
0.8 x 2.4 inch

799

1.  Isacord 40 0020

h

13 Embroidery Designs

12877-36

4 x 39 mm
0.2 x 1.5 inch

306

1.  Isacord 40 0020

i

12877-35

12 x 65 mm
0.5 x 2.6 inch

530

1.  Isacord 40 0020

j

12877-37

11 x 65 mm
0.4 x 2.6 inch

738

1.  Isacord 40 0020

k

12877-38

14 x 71 mm
0.6 x 2.8 inch

839

1.  Isacord 40 0020

p

12877-39

22 x 35 mm
0.9 x 1.4 inch

655

1.  Isacord 40 0020

h

12877-40

14 x 23 mm
0.6 x 0.9 inch

340

1.  Isacord 40 0020

h

12877-41

14 x 19 mm
0.6 x 0.8 inch

340

1.  Isacord 40 0020

o

12877-42

20 x 51 mm
0.8 x 2 inch

822

1.  Isacord 40 0020

p

12877-43

13 x 56 mm
0.5 x 2.2 inch

789

1.  Isacord 40 0020

q

12877-44

11 x 21 mm
0.4 x 0.8 inch

294

1.  Isacord 40 0020

h

13 Embroidery Designs

12877-45

15 x 37 mm
0.6 x 1.5 inch

626

1.  Isacord 40 0020

f

12877-46

18 x 53 mm
0.7 x 2.1 inch

569

1.  Isacord 40 0020

t

12877-47

18 x 20 mm
0.7 x 0.8 inch

491

1.  Isacord 40 0020

u

12877-48

11 x 20 mm
0.4 x 0.8 inch

327

1.  Isacord 40 0020

v

12877-49

28 x 33 mm
1.1 x 1.3 inch

658

1.  Isacord 40 0020

w

12877-50

29 x 40 mm
1.1 x 1.6 inch

589

1.  Isacord 40 0020

x

12877-51

19 x 53 mm
0.7 x 2.1 inch

713

1.  Isacord 40 0020

y

12877-52

14 x 54 mm
0.5 x 2.1 inch

592

1.  Isacord 40 0020

z

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